

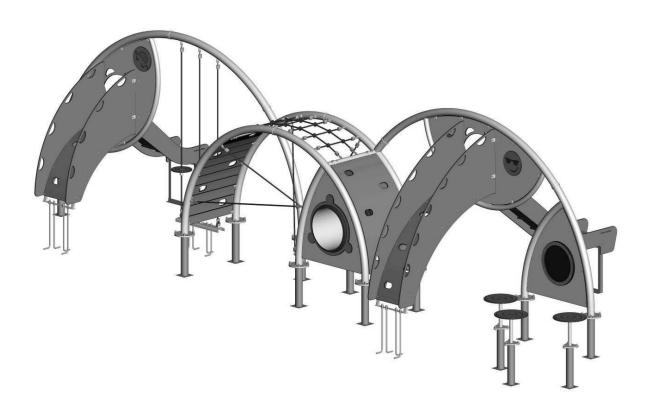
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LK624-M - Playground complex Smile M

DATA SHEET



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	•		e product design to	improve its perfor	mance, ch	ange the	e desian, etc
			uch changes, but ar				
2. TECHI	NICAL DATA						
					LK62	4-M	
Length, mm					939		
Width, mm					367		
Height, mm					204		
Height of fall, m	m				15	50	
Weight, kg					735	5.9	
Age range, years	5				fron	n 3	
Weight limits, kg	l				Up to	100	
	LETE SET						
		luct is given in	the «Complete set	information» and	«Comple	te set o	f fasteners»
supplied with the							
			CKAGING AND C				
Product	20.0.21.502250	001:2012 1	, serial r	number	complies	with	regulatory
documents ICAI	28.9-3159//59	-001:2012 and r	ecognised as servic	eable.	<u> </u>		
OTC mark: «		20 ,	102r				P.S.
OTC Mark: «	» Dat	20	year	Full name			P.5.
•			dance with the requ	_	atory docu	ıments.	
Date	e of packing			Full name		Signa	iture
	Information	on conservat	ion and deconser	vation during o	peration		
Conservation date	Conservation method	Conservation period	Deconservation date	Name of the company (organisation)	Posit full n		Signa- ture
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and protection fro	ın external lacto		unlight, water, high mation about tra				
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Refore in	nstallation store	the product in the	ne original packagin	a in dry closed ro	nms with r	natural a	ir ventilation
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manufacturer's na	•	pore are proc	iace to another loc	actori arcor asc,		ciiaci	. to ase an

If long-term storage of the product is required, the following storage rules must be observed (the list of

- protect the product from external factors (dust, water drops, etc.) with a large plastic bag, leaving space for

- take other measures to preserve the appearance and characteristics of the product during storage. When removing the product from storage and preparing for installation, follow the next recommendations: - remove the product from the packaging material (polyethylene, cardboard, other packaging materials);

1.3 Manufacturer LLC«Company Sporttechnika», Ukraine, city of Chernihiv, Ushynsky St., 24.

1.5 Produced in accordance with regulatory documents: TC AT 28.9-31597759-001:2012.

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- place the product in a closed dry room with natural ventilation;

- remove dust and other contaminants from the surface of the product;

conditions is not complete):

free air circulation;

1. GENERAL INFORMATION

1.4 Serial number and production date: _____, «____»

1.1 Article number _

1.2 Name

- check completeness and absence of parts damage.

Storage information

Date		Product storage	Full name	Cianatura
Putting into storage	Removal from storage	conditions	Full name	Signature

After the end of the equipment's service life, the buyer independently determines the procedure for its use. If you decide to recycle, contact the seller or specialized organizations.

The equipment does not contain harmful impurities and materials that can harm your health and is not subject to special recycling.

6. INSPECTION AND TESTING

Before starting the operation of the product, it is visually inspected, checked: the integrity of paint coating, fasteners and structural strength.

If there are concrete support parts of the product, make sure that they are securely fixed and do not move. Check that the equipment and site are free from packaging materials, construction debris and other foreign objects.

Check the proper condition of the shock-absorbing surfaces on the playground.

7. PRODUCT MAINTENANCE

Timely maintenance of the product is the responsibility of the buyer (or a responsible person) and includes:

- 1. Daily inspection before using the product, check its performance, visual inspection for the absence of breakdowns, damage, sharp edges on components and parts, structural integrity, strength of wooden structures and element connection points, absence of unnecessary objects on the platforms. If the product is damaged, fully or partially inoperable, or otherwise defective, it is prohibited to use the product.
 - 2. Scheduled inspection is carried out every three months.

