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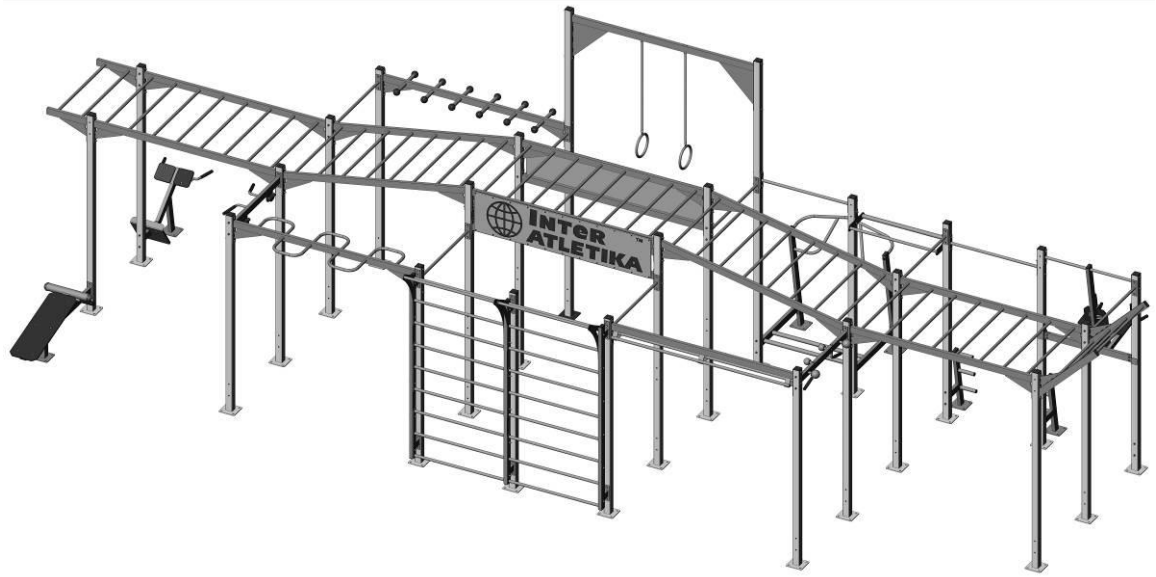
PRODUCTION AND SALE OF SPORTS GOODS

Customer support:
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DATA SHEET

Workout Complexes

KF900.422, KF902, KF902.11, KF902.12, KF902.13, KF902.14, KF902.16, KF902.17, KF902.18, KF902.19, KF902.21, KF902.22, KF902.23, KF902.24, KF902.25, KF902.26, KF902.31, KF902.33, KF902.34, KF902.36, KF902.51, KF902.52, KF902.53



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FOR NOTES

1. GENERAL INFORMATION

Purpose and content of this document. This document contains a general description of the equipment, information on installation, intended use, maintenance, current repair and manufacturer's quarantee.

Distribution of this document for product modifications. The manufacturer can make changes to the design of the product, aimed at improving its characteristics, changing the design, etc. This document may not contain a description of such changes, but applies to such modified products.

2. PRODUCT ASSEMBLY AND INSTALLATION PROCEDURE

Tools and accessories. The product does not include the tools required for installation.

Procedure for assembling and installing the product.

1) Assemble the product.
2) Treat all bolted connections with anaerobic adhesive.
3) Install the product according to pic. 4-15. During installation of the product on sandy soil, the overall dimensions of the foundation should be increased by 15-20%.

3. USE OF THE PRODUCT

Do not use the product until it has been fully and completely installed.

The product must not be used by users of a different age category.

The product must not be used by users of a different weight category.

Before using the product, clear the safety area of any unnecessary objects that may cause damage to the user (debris, tools left over from assembly and installation, etc.).

Do not use the product in adverse weather conditions (ice, snow, rain, hail, strong winds, etc.), which may cause injury to the user.

4. PRODUCT MAINTENANCE

You have purchased high-quality and reliable equipment. In the process of its production, the requirements of regulatory and technical documents of Ukraine, the CIS countries and the European Union regulating the production of children's gaming equipment were taken into account. However, it should not be forgotten that when operating any technical product, certain rules and requirements must be followed. Despite the fact that our product is of high quality and reliability, this rule applies to it in full. You should be aware that the implementation of the following rules and recommendations for product maintenance is aimed at ensuring that your child, the child of your friends or acquaintances is safe and no unforeseen factors threaten his health, life.

Remember that the operation of the product is accompanied by the influence of various negative factors on it, a complete list of which cannot be predicted. Among them, an important place is occupied by natural factors and factors caused by human influence on equipment. As a rule, their action initially leads to disruptions in the appearance of the product. Thus, under the influence of factors caused by the exploitation of a person, there may be damage to the integrity of the paint coating of parts made of wood, in the form of scuffs, chips, incisions, and when exposed to parts made of metal, damage to the paint coating in the form of nicks, chips, abrasion, etc. This leads to the emergence and development of defects that can be the cause of the destruction of the product. The product is particularly dangerous if it is used for other than its intended purpose, if the permissible loads are exceeded, or if vandalism occurs, as these factors can cause irreversible changes in the structure of the material from which the product is made, leading to destruction.

The maintenance of the product implies, first of all, the responsibility of the user to comply with all recommendations provided in this document, starting with a daily inspection of the external condition of the product before operation.

Daily inspection of the product is a very important procedure. With its help, you can timely detect any changes in the appearance of the product (deformation of individual parts, deformation of the structure as a whole or part of it, damage to parts, cracks of welds, as well as the absence of fastening of parts of the product, etc.).

Before using the product, check its operability, absence of damage, dirt on the product, sharp edges, reliability of fixing the structure, absence of unnecessary objects on the surface of the site. If the product is damaged, fully or partially inoperable, or has any other defects, do not use it.

During operation it is also necessary to inspect the condition of the product periodically - the current inspection. It includes an external inspection of the product, checking its operability (in the presence of moving elements - the smoothness of the movement of mechanisms, compliance with operating modes, etc.). Current inspection allows you to detect malfunctions caused by the operation of equipment, climatic conditions, acts of vandalism and other factors, until they reach a critical level and the destruction of the product. The current inspection is carried out in order to detect foreign objects that may threaten the user and lead to violations of the functioning of the product. The frequency of the current inspection is set by the owner taking into account the operating conditions. If you do not have sufficient technical knowledge and skills to conduct such inspections, we recommend you to contact the authorized specialists of the manufacturer in order to obtain advice.

Every three months, a scheduled inspection should be carried out, which primarily concerns the foundation part, load-bearing elements and connection nodes of elements (their integrity and degree of deterioration).

The main annual inspection must be carried out annually by authorised specialists of the manufacturer. During the inspection, the technical condition of the equipment shall be assessed for compliance with safety requirements. The

degree of deterioration and damage to wooden elements and their ability to withstand the applied loads, damage, corrosion of metal elements and the impact of these factors on the safety of the product are determined. The inspection also helps to identify the impact of repairs, if any, on the safety of the equipment.

Based on the results of the inspection, a maintenance procedure is carried out to eliminate the identified discrepancies in the product's operation. This procedure includes assessing the condition of parts and assemblies, replacing worn parts, and restoring the integrity of protective coatings. The results of the inspections, as well as the procedures carried out as a result of the inspection and maintenance of the product must be properly documented in the Registration Journal, which is an integral part of this passport. The owner of the product must keep the acts of maintenance of the product, acts of repair work.

5. TECHNICAL DATA AND ASSEMBLY SCHEMES

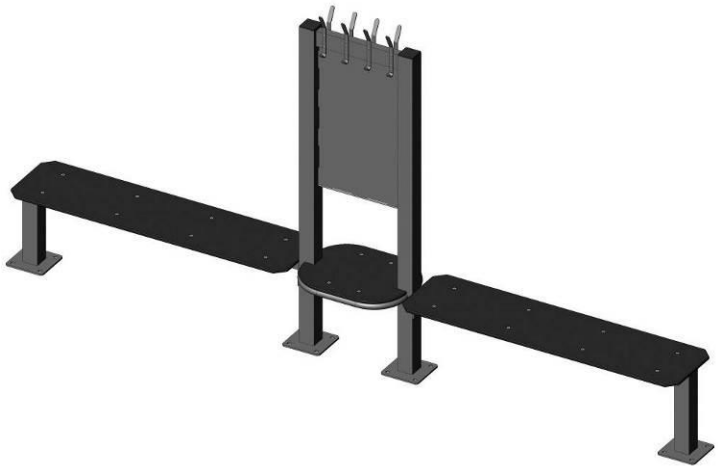
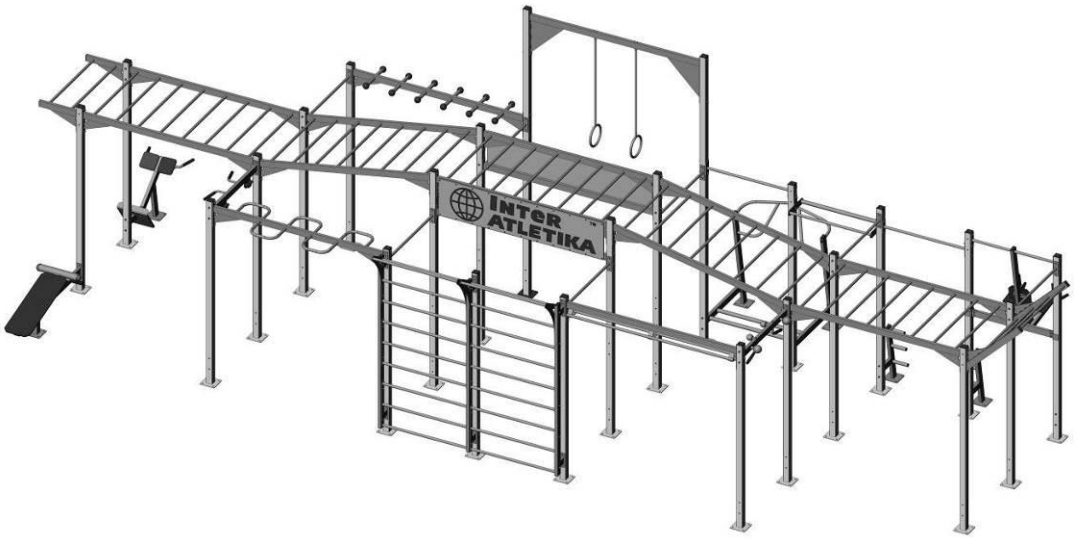
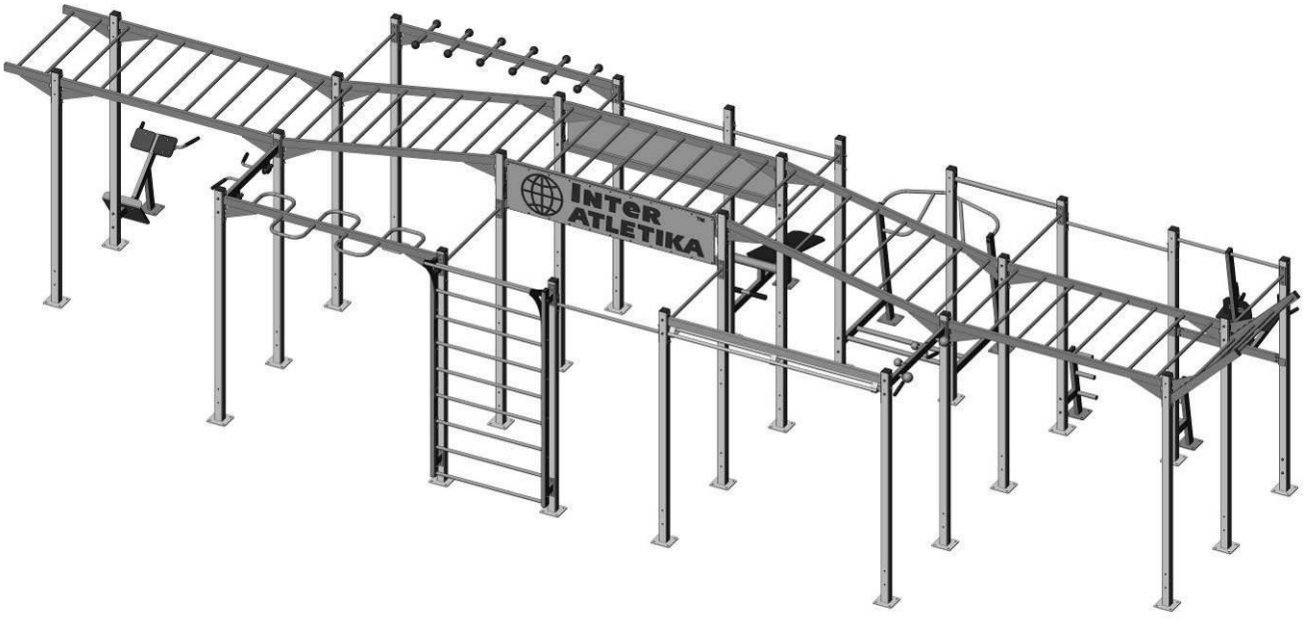
	KF900.422	KF902	KF902.11	KF902.12	KF902.13	KF902.14	KF902.16
Length, mm	**3706**	**13350**	**13350**	**8549**	**13350**	**8549**	**10950**
Width, mm	**454**	**5210**	**5729**	**5612**	**4940**	**4410**	**6410**
Height, mm	**1795**	**4014**	**3014**	**3045**	**3047**	**3045**	**3047**
Weight, kg	**90**	**1466**	**1425**	**914**	**1362**	**760**	**1382**
Weight limits, kg	**to 150**						

	KF902.17	KF902.18	KF902.19	KF902.21	KF902.22	KF902.23	KF902.24
Length, mm	**18386**	**8786**	**22950**	**3272**	**3169**	**3272**	**6220**
Width, mm	**6960**	**3361**	**5761**	**4404**	**2949**	**4943**	**5414**
Height, mm	**4014**	**3046**	**4014**	**2671**	**2671**	**2671**	**2671**
Weight, kg	**2290**	**680**	**2353**	**408**	**345**	**422**	**746**
Weight limits, kg	**to 150**						

	KF902.25	KF902.26					
Length, mm	**5130**	**6200**					
Width, mm	**1980**	**2665**					
Height, mm	**2671**	**2564**					
Weight, kg	**405**	**403**					
Weight limits, kg	**to 150**						

	KF902.31	KF902.33	KF902.34	KF902.36	KF902.51	KF902.52	KF902.53
Length, mm	**1599**	**1440**	**3020**	**6200**	**5042**	**2008**	**420**
Width, mm	**3329**	**539**	**936**	**800**	**5260**	**1085**	**231**
Height, mm	**2671**	**1553**	**1571**	**694**	**2564**	**1723**	**1255**
Weight, kg	**237**	**67**	**77**	**185**	**408**	**94**	**23**
Weight limits, kg	**to 150**						