It involves a detailed visual and operational inspection of the operation and stability of the equipment, especially with regard to any wear.

In the process of inspection, they determine:

- cleanliness and appearance of the surface of the playground and equipment;
- maintaining distances from parts of the equipment to the surface of the playground;
- absence of protruding parts of the foundations;
- absence of defects/malfunctions of equipment elements;
- wear of moving parts;
- structural integrity of equipment.

Special attention should be paid to hidden and inaccessible parts of the equipment.

3. Annual inspection is held every 12 months to establish the overall safety level of the equipment.

In the process of visual and functional inspection it is determined:

- structural stability;
- integrity of the foundation;
- strength of units of item elements connection;
- wear of sliding surfaces and grips.

Special attention should be given to:

- assessing the impact of weather events;
- the presence of rot or corrosion;
- parts that are closed to access during the entire period of operation.

The results of the inspection, repair or replacement of equipment components must be recorded in the maintenance record sheet.

Maintenance recording

Date and type of inspection	Name of the work done	Remarks on the technical condition	Position, full name, signature of the responsible person

8. INSTRUCTIONS FOR SAFE USE

WARNING! Children are allowed on the equipment only under adult control.

Before operating the product, conduct a visual inspection, check the fasteners and structural strength.

The equipment is used on the playgrounds without constant supervision by operating personnel. In order to ensure the safe operation of the product, the owner must conduct a daily visual inspection. If malfunctions are detected during the inspection, they must be immediately eliminated, and if this is not possible, the equipment must be closed for users.

There should not be any foreign objects, sharp elements, protrusions on the surface of the playground.

Under playground equipment with a free-fall height of more than 600 mm, an impact-absorbing coating must be provided over the entire fall zone. With a free fall height of less than 1000 mm, a turf shock-absorbing coating is allowed.

Examples of impact-absorbing coatings

Material ¹	Description	Minimal depth, mm	Height of fall, mm
Turf			≤1000
Tree bark	grain size 20-80 mm	200	≤2000
nee bark	grain size 20-60 mm	300	≤3000
Sawdust	grain size 5-30 mm	200	≤2000
Sawuust	grain size 3-30 mm	300	≤3000
Sand ²	grain size 0,2-2 mm	200	≤2000
Sanu-	grain size 0,2-2 min	300	≤3000
Gravel ²	grain cizo 2 9 mm	200	≤2000
Glavei-	grain size 2-8 mm	300	≤3000
		Characteristics of the tested material	
Other materials ³	Characteristics of the		

- 1. Materials specially prepared for playgrounds.
- 2. There should not be any clay inclusions.
- 3. The grain size is obtained by sieving through a sieve as in EN933-1.

WARNING! Operating the product without an impact-absorbing coating may result to serious injury during falling down.

Playground surface materials with low impact-absorbing features should only be used outside the fall zone.

Product use:

- it is recommended to show or tell children how to use the equipment;
- during use it is recommended to hold onto handrails, railings, handles;
- it is forbidden to use until the completion of its full and final installation;
- it is forbidden to use by users of a different age and weight category;
- before using clear the surface from foreign objects, sharp elements, protrusions;
- it is forbidden to move the product elements which are not intended for this;
- do not use in difficult weather conditions (ice, snow, rain, hail, strong wind, etc.), in which there is a possibility of injury to the child.

The manufacturer is not responsible for the consequences:

- poor quality and improper installation of the product;
- use of low-quality materials and inadequate qualifications of personnel during installation of the product;
- use of the product earlier than the period necessary to fix the product in the soil or other material;
- design changes to the product that caused injury;
- lack of proper adult control;
- violation of age and weight restrictions by users;
- damage to the product due to improper storage, installation or use of the product for purposes other than those intended.

9. INSTALLATION INSTRUCTIONS

Installation of the product can be carried out by the manufacturer, service centre or other legal entities and individuals who have the necessary material and technical base and qualifications.

The product is installed on a prepared flat area, free from debris, trees and other obstacles that interfere with installation (when installed in winter, the area shall be additionally free from snow). The required size of the site is determined by the fall zone of the equipment. When installing in winter on natural ground, it is recommended to choose a site with compacted soil in the area of foundation placement.

The height difference of the prepared site should be:

- a) no more than 50 mm for natural substrates, including substrates with subsequent shock-absorbing coating.
- b) no more than 10 mm for hard substrates (asphalt, concrete), including substrates with subsequent application of a synthetic protective coating.

Before starting the installation, you must:

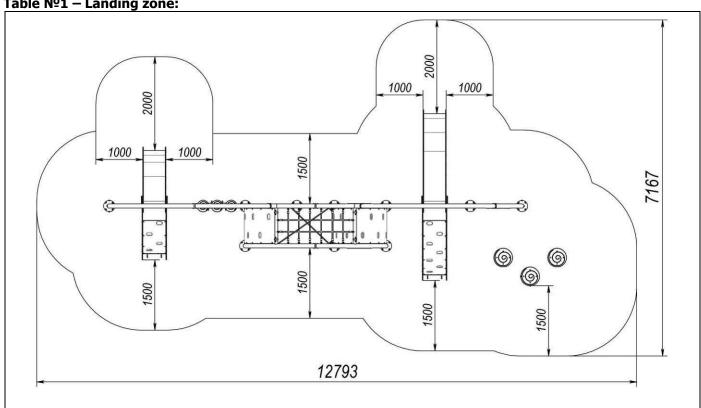
- study the documentation supplied with the product;
- check the completeness in accordance with the documents supplied with the product;
- remove the original packaging from the component part;
- comply with safety requirements.

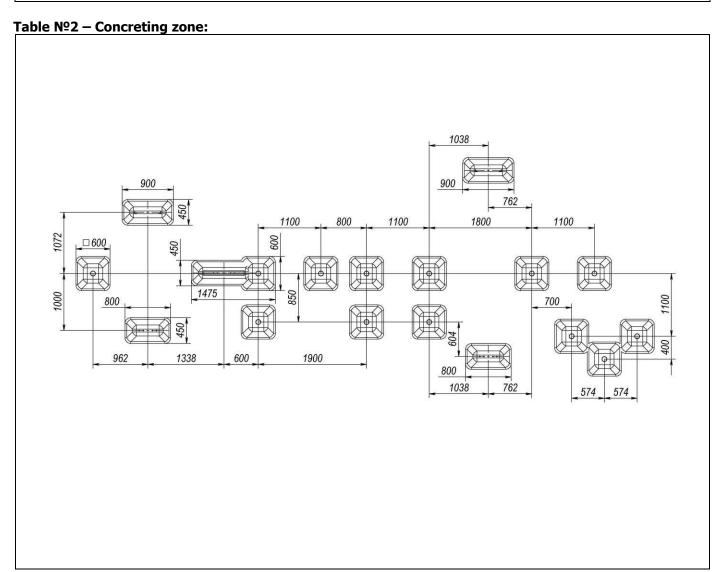
To avoid cracking of the wood, for screws with a diameter of more than 4 mm, drill holes with a diameter of 0.6...0.7 mm to a depth of 0.8 of the screw's length.

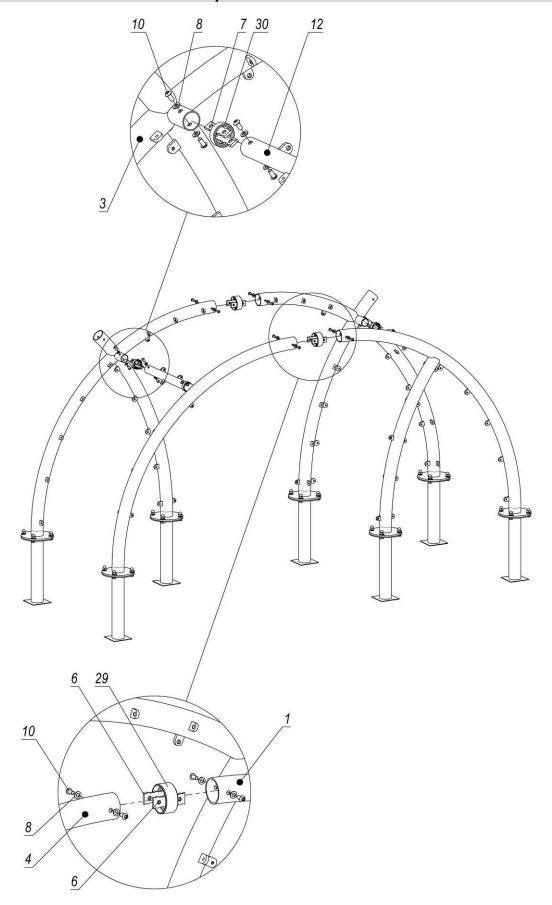
WARNING! The presence and participation of children during the installation of the product is not allowed.

Install the product in stages, following the instructions in the appendix.