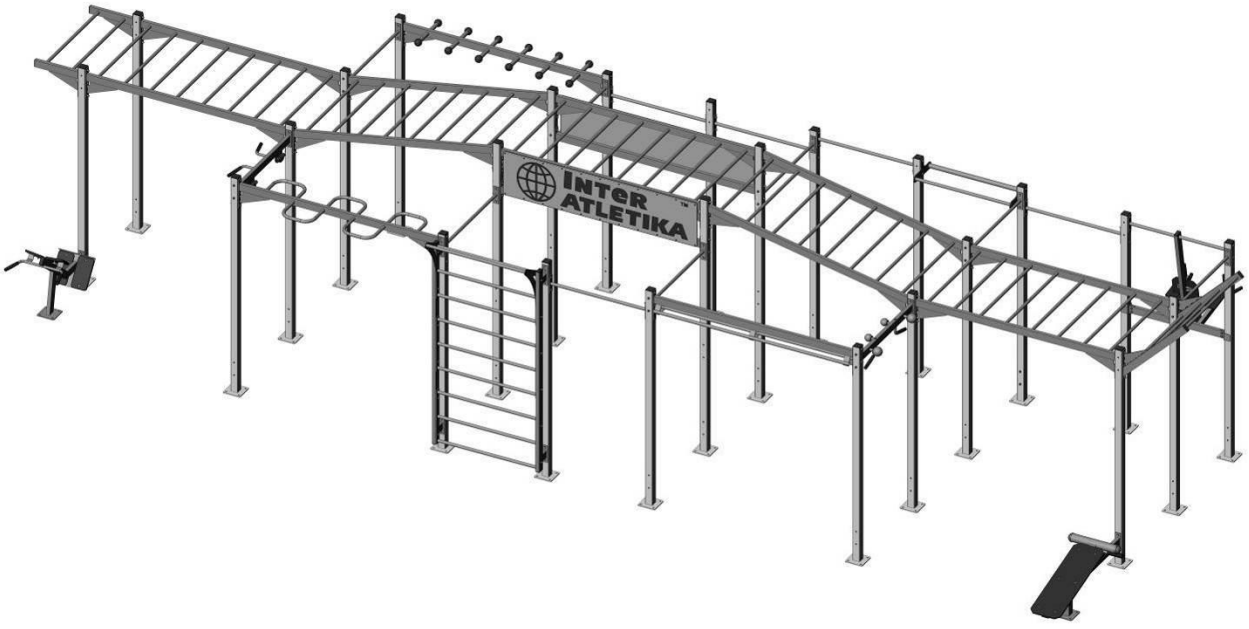
Table 1- External view

KF900.422

KF902

KF902.11


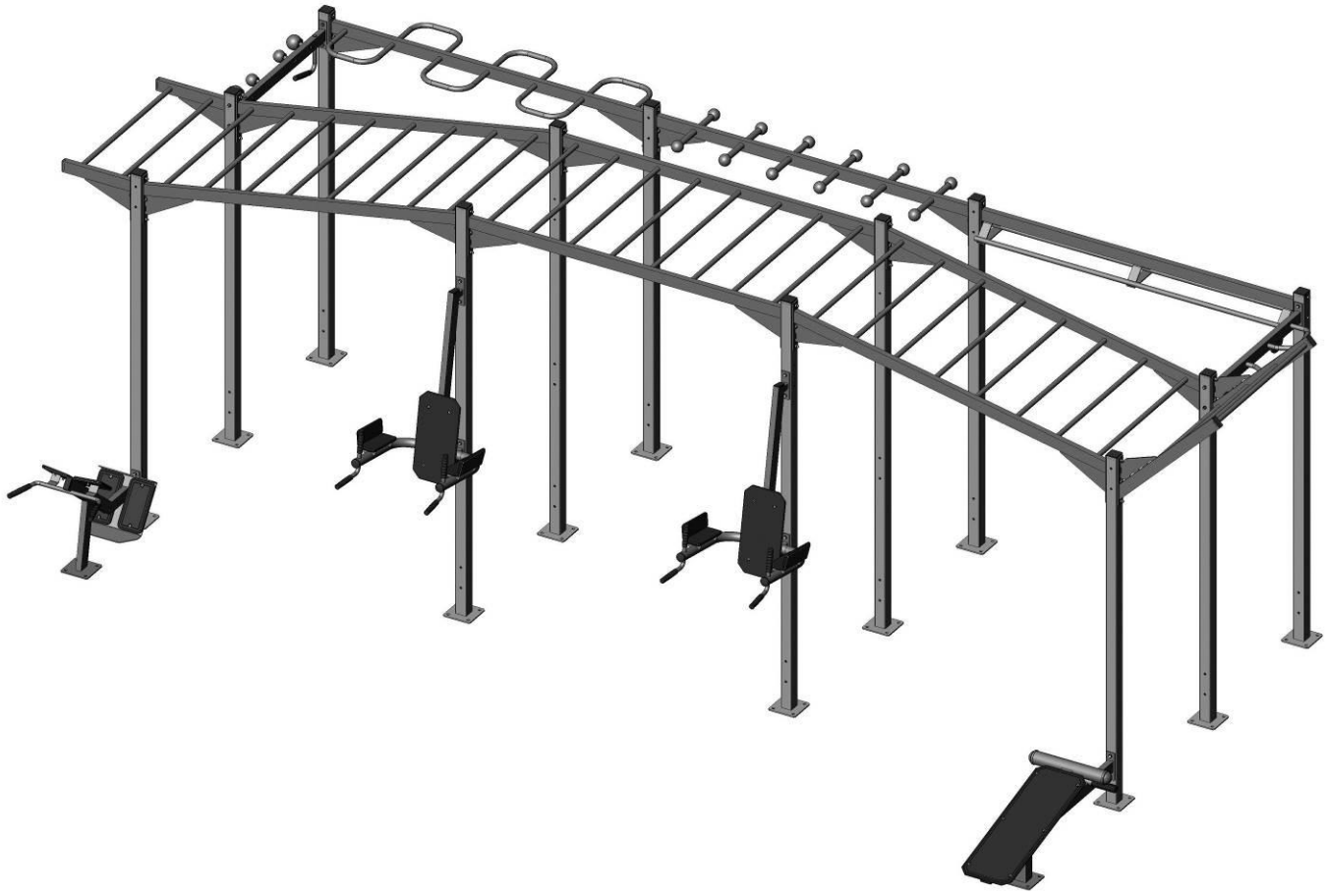
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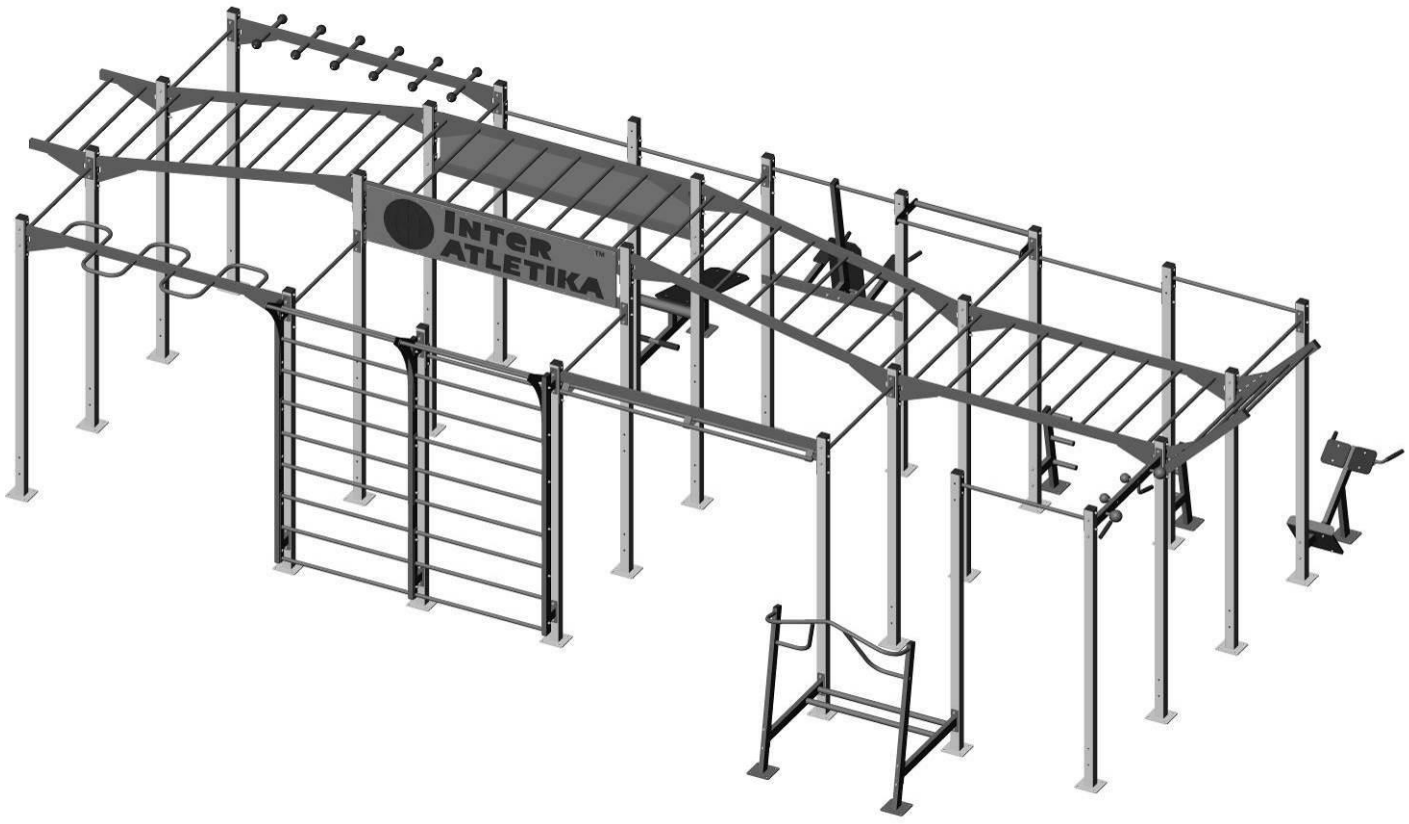
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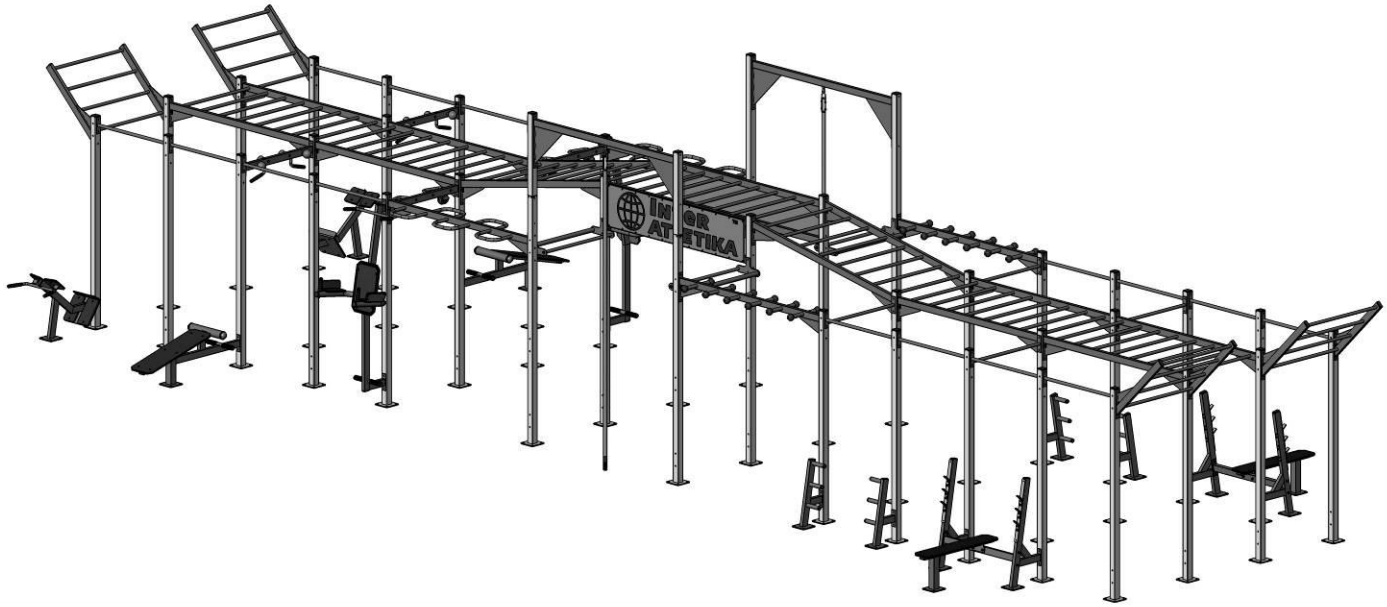
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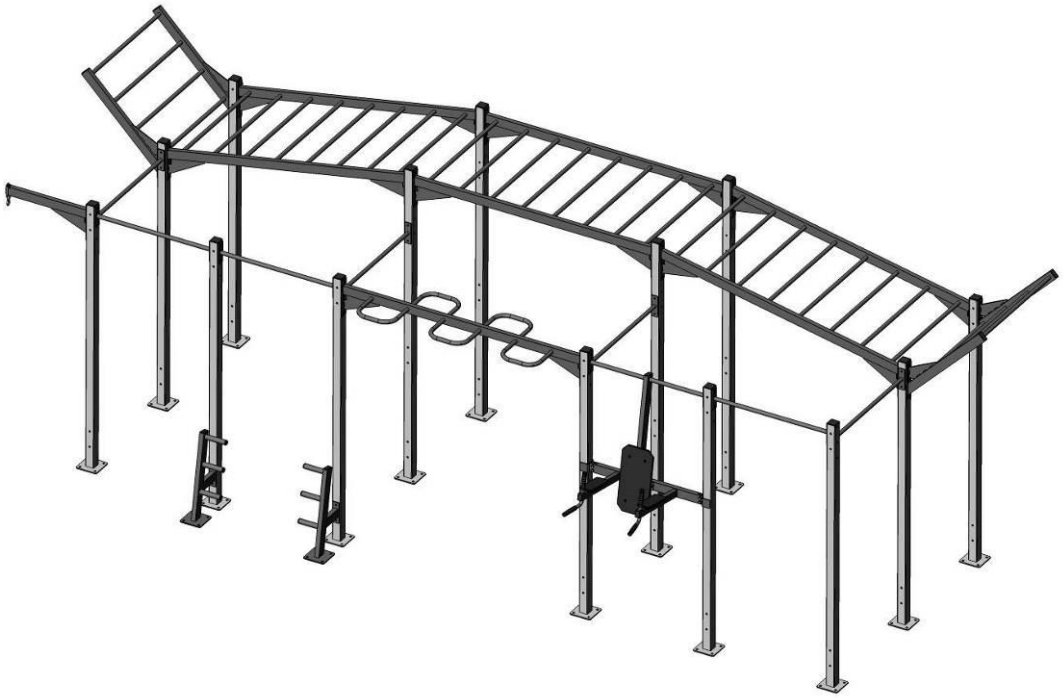
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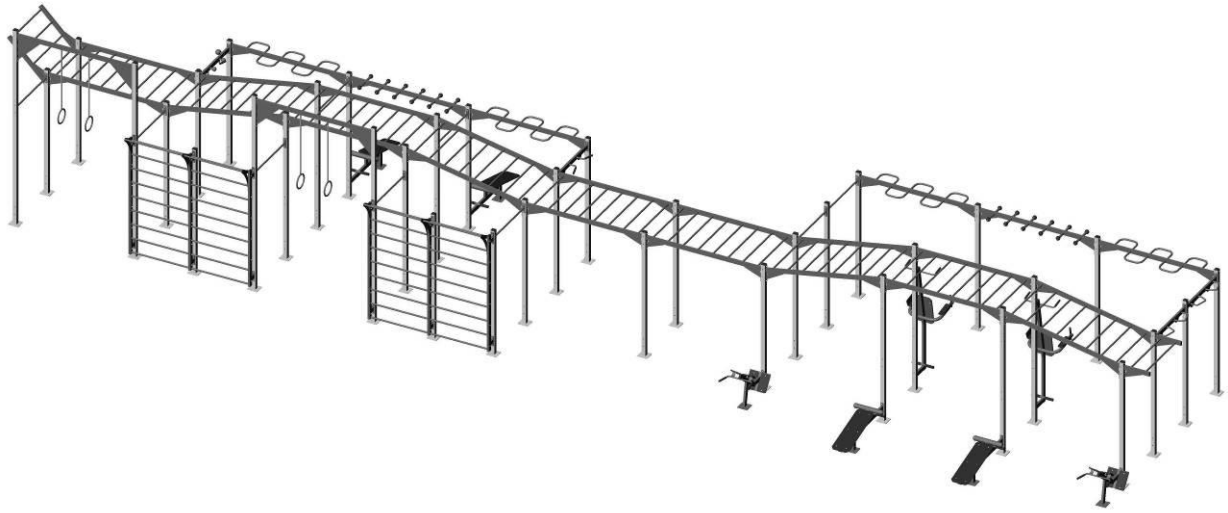
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KF902.18



KF902.19



KF902.21



KF902.22



KF902.23



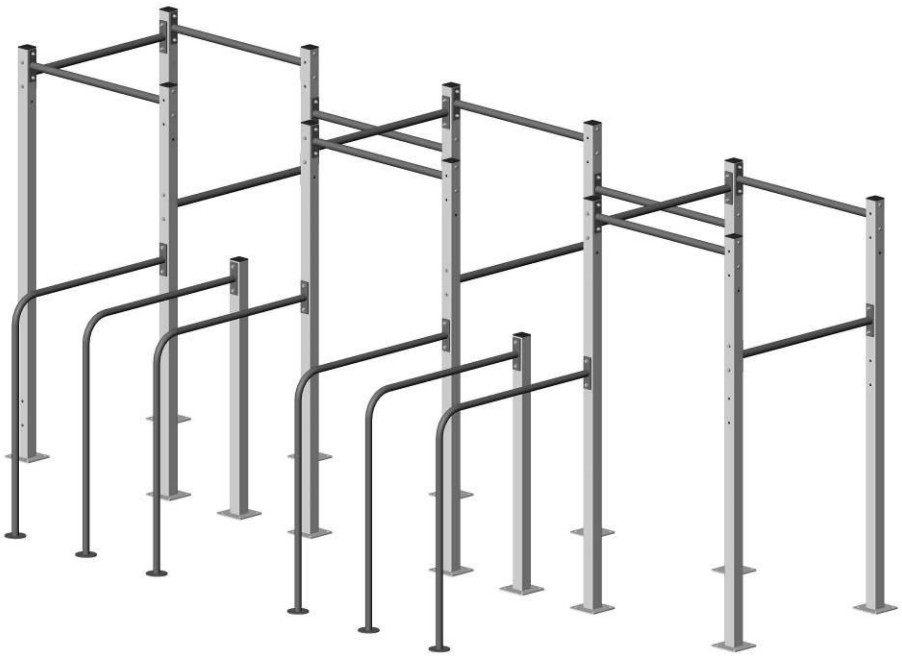
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KF902.25



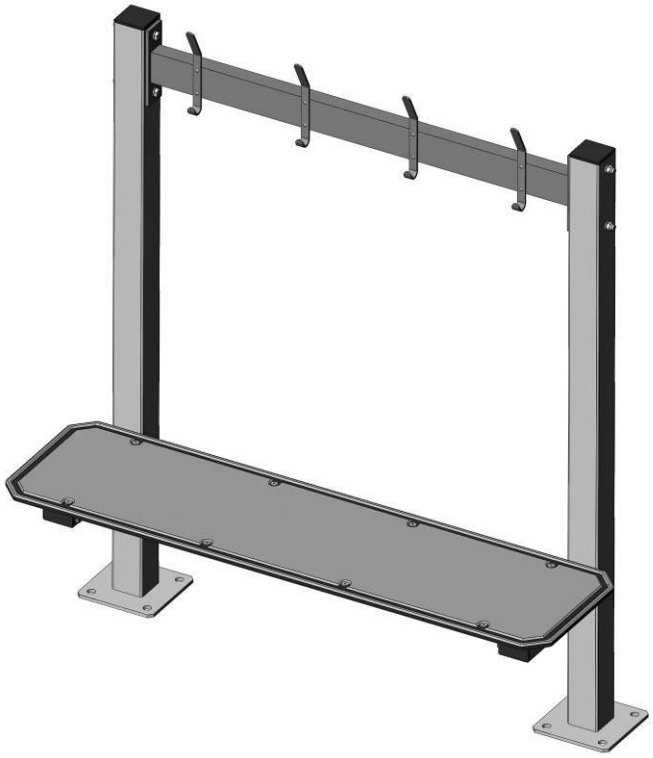
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KF902.31



KF902.33



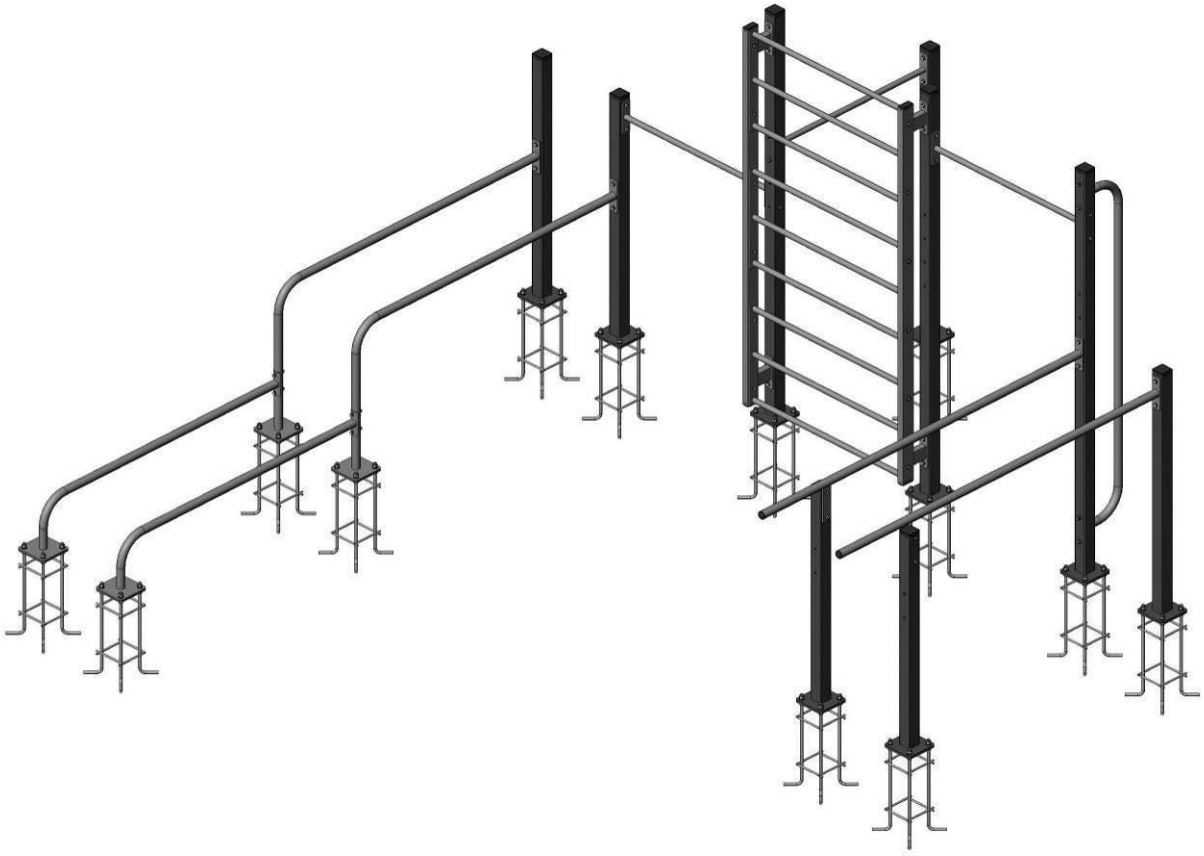
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KF902.36