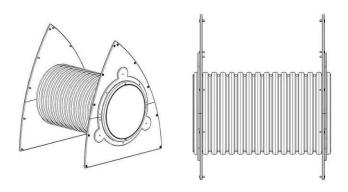
Table Nº1 – Landing zone:



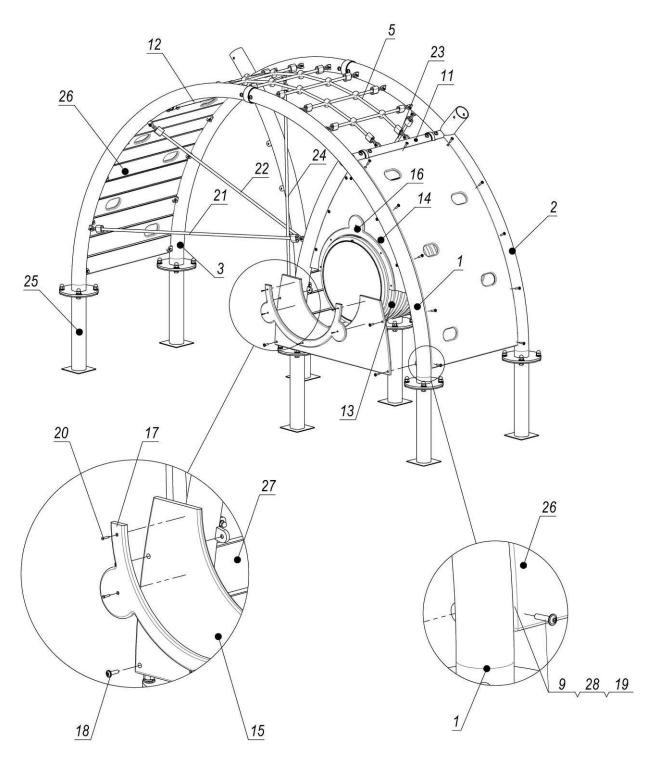




Picture 1 – Assembly scheme of frame



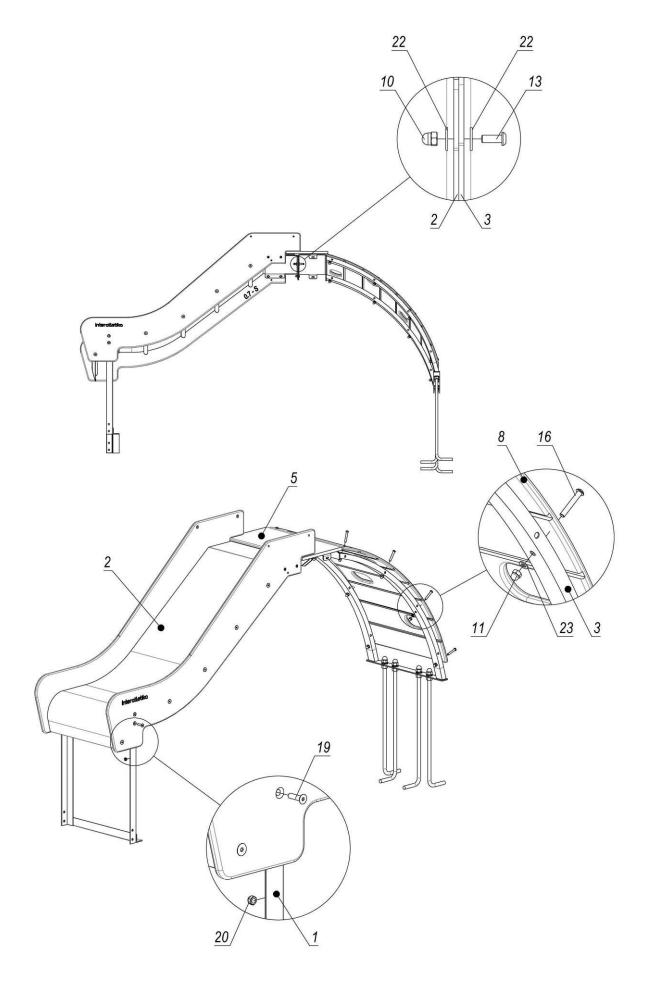
Picture 2 – General view of tunnel



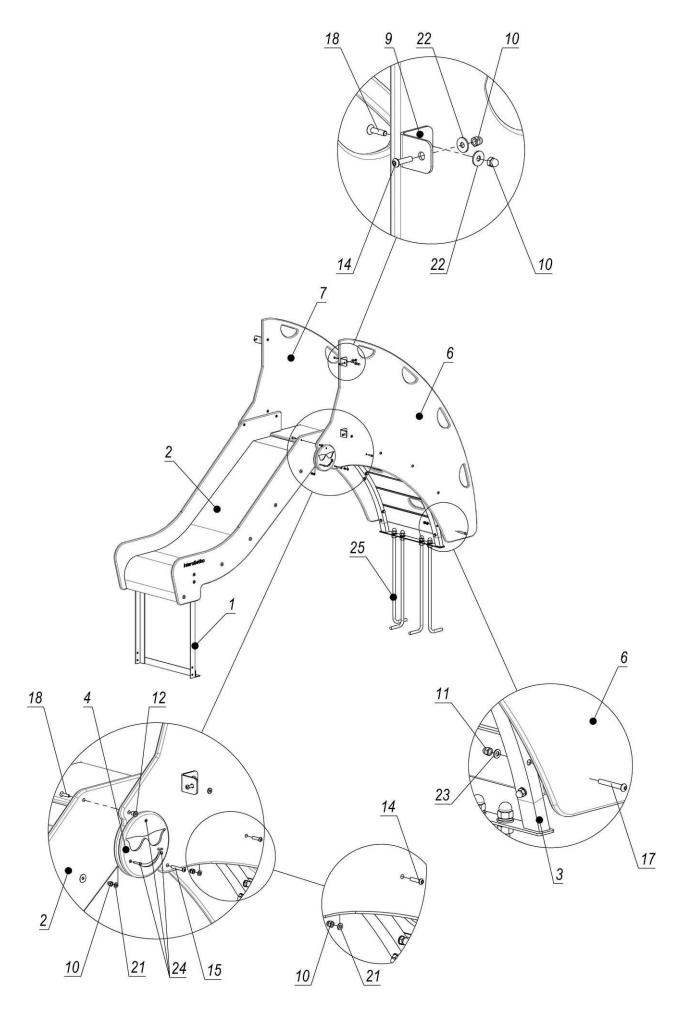
Picture 3 – Assembly scheme of section (Holes in ascents with 4/5 mortises, pos. 26, 27, drill at asssembly site)

Table Nº3 – Completeness of central section

Pos.	Name	Weight, kg	Q-ty
1	Rack 1	40	1
2	Rack 1.1	42	1
3	Rack 1.2	41	1
4	Rack 1.3	24	1
5	Rope mesh with fastening	5	1
6	Clamping plate D89 mm		4
7	Clamping plate D60 mm		8
8	Washer 12-A2 DIN125 (flat)		24
9	Washer 8-A2 DIN125 (flat)		33
10	Stud M12*25.A2-70 ISO7380 (half-round)		24
11	Crosspiece D60-L570 (4 ears)	3	1
12	Crosspiece D60-L570 (3 ears)	23	1
13	Tunnel	9	1
14	Upper cover plate of tube	3	2
15	Lower cover plate of tube	5	2
16	Upper tunnel rim		2
17	Lower tunnel rim		2
18	Stud M8x30.A2-70 ISO7380-2 (press		20
	washer) stainless		
19	Stud M8x35.A2 ISO7380-2 (press washer)		33
	stainless		
20	Screw 4*25-A2, DIN7997 (countersunk-		20
24	univ., PZ) stainless		
21	Rope 1.76 m		1
22	Rope 1.73 m		1
23	Rope 1.44 m		
24	Rope 1.67 m		
25	Embedded element D89x500mm (with	7	7
20	fastening)	15	
26	Ascent with 5 mortises	15	
27	Ascent with 4 mortises	13	1
28	Nut M8.A2-70 DIN1587 (cap nut) stainless		33
29	Ring D89		
30	Ring D60		4



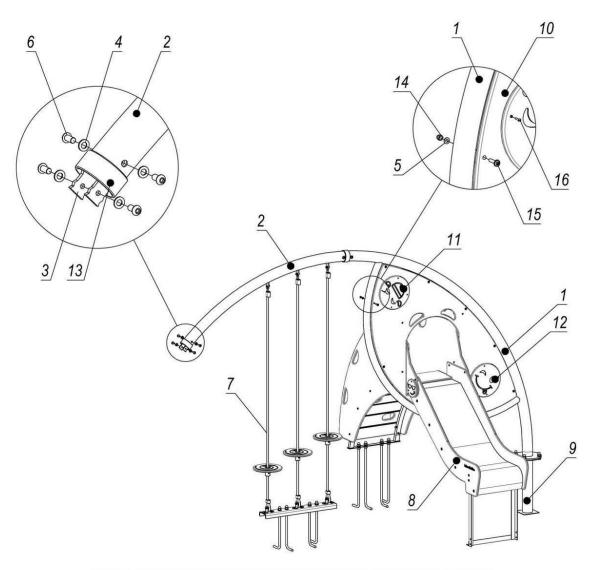
Picture 4 – Assembly scheme of slide 0,7m