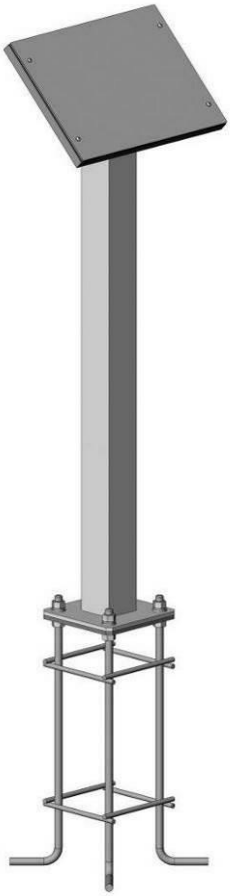
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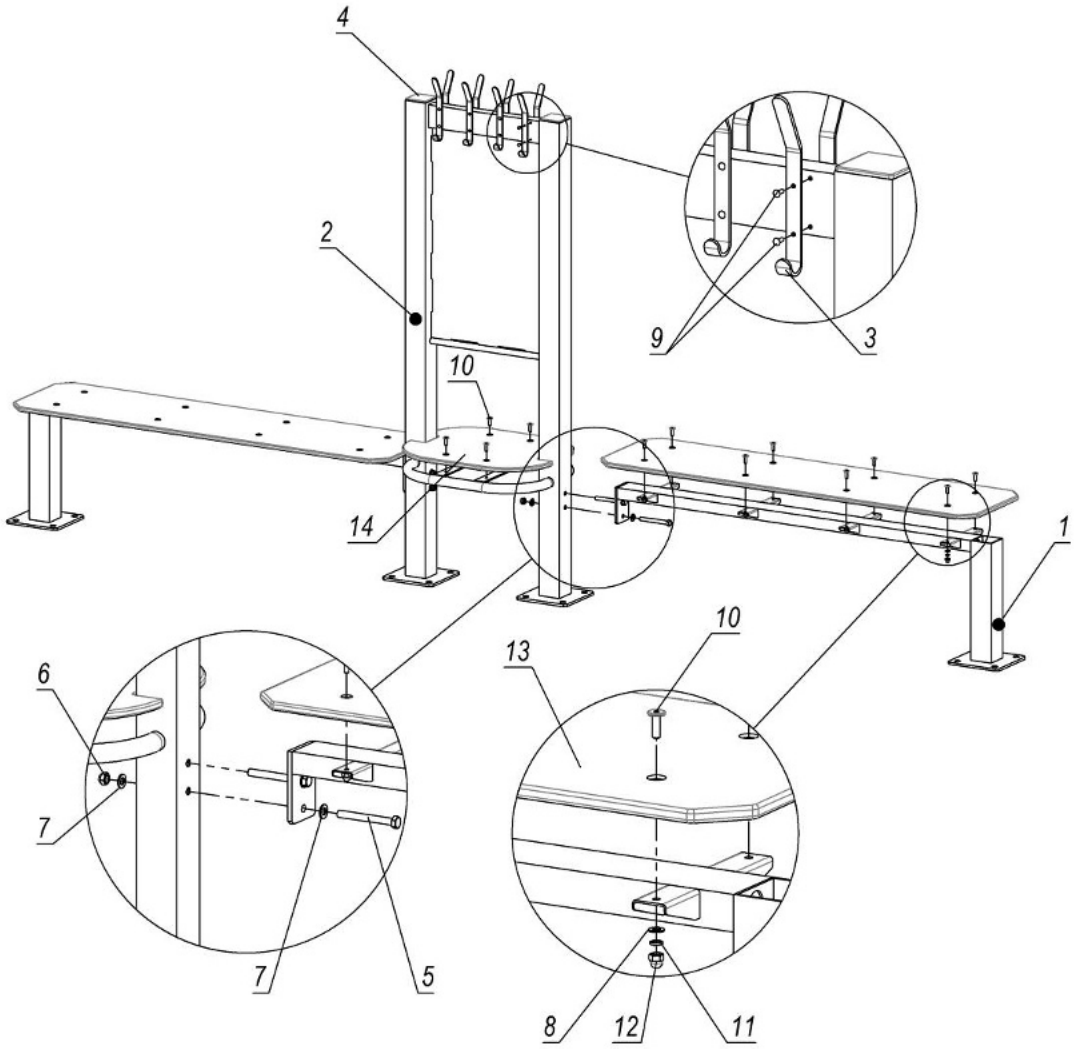
KF902.52



KF902.53



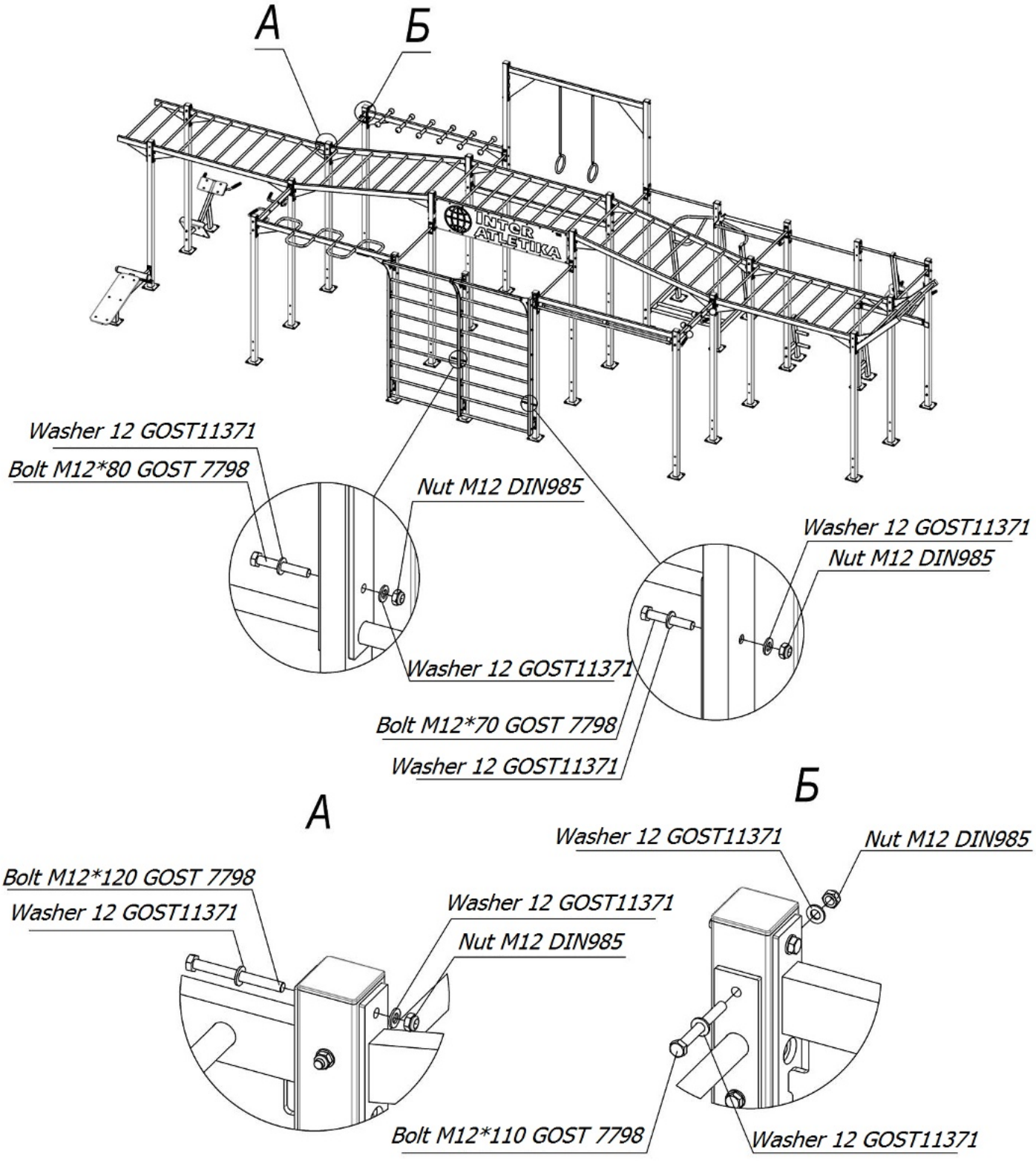
KF900.422



Pos.	Name	Weight, kg	Q-ty
1	Bench frame	14	2
2	Stand frame	41	1
3	Hook		8
4	Plug		2
5	Bolt M12*110 GOST 7798		4
6	Nut M12 DIN985		4
7	Washer 12 GOST11371		8
8	Washer 8 GOST11371		20
9	Rivet 4.8x16 DIN7337		16
10	Furniture stud M8x25		20
11	Washer 8 GOST6402		20
12	Cap nut M8 DIN1587		20
13	Backrest	8	2
14	Stand seat	32	1

Picture 1 – Assembly scheme of bench with a stand

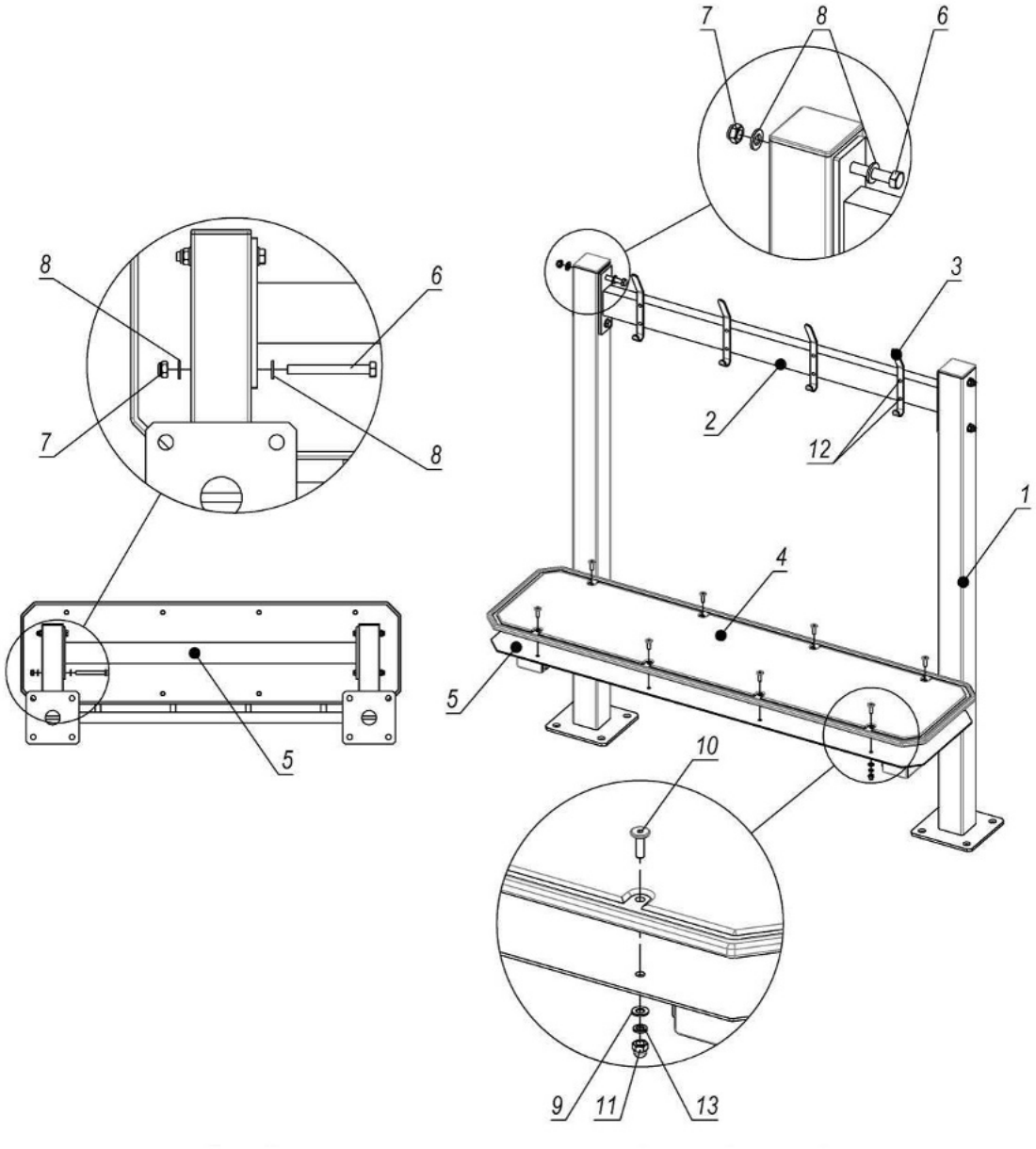
KF902



Connection of a single flange to a rack – Bolt M10x110 GOST7798
Connection of two flanges to a rack - Bolt M10x120 GOST7798

Picture 2 – Assembly scheme (Identical assembly scheme for KF902.11, KF902.12, KF902.13, KF902.14, KF902.16, KF902.17, KF902.18, KF902.19, KF902.21, KF902.24, KF902.25, KF902.26, KF902.31, KF902.51) Additional assembly scheme can be found in the appendix.

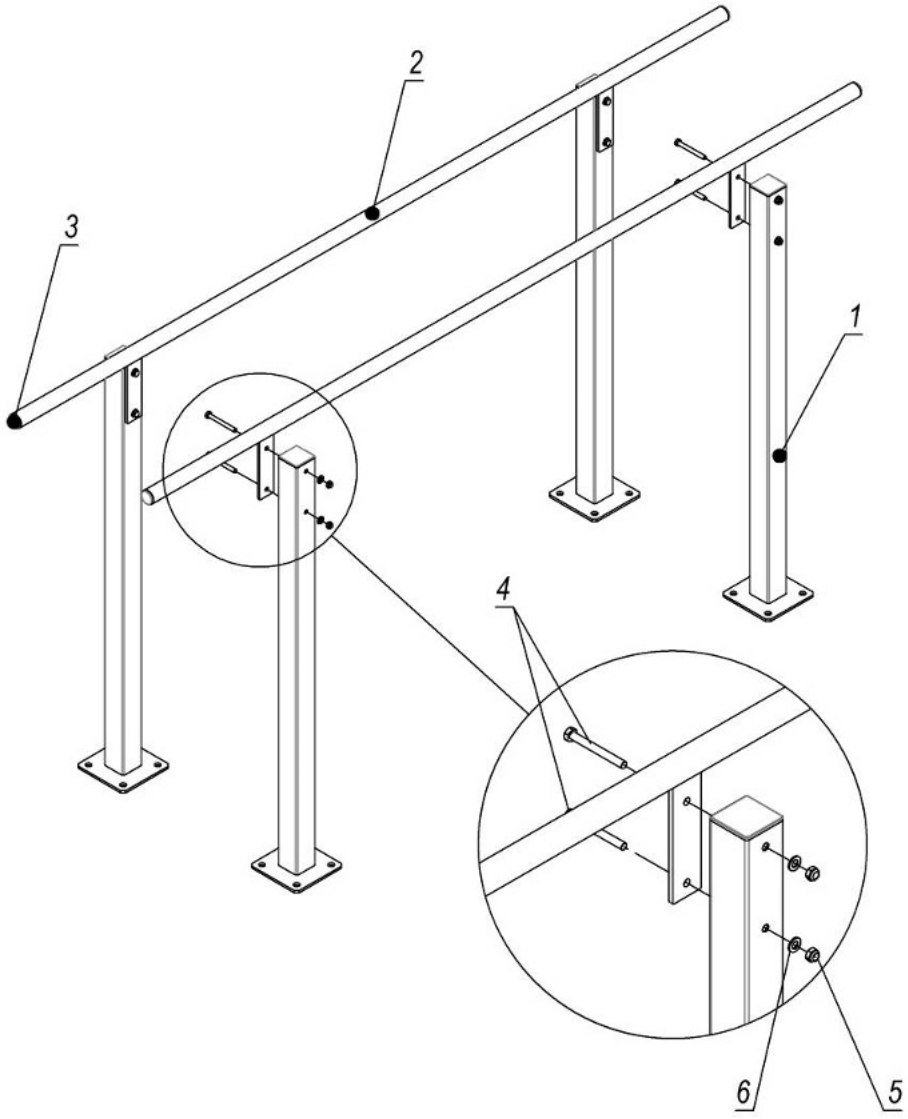
KF902.33



Pos.	Name	Weight, kg	Q-ty
1	Rack 1.5 m assembly	15	2
2	Binder 1.12 m	7	1
3	Hook		4
4	Backrest	8	1
5	Frame	20	1
6	Bolt M12*110 GOST 7798		8
7	Nut M12 DIN985		8
8	Washer 12 GOST11371		16
9	Washer 8 GOST11371		8
10	Furniture stud M8x25		8
11	Cap nut M8 DIN1587		8
12	Rivet 4.8x16 DIN7337		8
13	Washer 8 GOST6402		8