Picture 4.1 – Assembly scheme of slide 0,7m

Table №3 - Completeness of slide 0,7m

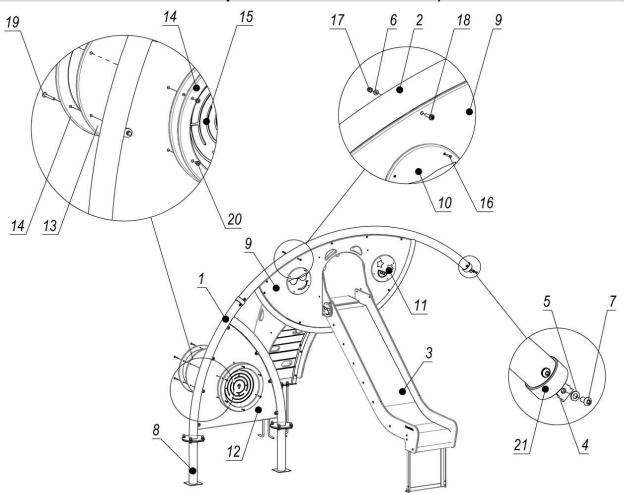
Pos.	Name	Weight, kg	Q-ty
1	Slide embedded element (angle bar)	5	1
2	Slide 0.7m	24	1
3	Ascent frame	9	1
4	Cover plate Smile		2
5	Slide site		1
6	Ascent sidewall right	12	1
7	Ascent sidewall left	12	1
8	Bent shield	7	1
9	Table angle bar		4
10	Nut M6.A2-70 DIN1587 (cap nut) stainless		14
11	Nut M8.A2-70 DIN1587 (cap nut) stainless		16
12	Nut M6x10.A2-70 ERICSON (flat) stainless		4
13	Stud M6*16.A2-70, ISO7380 (half-round)		2
	stainless		
14	Stud M6*25.A2-70, ISO7380 (half-round)		6
	stainless		
15	Stud M6*40.A2-70, ISO7380 (half-round)		2
	stainless		
16	Stud M8*50.A2-70, ISO7380 (half-round)		8
	stainless		
17	Stud M8*60.A2-70, ISO7380 (half-round)		8
10	stainless		- 0
18	Stud M6*25.A2-70, DIN7991		8
10	(countersunk) stainless		4
19	Stud M8*30.A2-70, DIN7991 (countersunk) stainless		7
20	Nut M8 A2-70, DIN985 (lock nut) stainless		4
21	Washer 6-A2 DIN125 (flat)		4
22	Washer 6-A2 DIN9021 (enlarged) stainless		12
23	Washer 8-A2 DIN125 (flat)		16
24	Screw 4*25-A2, DIN7997 (countersunk-		6
	univ., PZ) stainless		J
25	Anchor assembly		4



Pos.	Name	Weight, kg	Q-ty
1	Rack 2m	40	1
2	Crossbar for suspended platforms	15	1
3	Clamping plate D89 mm		4
4	Washer 12-A2 DIN125 (flat)		8
5	Washer 8-A2 DIN125 (flat)		9
6	Stud M12*25.A2-70 ISO7380 (half-round)		8
7	Suspended platforms	16	1
8	Slide 0.7m	77	1
9	Embedded element D89x500mm (with fastening)	7	1
10	Slide panel	14	1
11	Smiling smile		2
12	Winking smile		2
13	Ring D89		2
14	Nut M8.A2-70 DIN1587 (cap nut) stainless		9
15	Stud M8x35-A2 ISO7380-2 (press washer) stainless		9
16	Screw 4*25-A2, DIN7997 (countersunk- univ., PZ) stainless		16

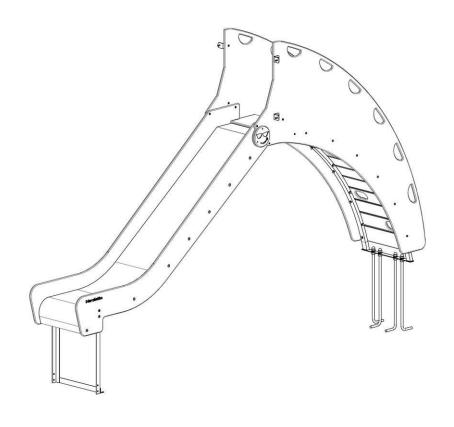
Picture 5 – Section assembly scheme

«Assembly scheme of section with slide 1,2m»



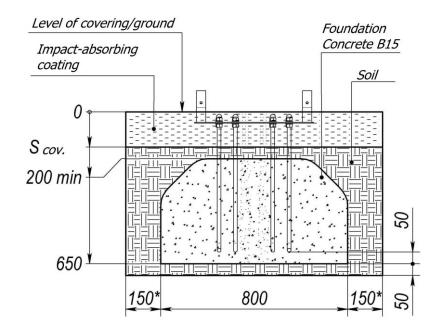
Pos.	Name	Weight, kg	Q-ty
1	Rack 1.5m	33	1
2	Welded crossbar	38	1
3	Slide 1.2m (Smile)	105	1
4	Clamping plate D89 mm		4
5	Washer 12-A2 DIN125 (flat)		8
6	Washer 8-A2 DIN125 (flat)		16
7	Stud M12*25.A2-70 ISO7380 (half-round)		8
8	Embedded element D89x500mm (with fastening)	7	2
9	Panel for slide	14	1
10	Smile in glasses		2
11	Smile with stars		2
12	Triangular panel	11	1
13	Board for drawing	3	1
14	Ring D530 mm		2
15	Panel Labyrinth	3	1
16	Screw 4*25-A2, DIN7997 (countersunk- univ., PZ) stainless		16
17	Nut M8.A2-70 DIN1587 (cap nut) stainless		16
18	Stud M8x35-A2 ISO7380-2 (press washer) stainless		16
19	Stud M8x70.A2-70 ISO7380-2 (press washer) stainless		6
20	Nut M8x12.A2-70 ERICSON (flat) stainless		6
21	Ring D89		2

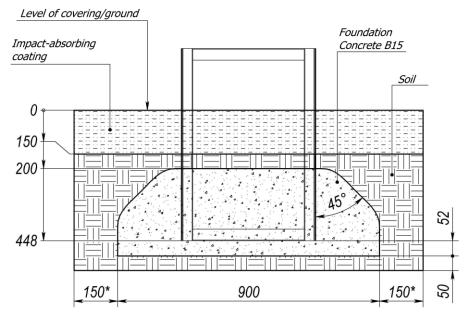
Picture 6 – Section assembly scheme

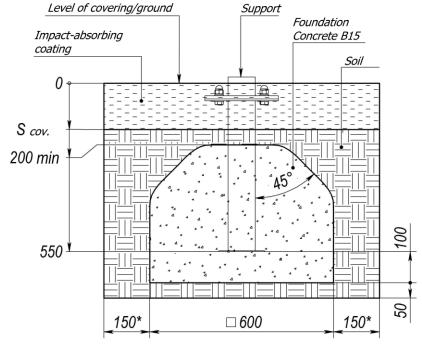


Pos.	Name	Weight, kg	Q-ty
1	Slide embedded element	5	1
2	Slide 1.2m (Smile)	<i>37</i>	1
3	Ascent frame 1.2m	11	1
4	Cover plate Smile		2
5	Slide site		1
6	Slide sidewall right		1
7	Slide sidewall left		1
8	Ascent shield	11	1
9	Table angle bar		4
10	Nut M6.A2-70 DIN1587 (cap nut) stainless		<i>14</i>
11	Nut M8.A2-70 DIN1587 (cap nut) stainless		24
12	Nut M6x10.A2-70 ERICSON (flat) stainless		4
13	Stud M6*16.A2-70, ISO7380 (half-round) stainless		2
14	Stud M6*25.A2-70, ISO7380 (half-round) stainless		6
15	Stud M6*40.A2-70, ISO7380 (half-round) stainless		2
16	Stud M8*50.A2-70, ISO7380 (half-round) stainless		12
17	Stud M8*60.A2-70, ISO7380 (half-round) stainless		12
18	Stud M6*25.A2-70 DIN7991 (countersunk) stainless		8
19	Stud M8*30.A2-70 DIN7991 (countersunk) stainless		4
20	Nut M8 A2-70, DIN985 (lock nut) stainless		4
21	Washer 6-A2 DIN125 (flat)		4
22	Washer 6-A2 DIN9021 (enlarged) stainless		12
23	Washer 8-A2 DIN125 (flat)		<i>24</i>
24	Screw 4*25-A2, DIN7997 (countersunk-univ., PZ)		6
	stainless		
25	Anchor assembly		4

Picture 7 – Completeness of slide 1,2m (Assembly scheme of slide is similar to slide 0,7m)