Picture 3 – Assembly scheme

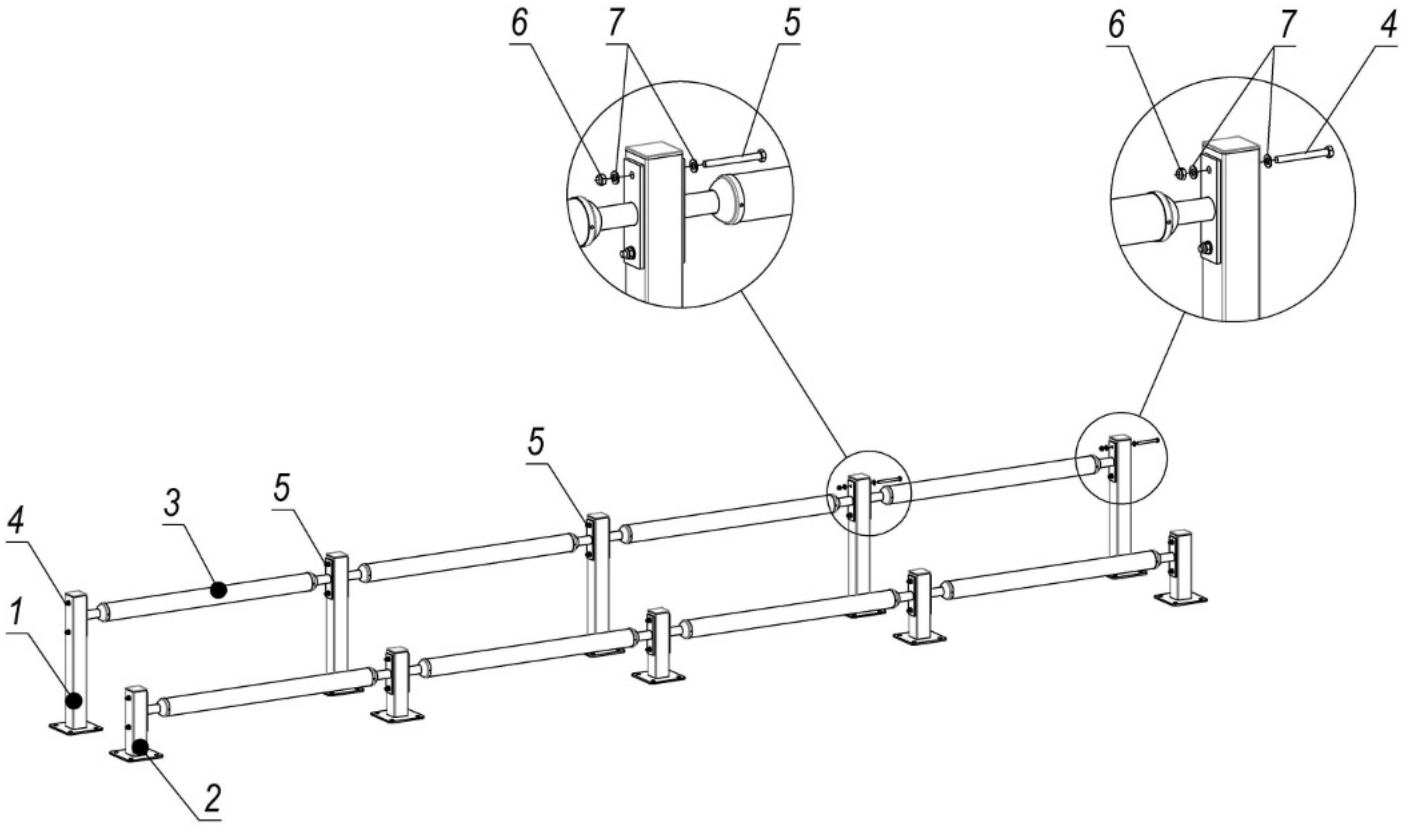
KF902.34



Pos.	Name	Weight, kg	Q-ty
1	Rack 1.5m assembly	13	4
2	Beams	12	2
3	Plug DN40R		4
4	Bolt M12*110 GOST 7798		8
5	Nut M12 DIN985		8
6	Washer 12 GOST11371		16

Picture 4 – Assembly scheme

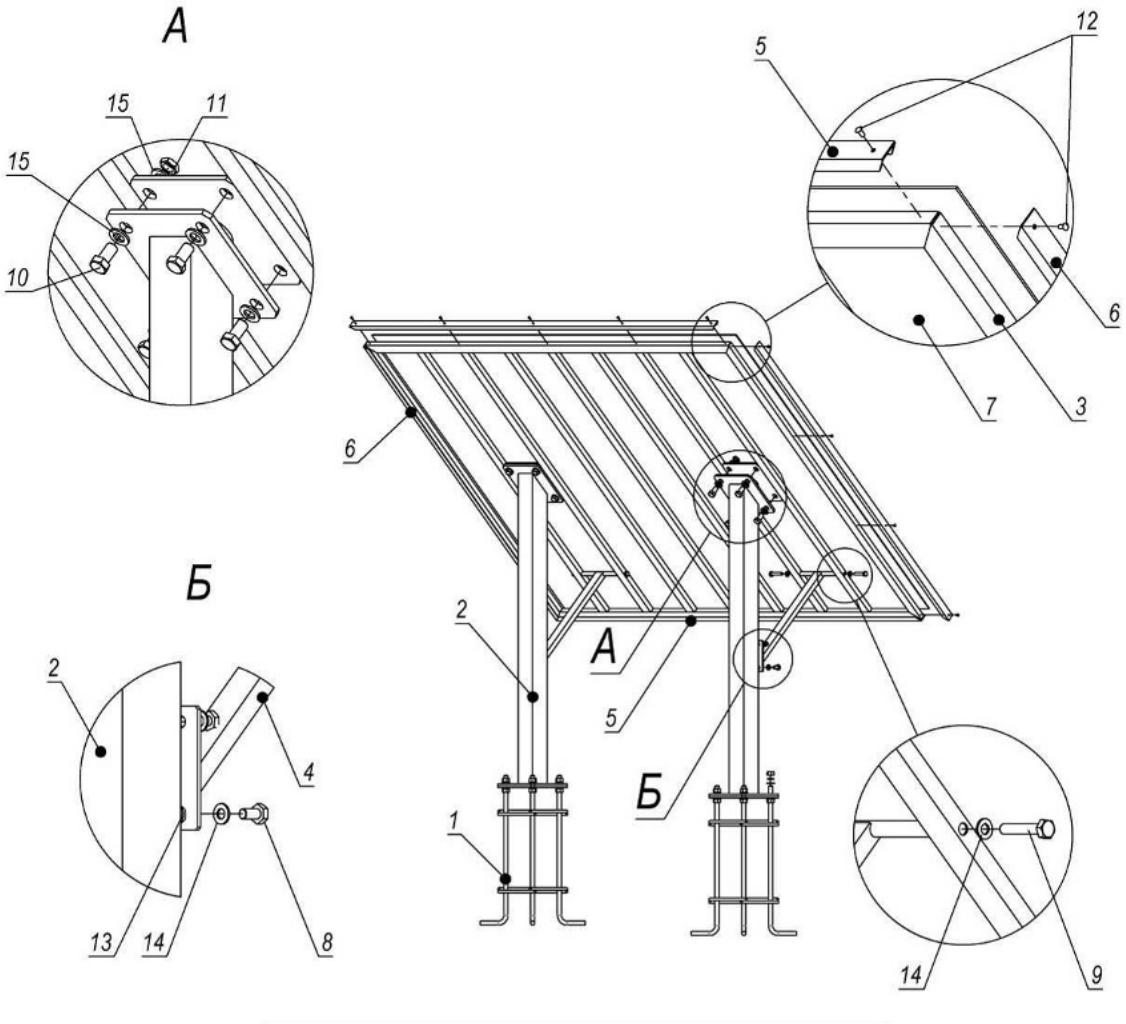
KF902.36



Pos.	Name	Weight, kg	Q-ty
1	Rack 0.7 m for bar	7	5
2	Rack 0.3 m for bar	5	5
3	Press bar 1.5 m	15	8
4	Bolt M12*110 DIN 933 (full thread)		8
5	Bolt M12*120 DIN 933 (full thread)		12
6	Nut M12 DIN985 (lock nut)		20
7	Washer 12 DIN 125 (flat)		40

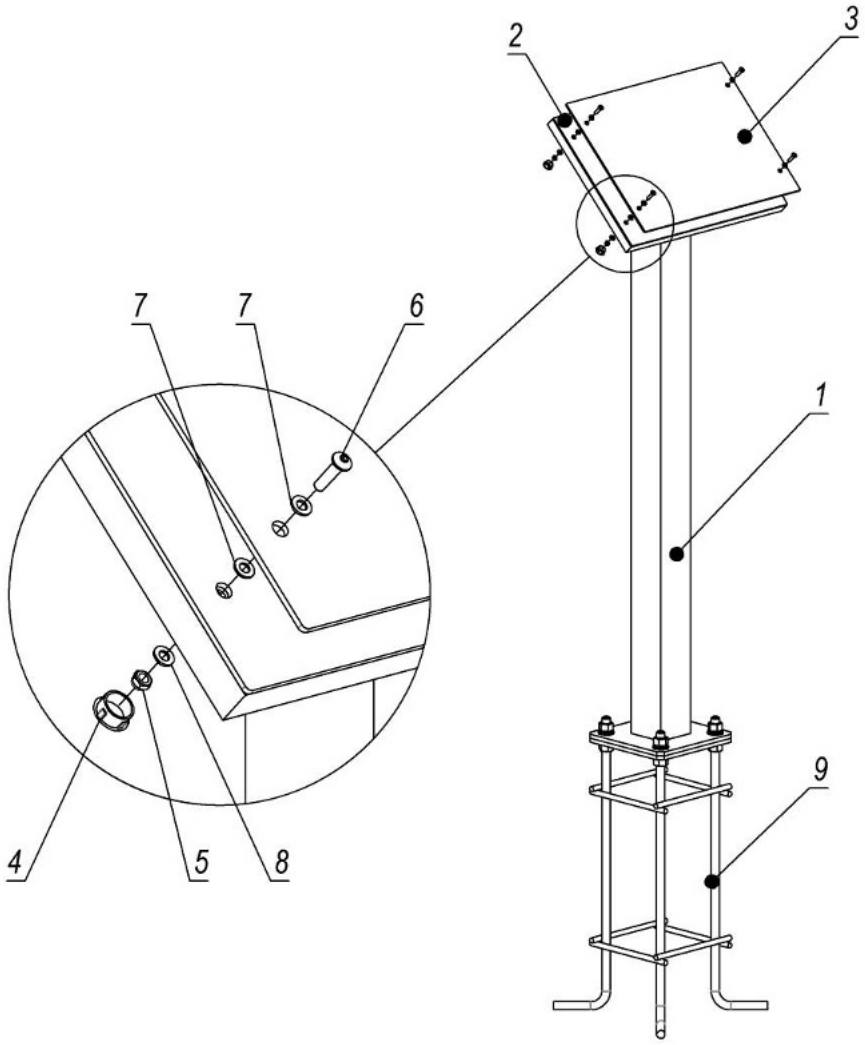
Picture 5 – Assembly scheme

KF902.52



Pos.	Name	Weight, kg	Q-ty
1	Foundation assembly	8	2
2	Rack 1.5 m	13	2
3	Stand frame	34	1
4	Support	1	2
5	Abut 2000 mm		2
6	Abut 1500 mm		2
7	Composite sheet	12	1
8	Bolt M10*20 GOST 7798		4
9	Bolt M10*55 GOST 7798		4
10	Bolt M16*30 GOST 7798		8
11	Nut M16 DIN7337		8
12	Rivet 4.8x12 DIN7337		18
13	Rivet-nut M10 (countersunk)		4
14	Washer 10 GOST11371		8
15	Washer 16 GOST11371		16

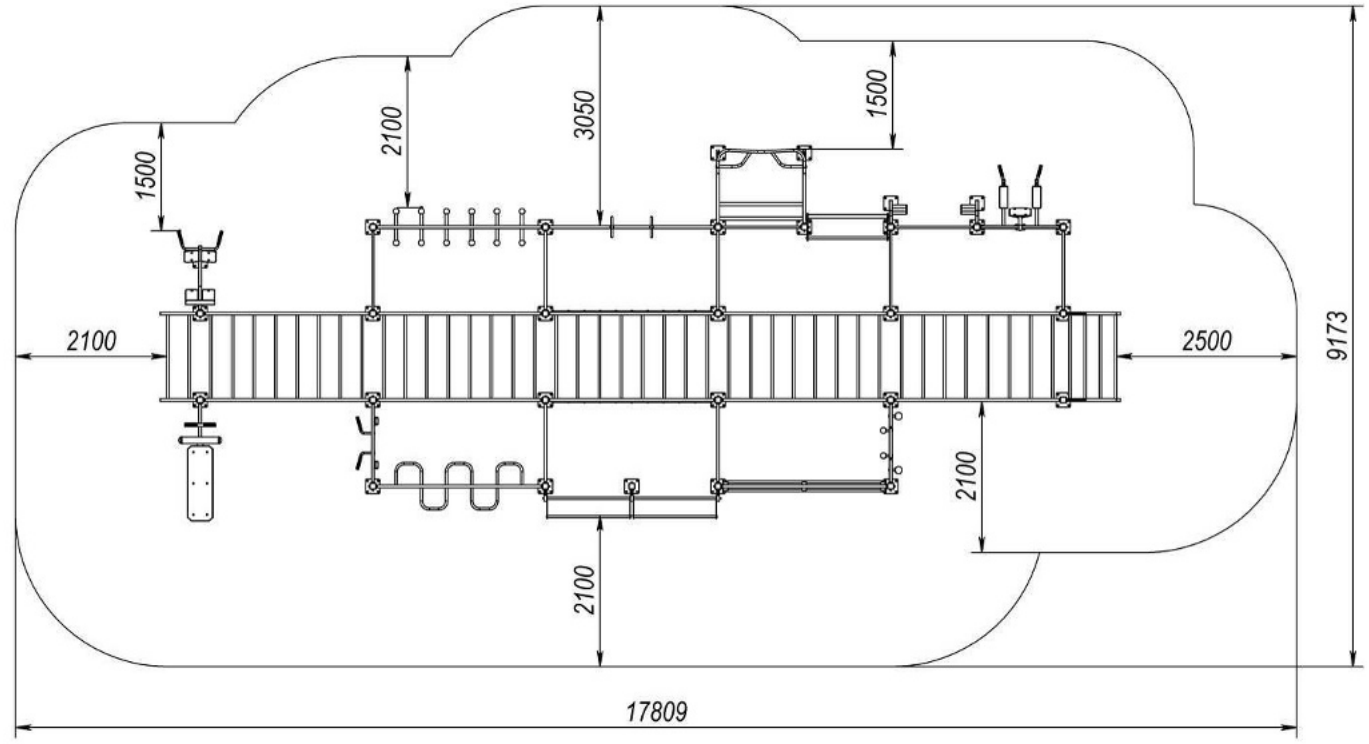
Picture 6 – Assembly scheme



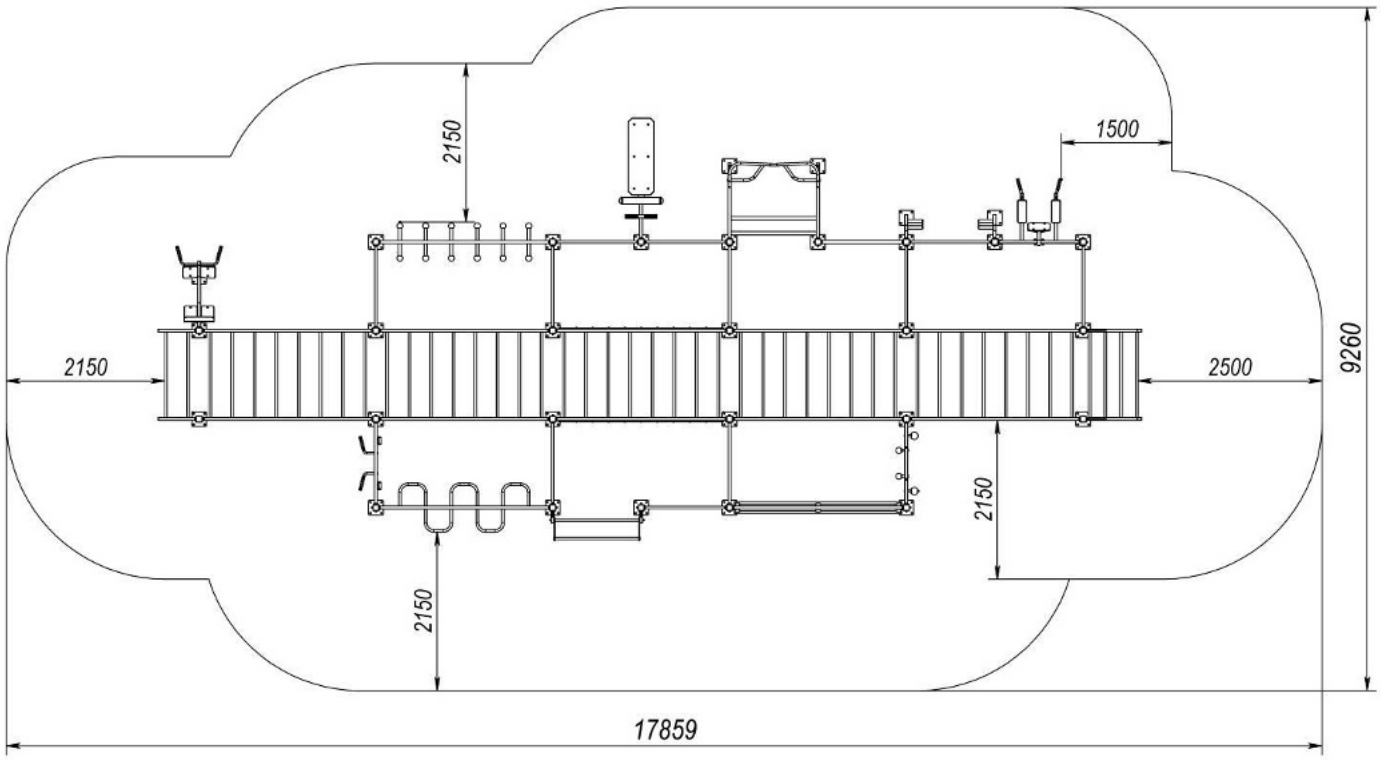
Pos.	Name	Weight, kg	Q-ty
1	Sign rack	14	1
2	Composite sheet		1
3	Panel A3		1
4	Plug ZDO 18x15 (for tech. holes)		4
5	Nut M5 DIN985		4
6	Stud M5x20 ISO7380		4
7	Washer 5 GOST11371		8
8	Washer 5 GOST11371		4
9	Foundation assembly	8	1

Picture 7 – Assembly scheme

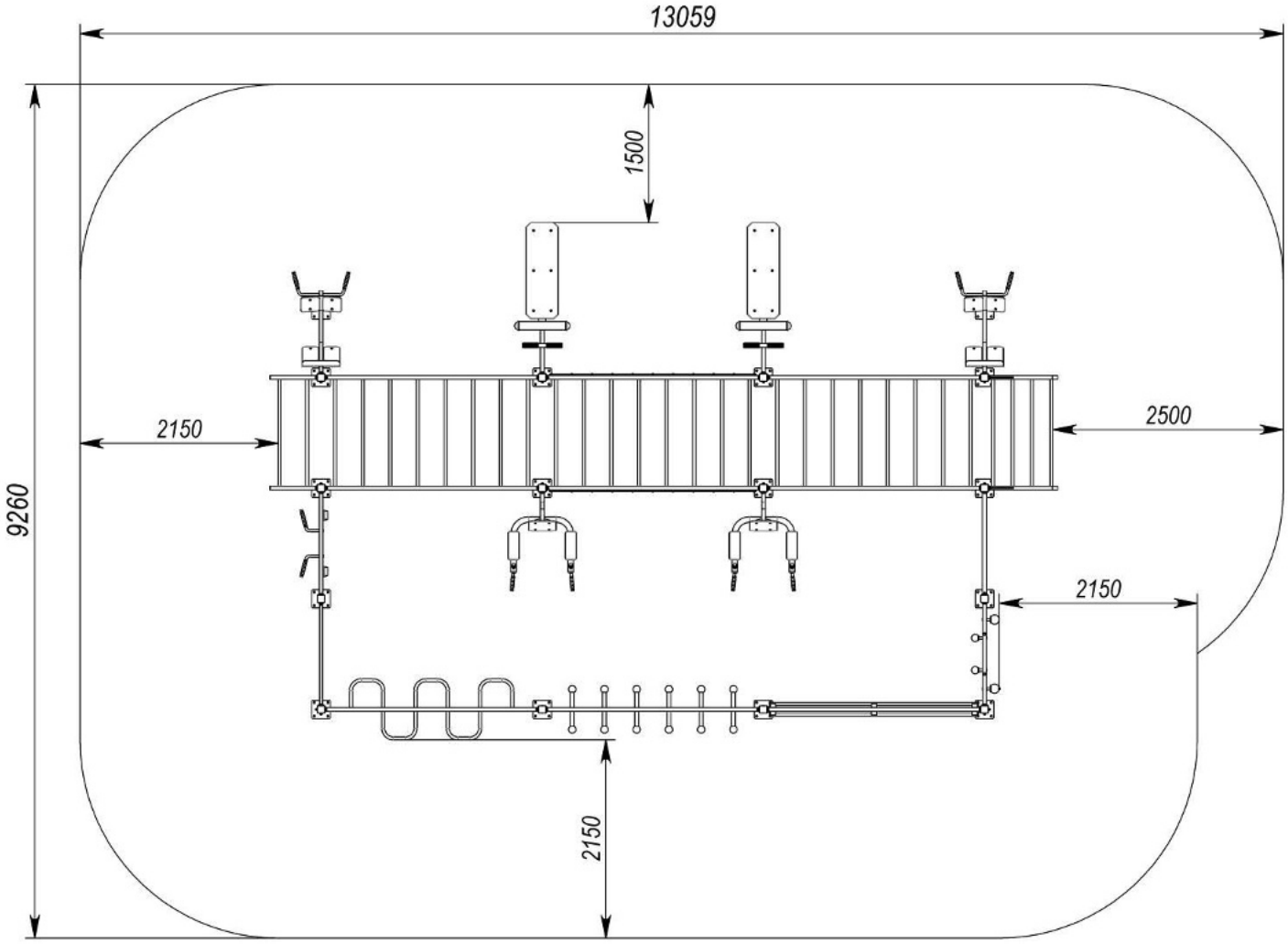
Landing zone



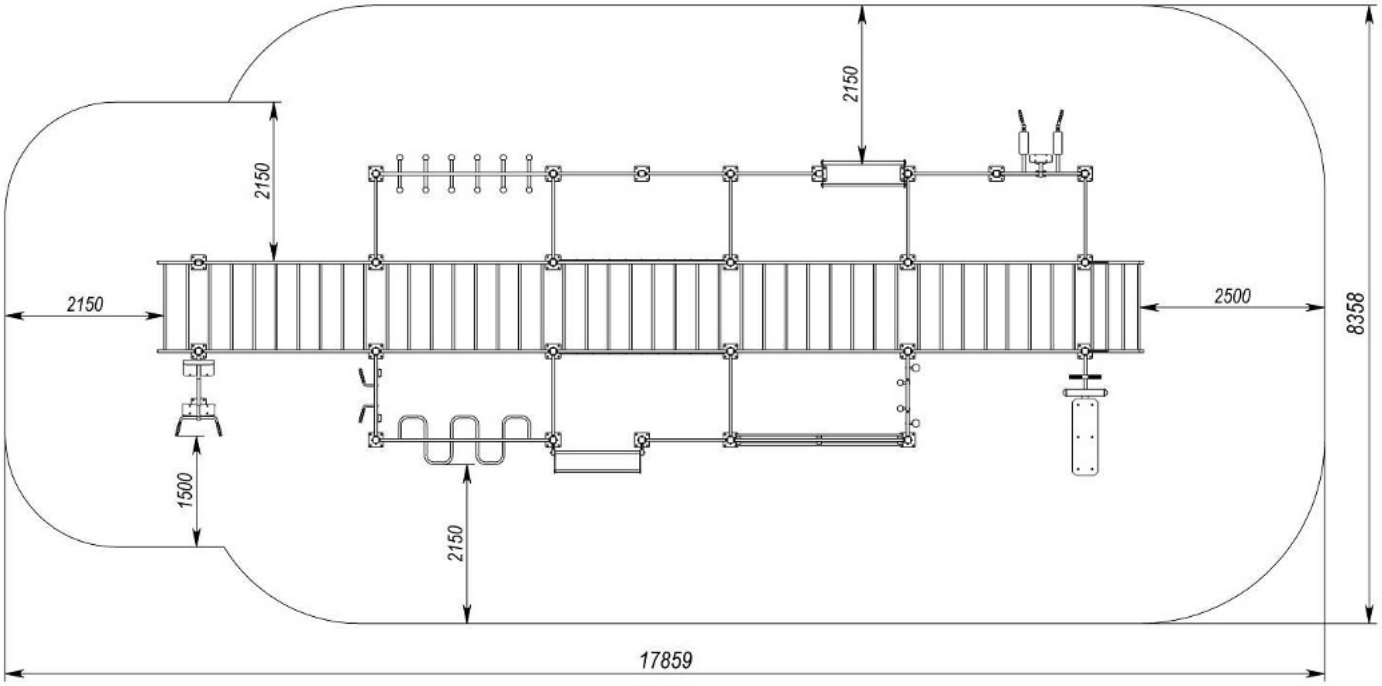
Picture 8 - For KF902



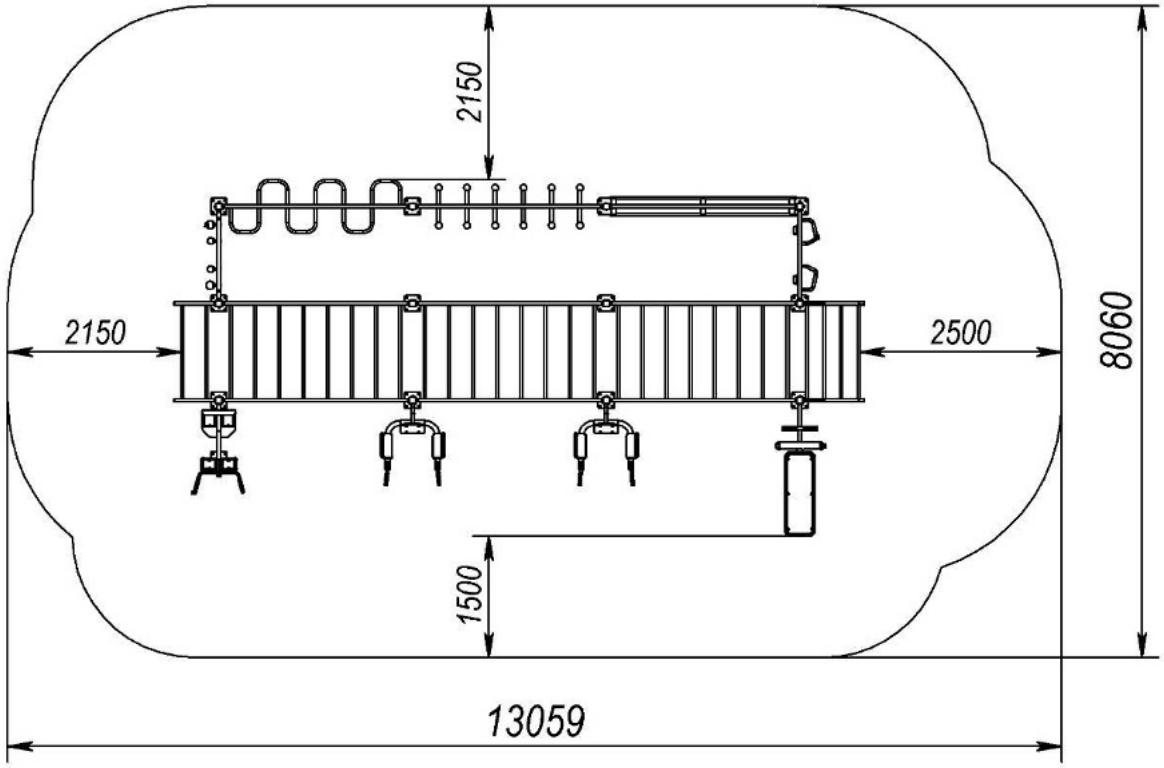
Picture 9 - For KF902.11



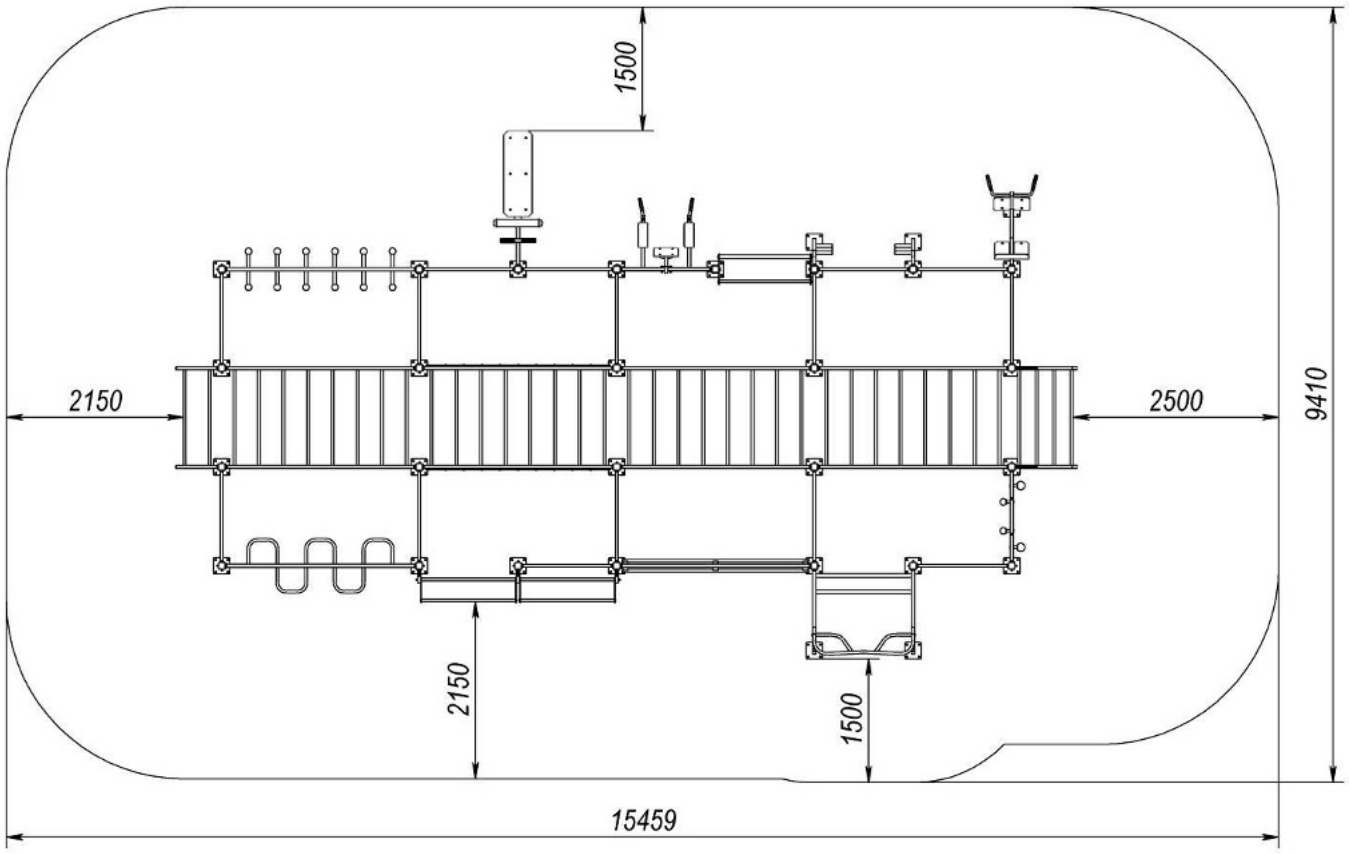
Picture 10 - For KF902.12



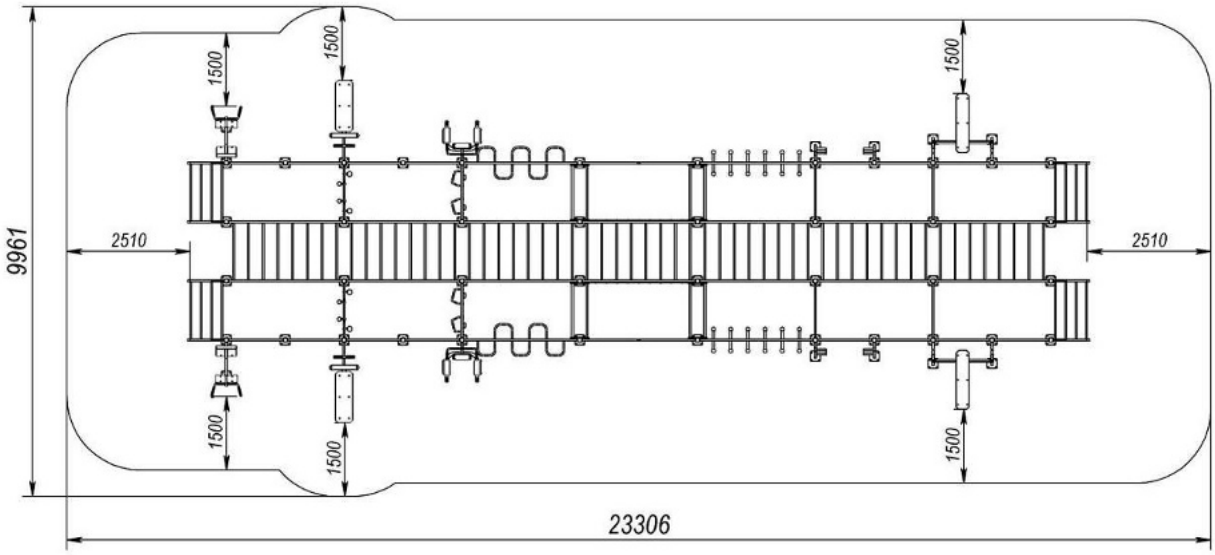
Picture 11 - For KF902.13



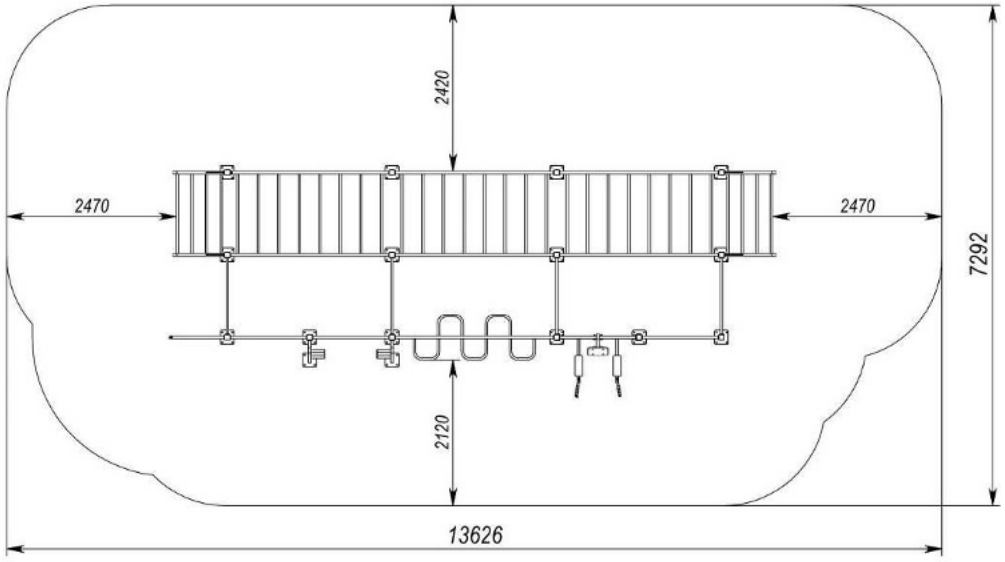
Picture 12 - For KF902.14



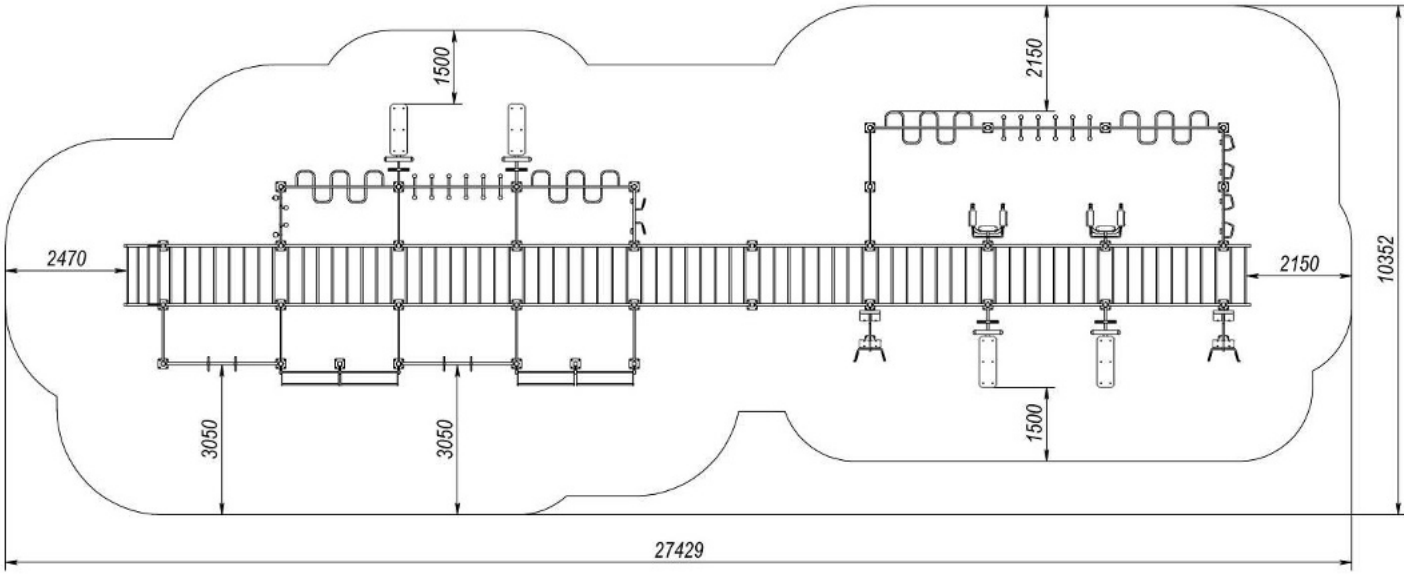
Picture 13 - For KF902.16



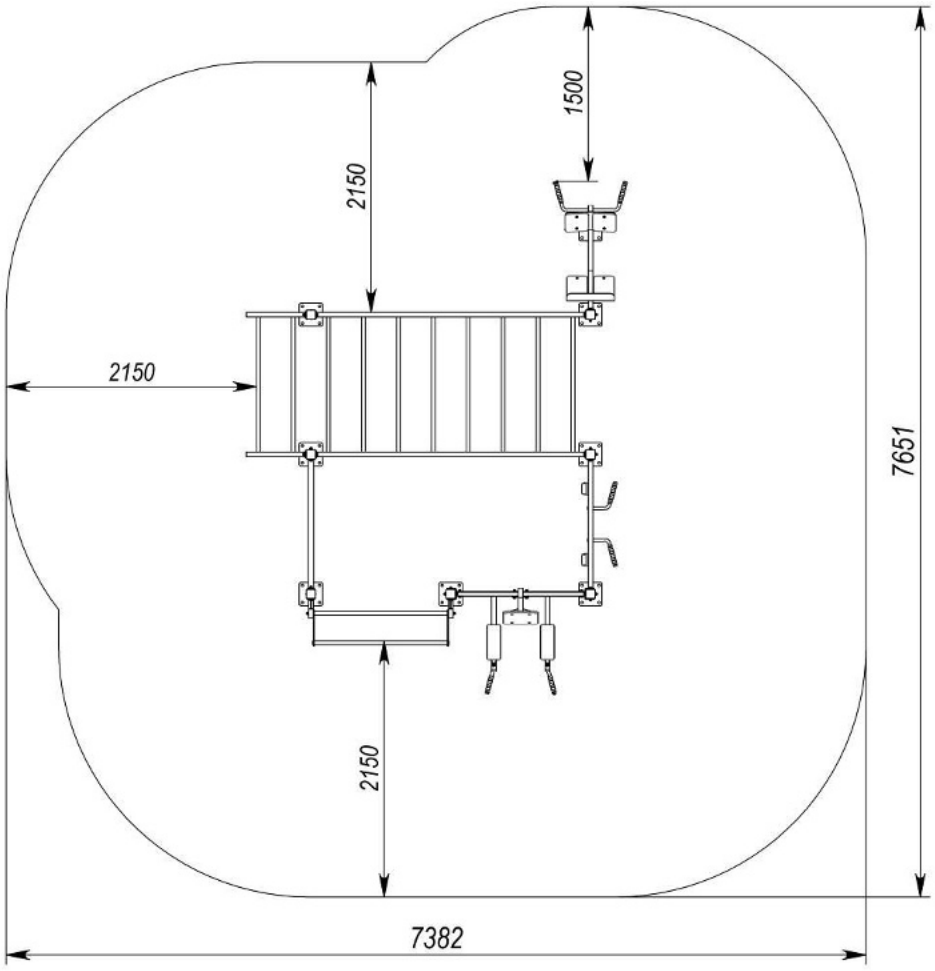
Picture 14 - For KF902.17



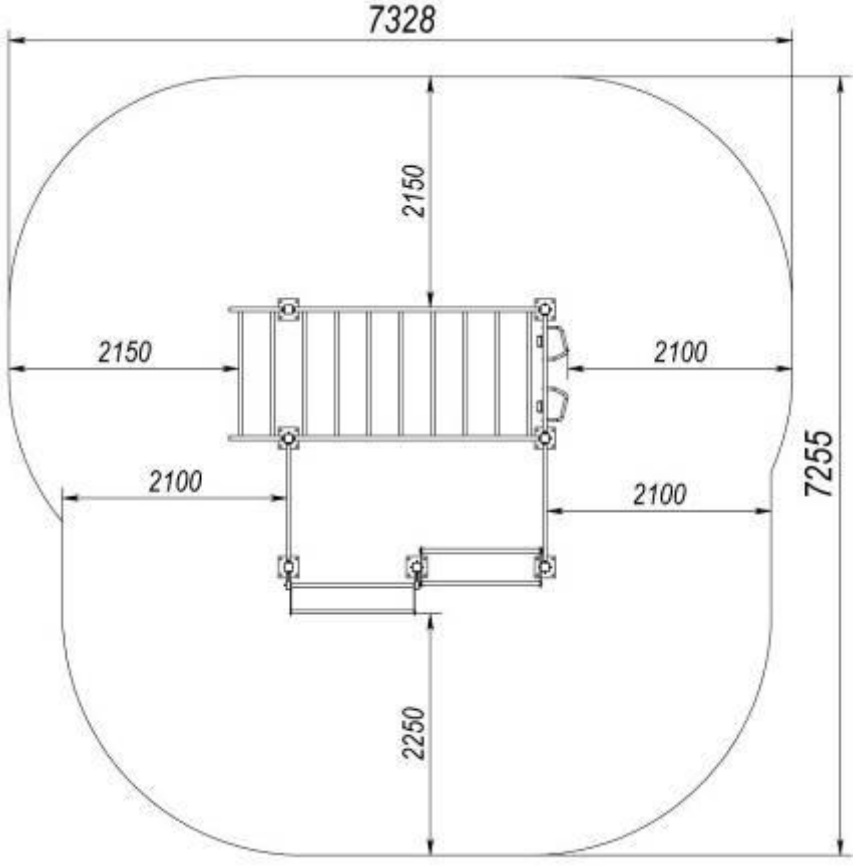