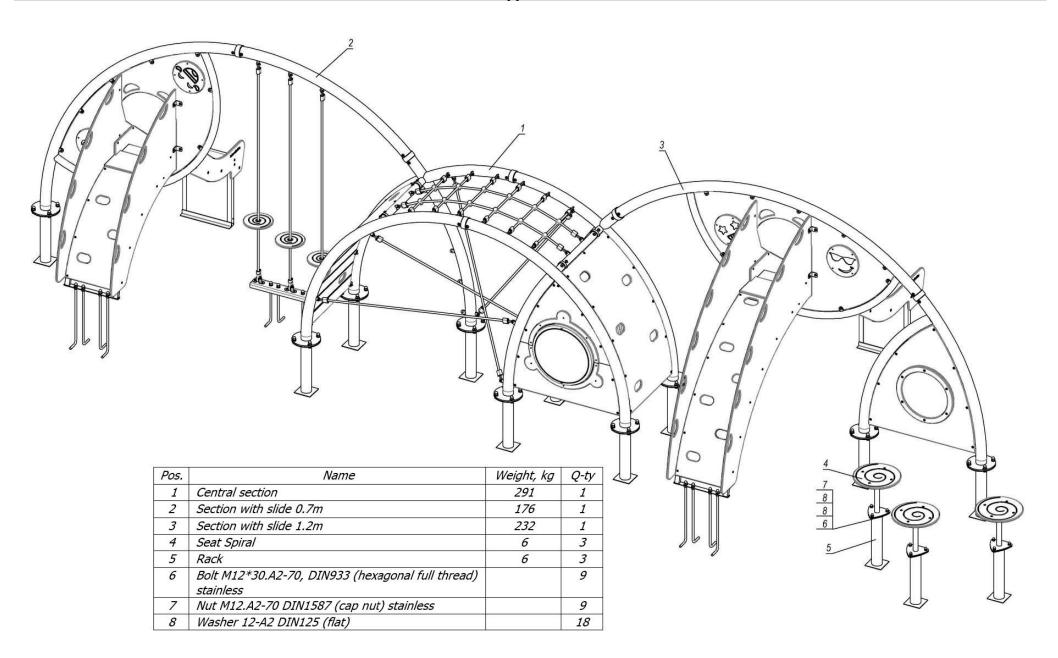




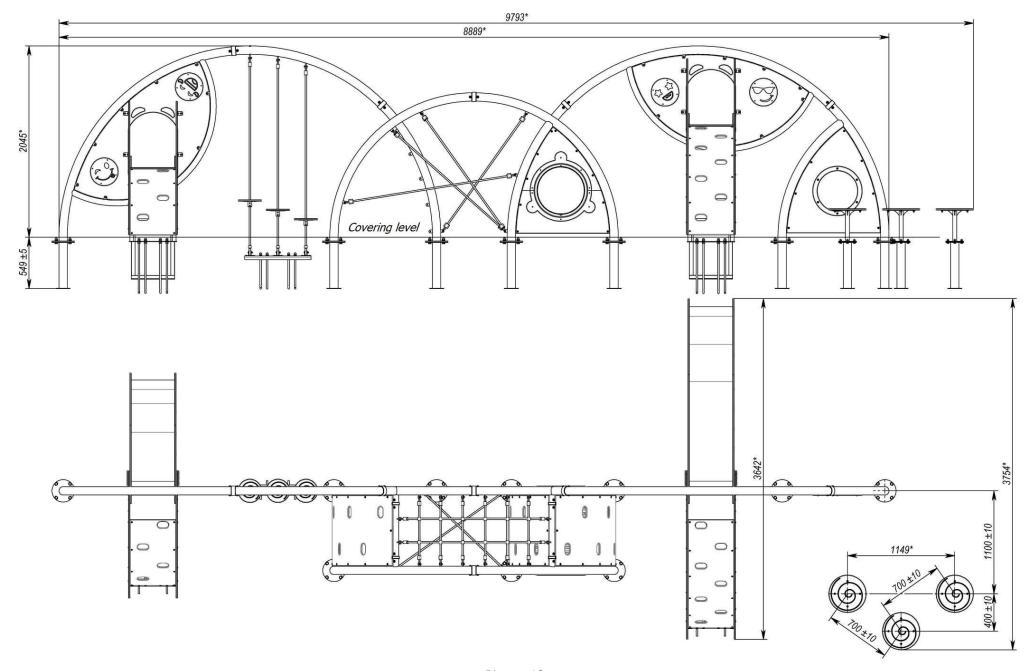


Picture 8 - Concreting

Appendix



Picture 9



Picture 10