Picture 15 - For KF902.18



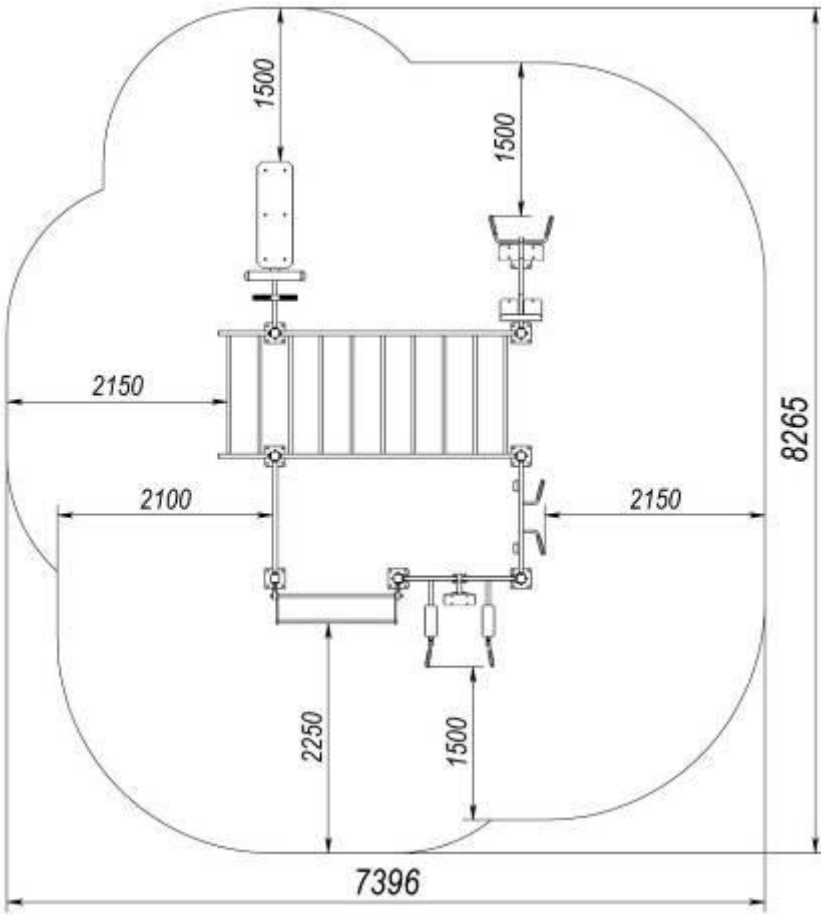
Picture 16 - For KF902.19



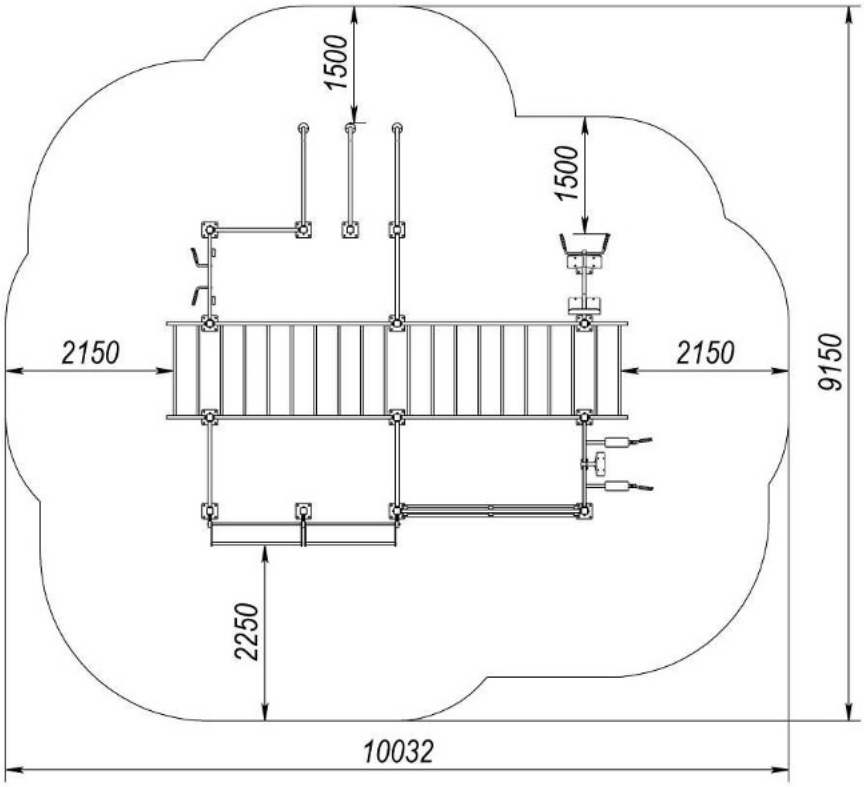
Picture 17 - For KF902.21



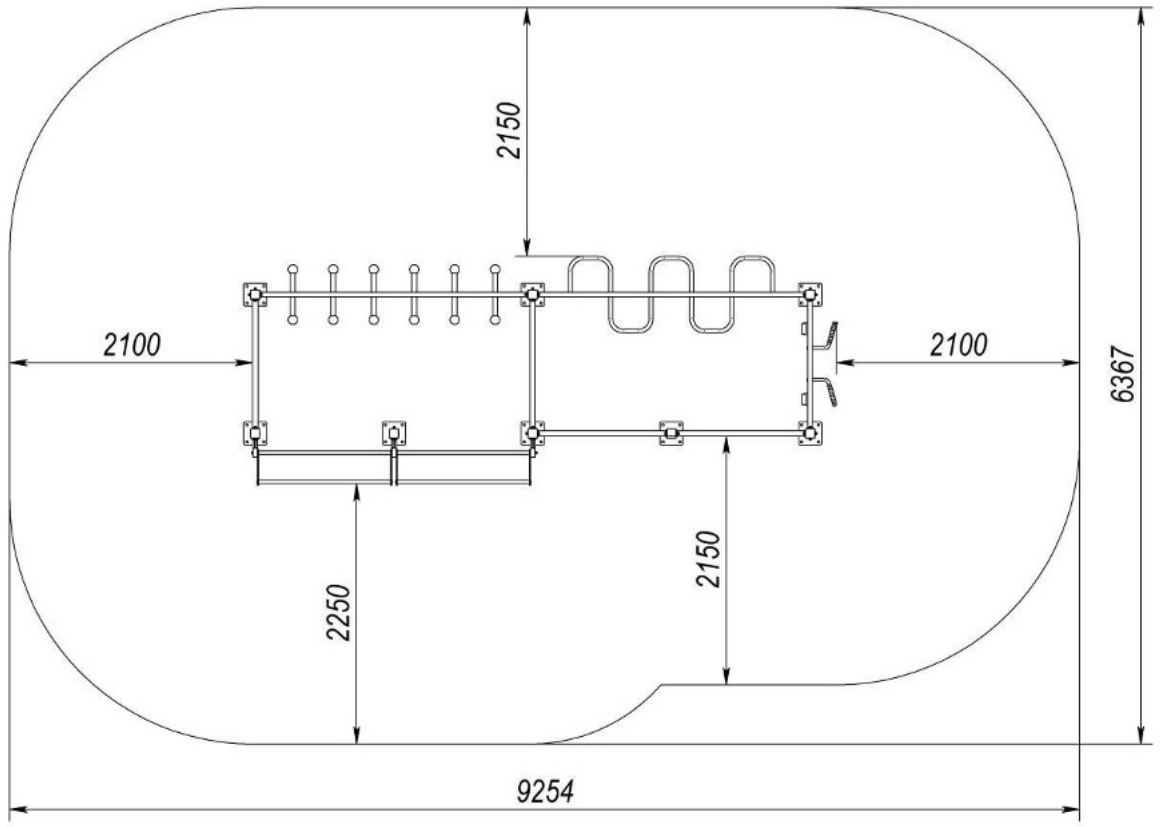
Picture 18 – For KF902.22



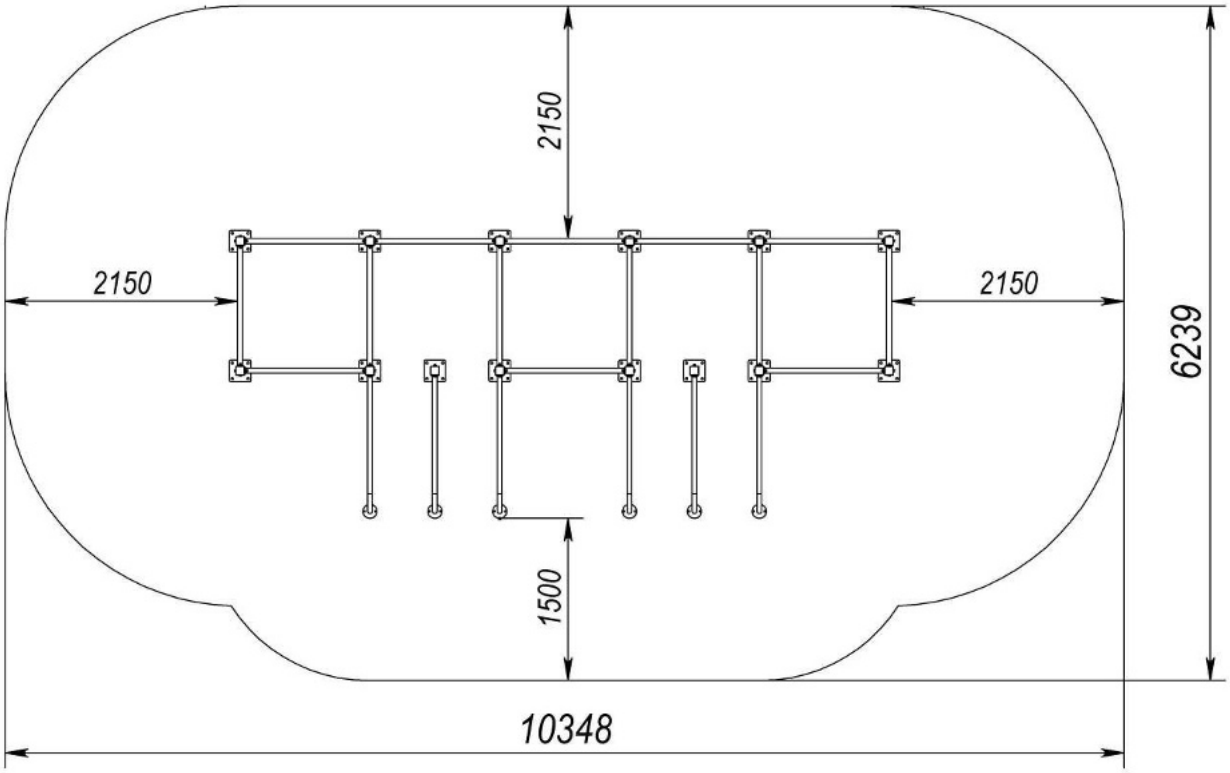
Picture 19 – For KF902.23



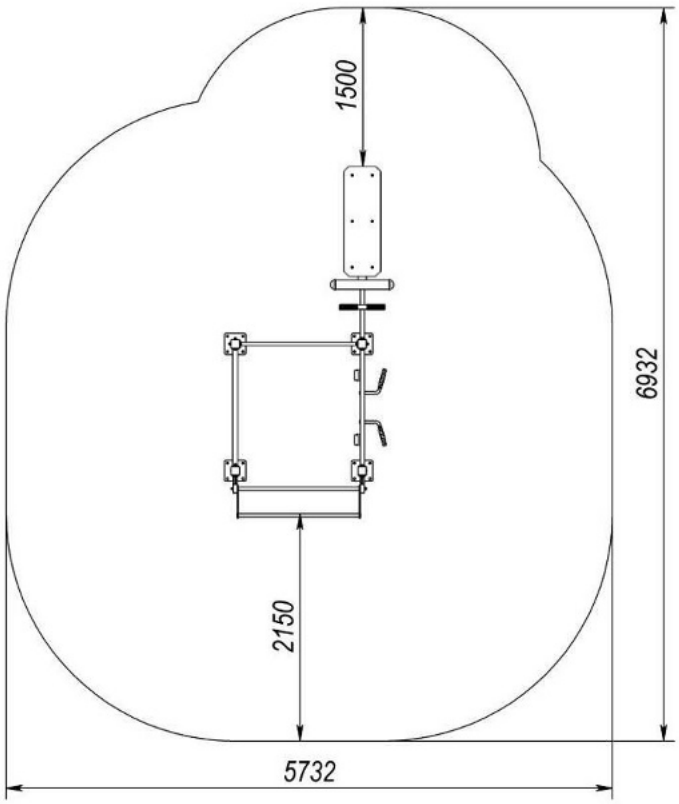
Picture 20 - For KF902.24



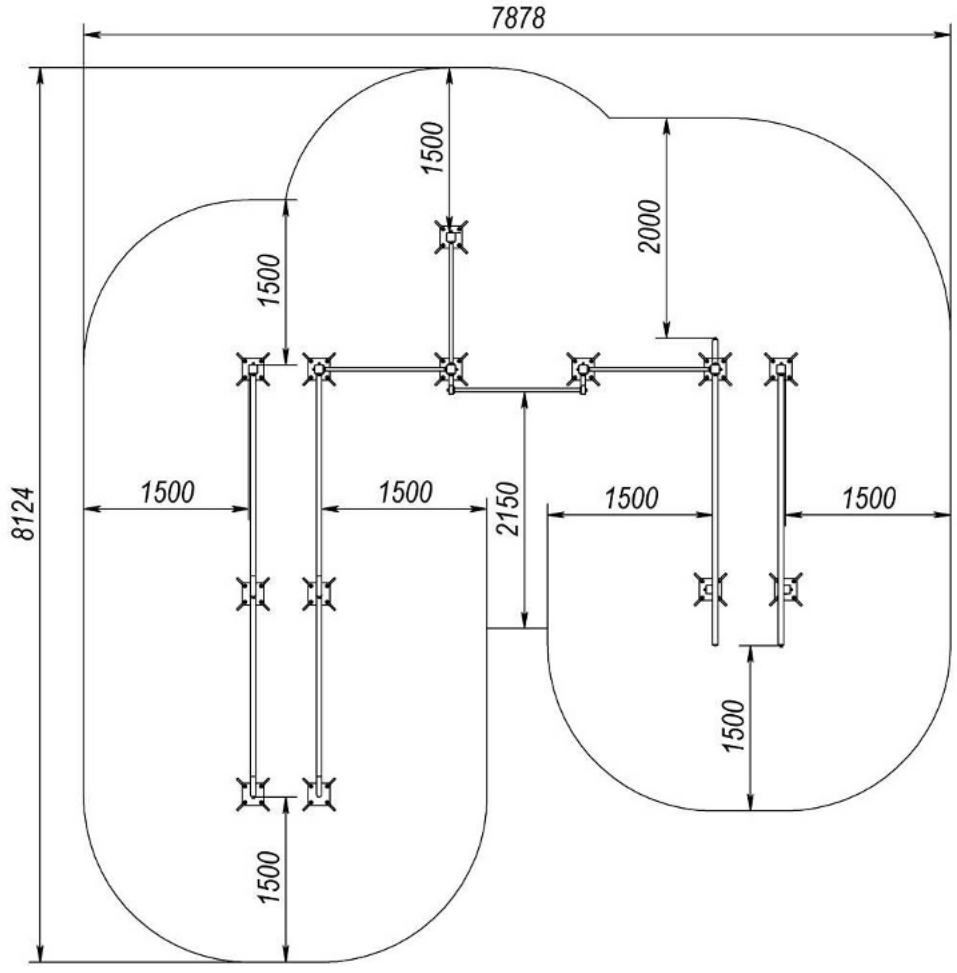
Picture 21 - For KF902.25



Picture 22 - For KF902.26

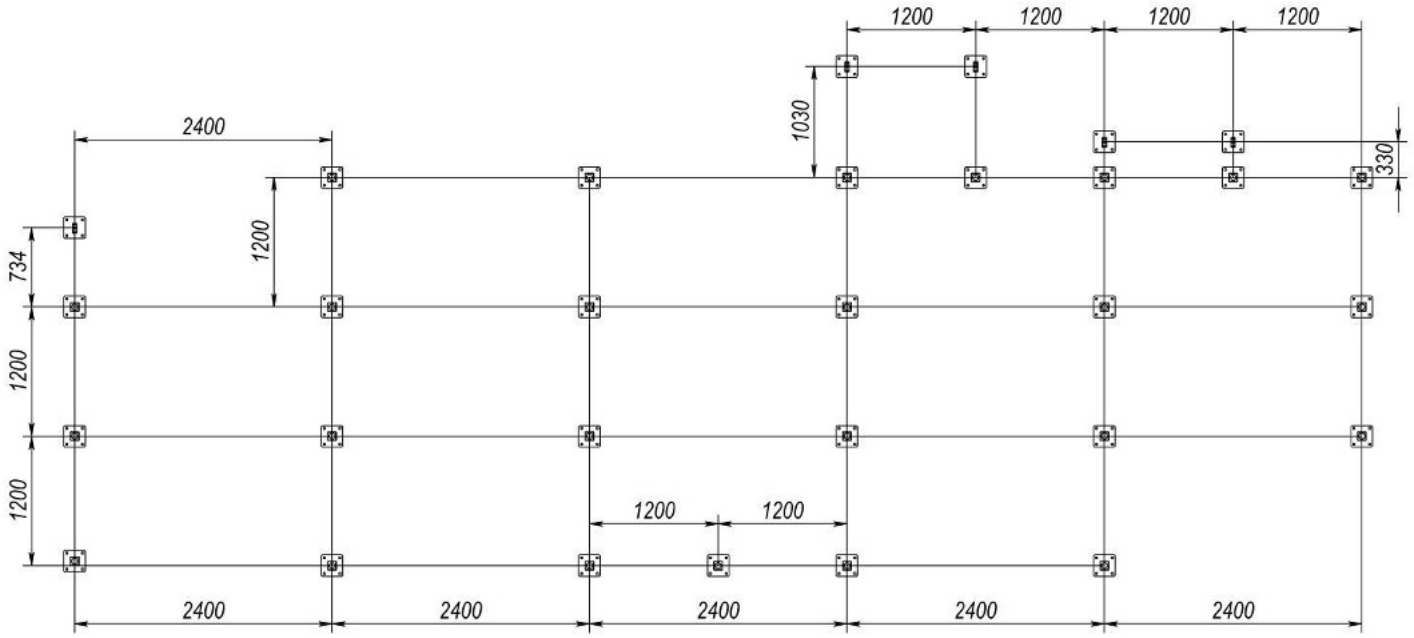


Picture 23 - For KF902.31

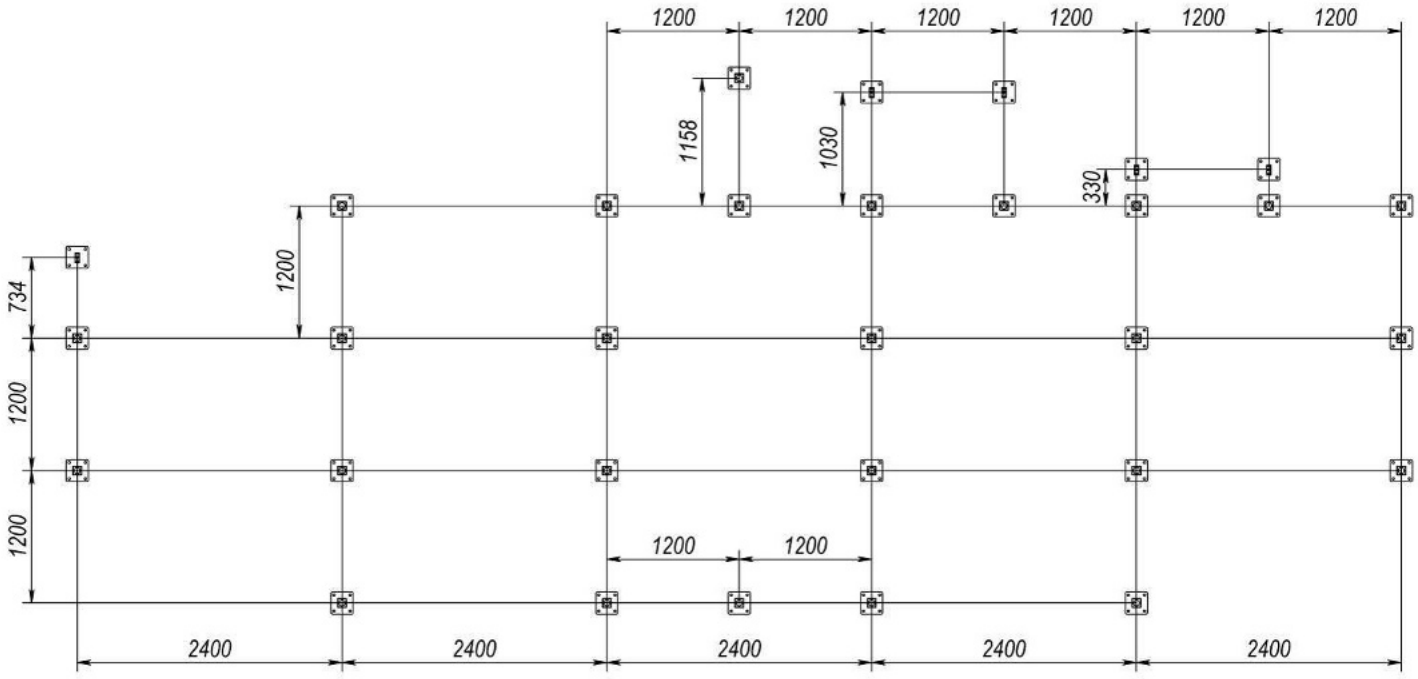


Picture 24 - For KF902.51

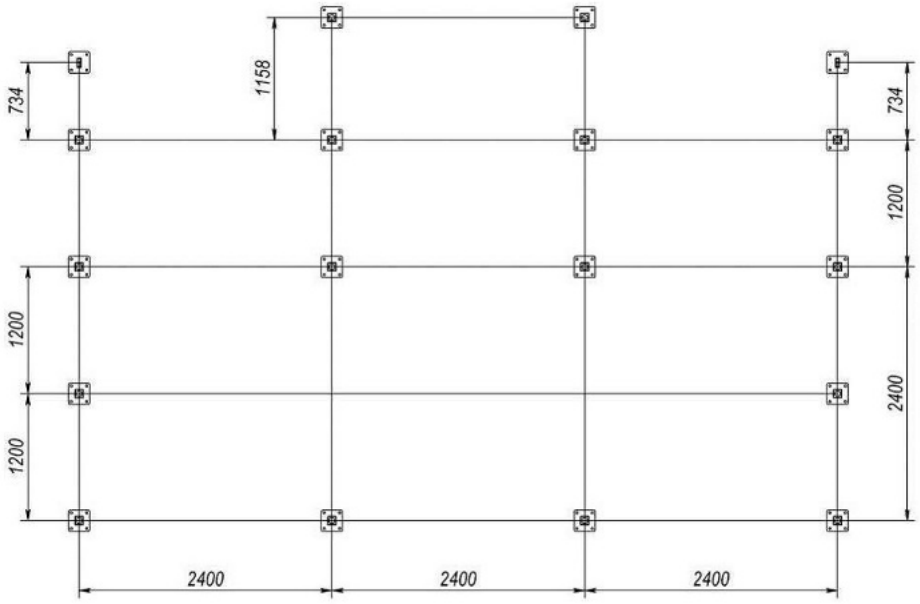
Marking for installation



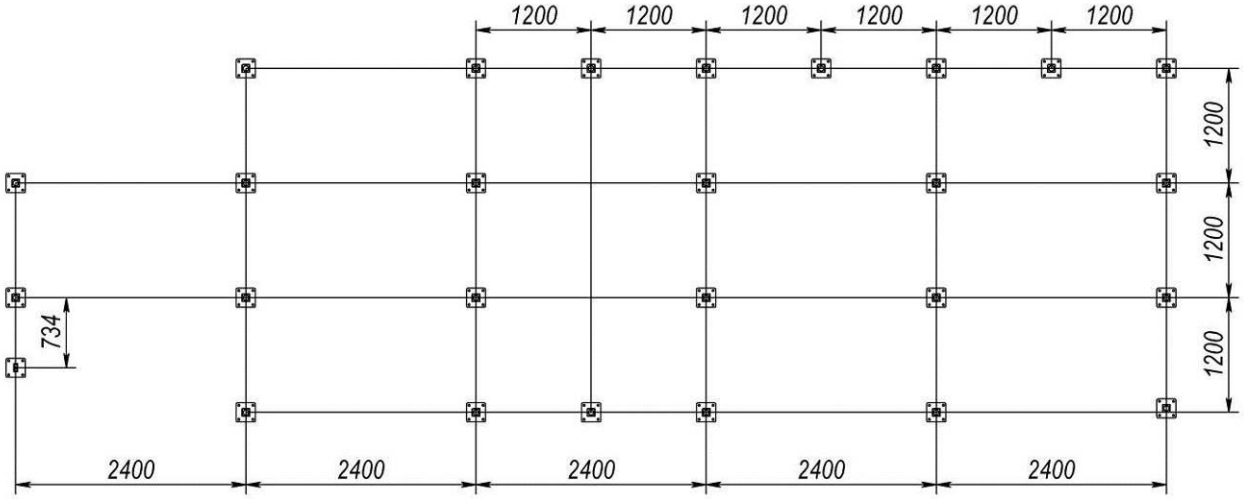
Picture 25 -For KF902



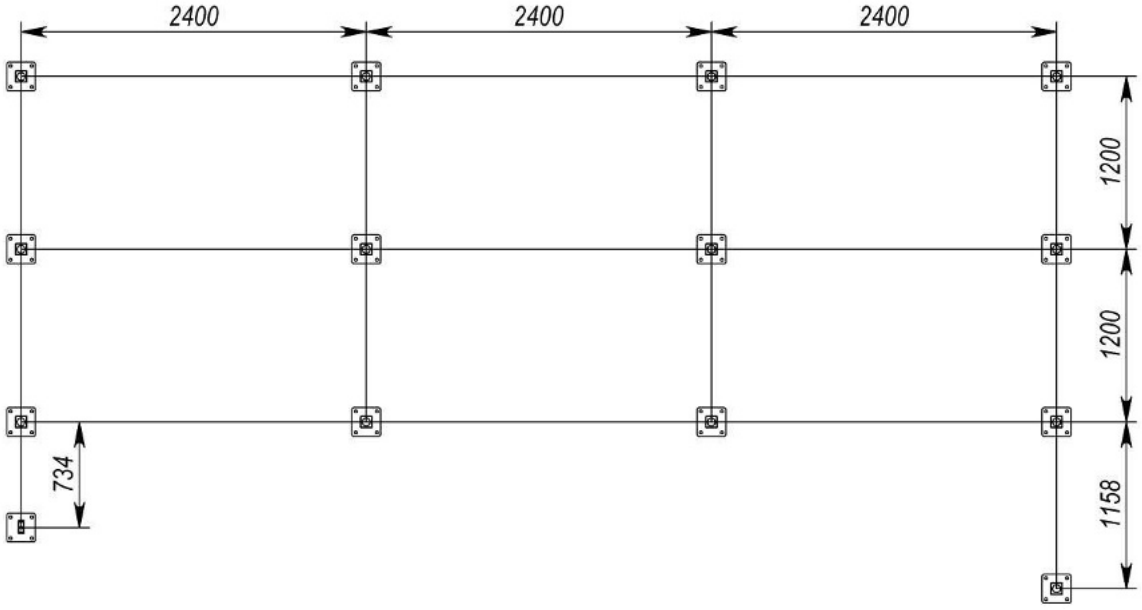
Picture 26 - For KF902.11



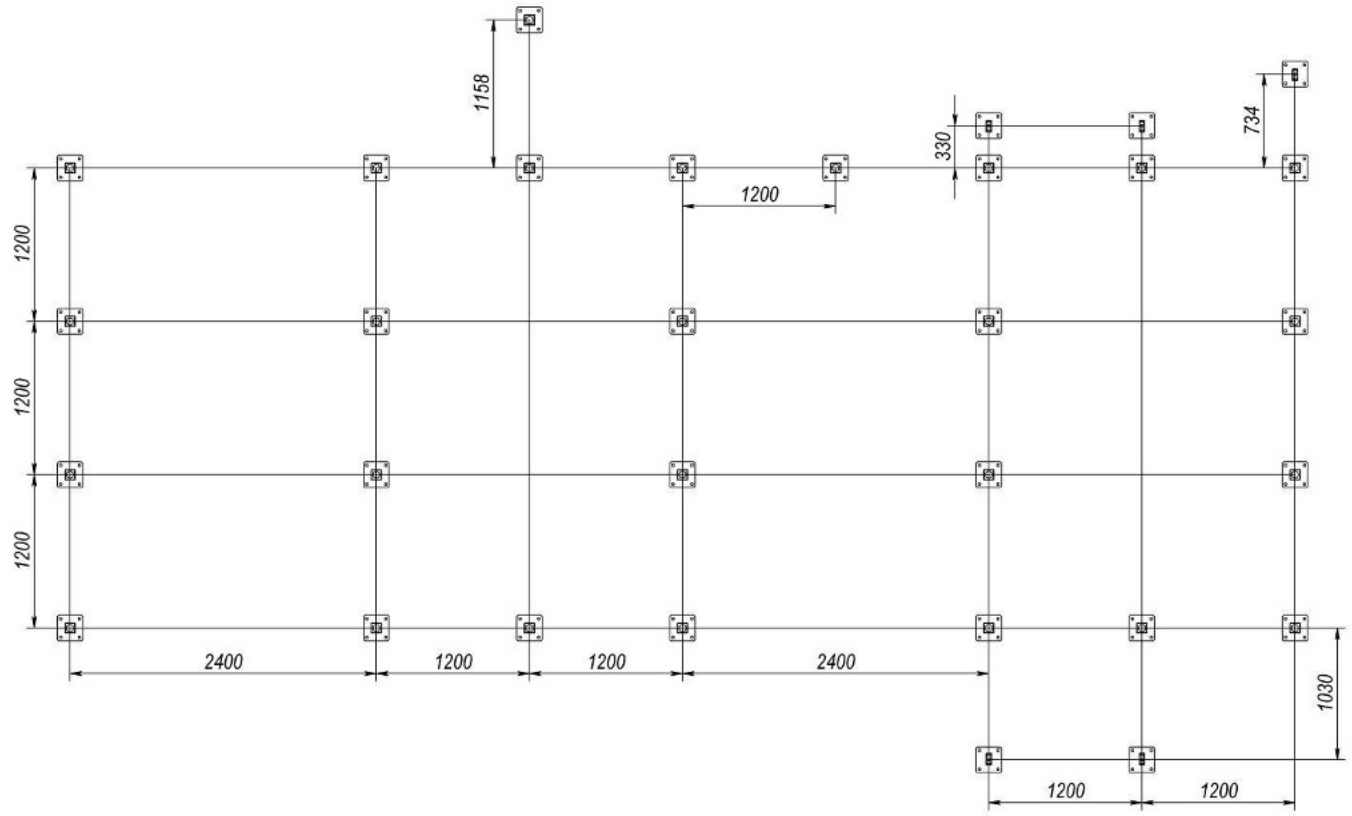
Picture 27 - For KF902.12



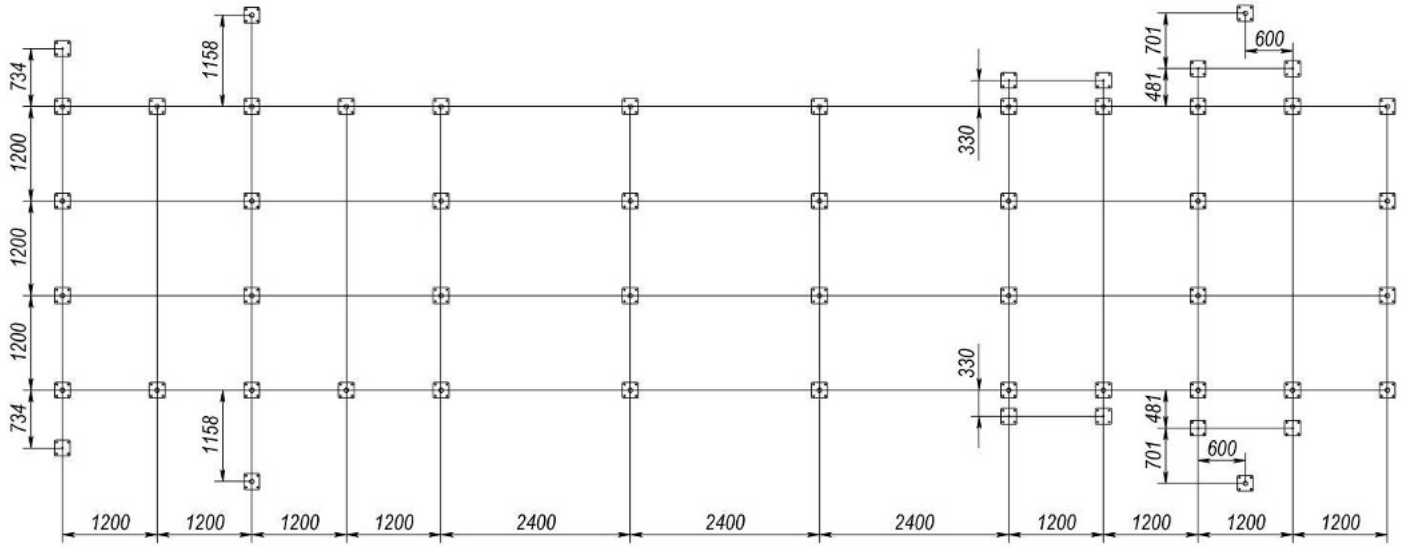
Picture 28 - For KF902.13



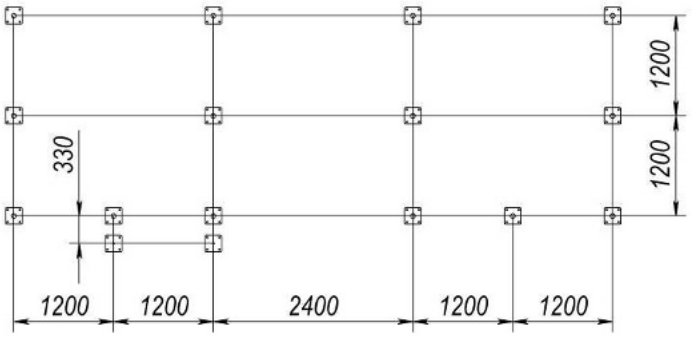
Picture 29 - For KF902.14



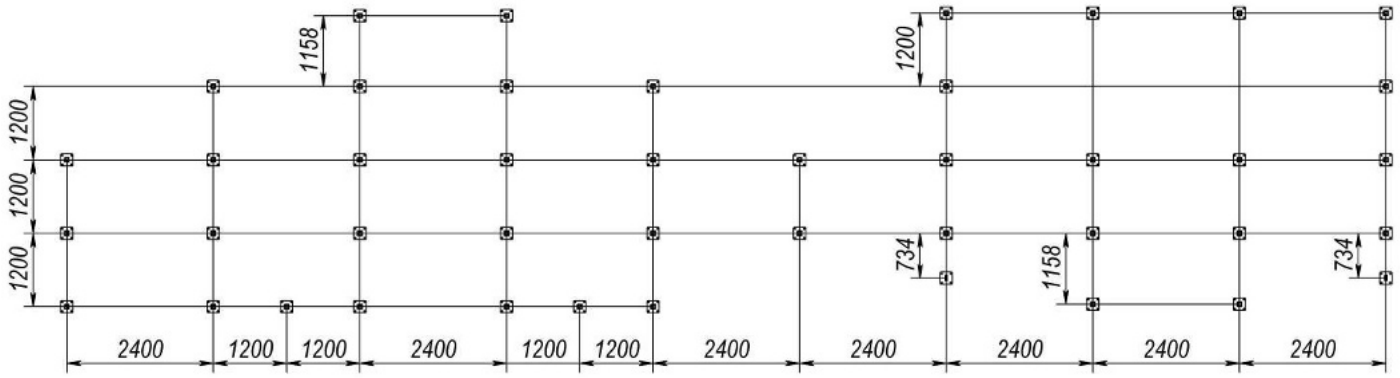
Picture 30 - For KF902.16



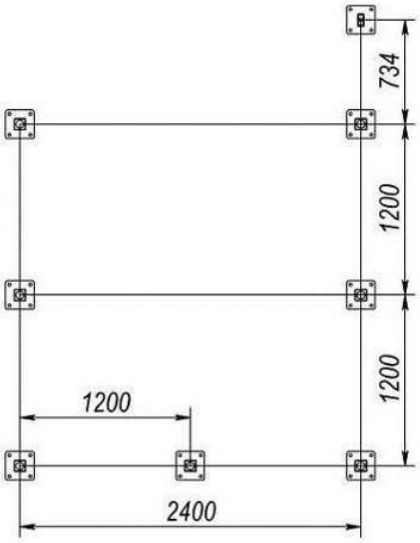
Picture 31 - For KF902.17



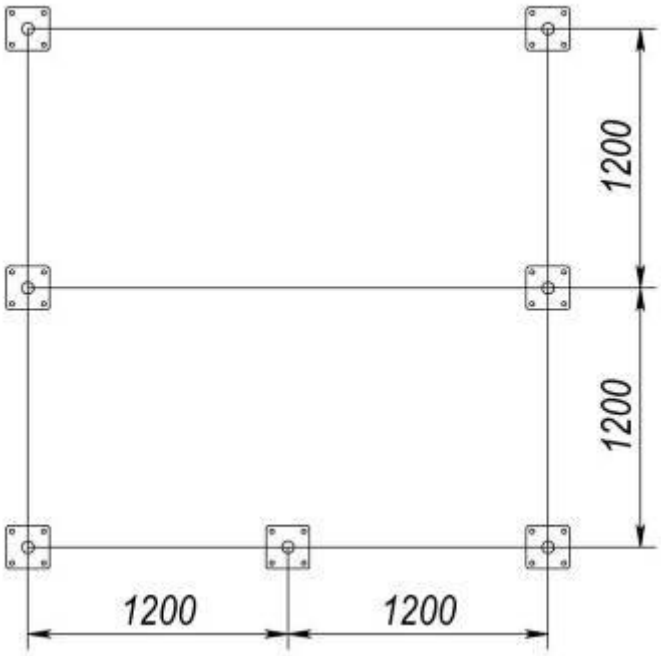
Picture 32 - For KF902.18



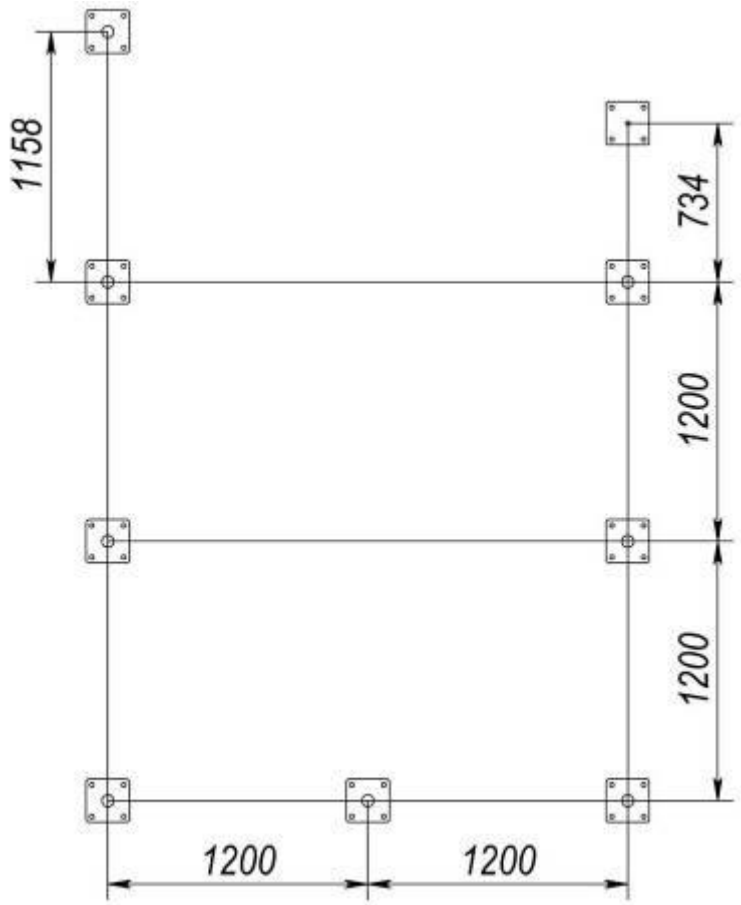
Picture 33 - For KF902.19



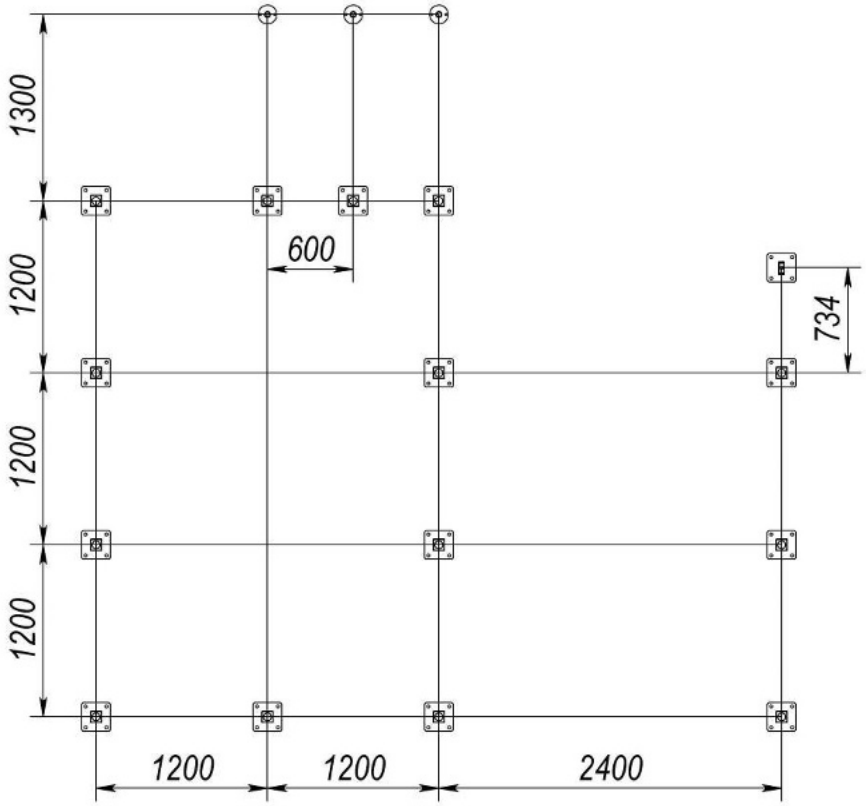
Picture 34 - For KF902.21



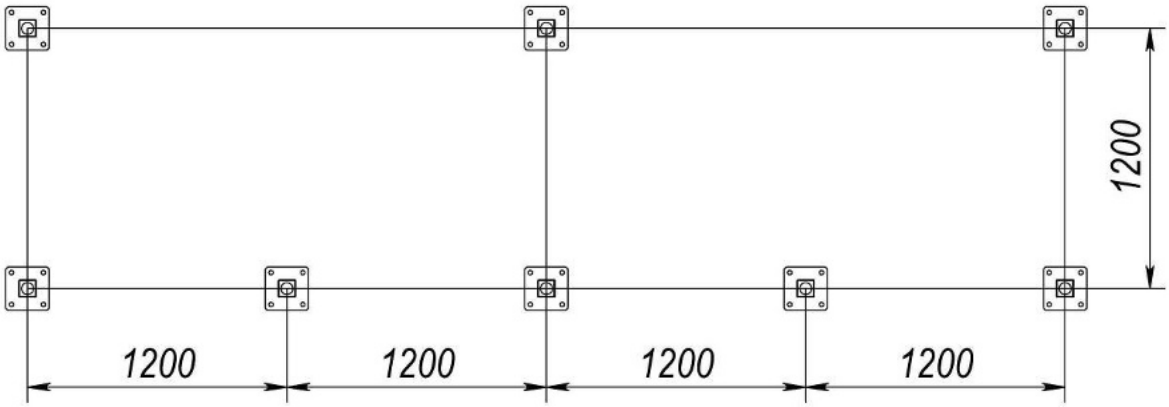
Picture 35 – For KF902.22



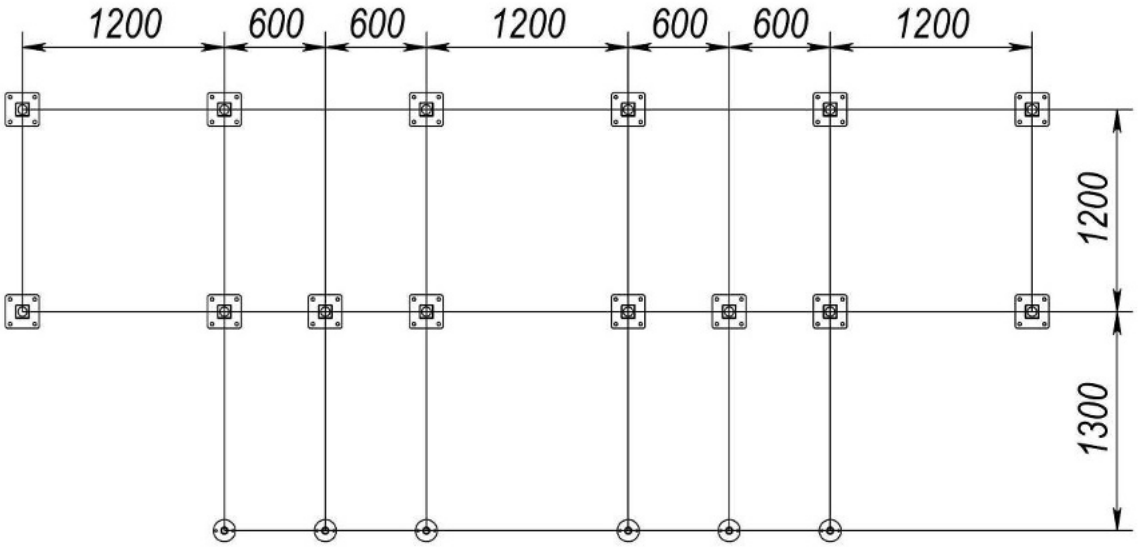
Picture 36 – For KF902.23



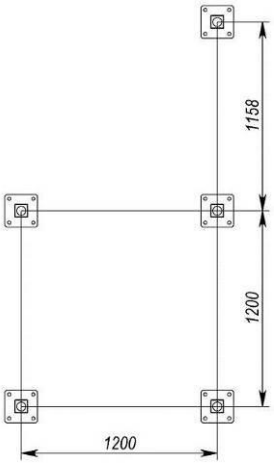
Picture 37 - For KF902.24



Picture 38 - For KF902.25



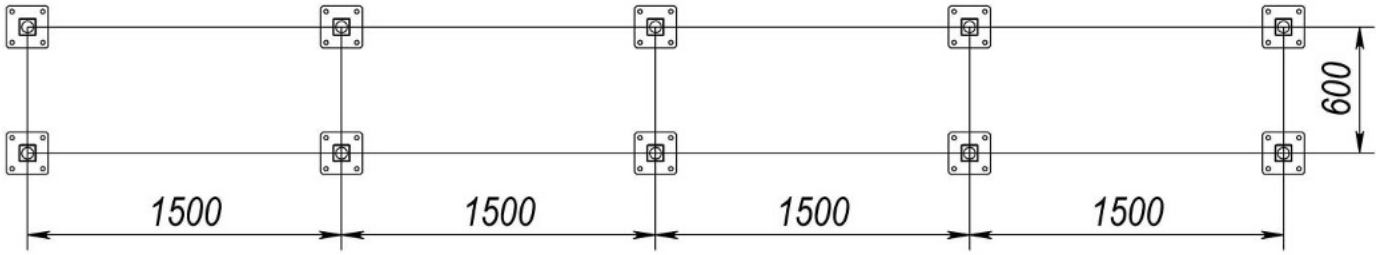
Picture 39 -For KF902.26



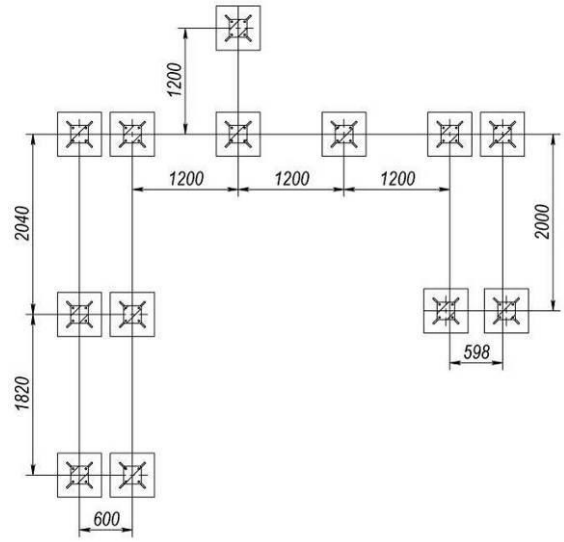
Picture 40 - For KF902.31



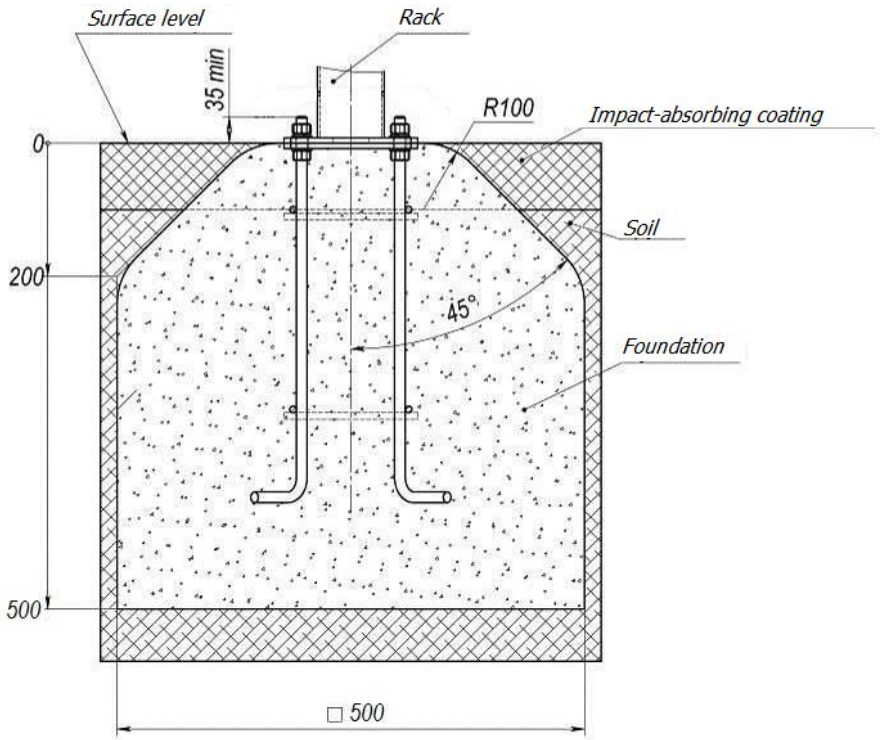
Picture 41 - For KF902.34



Picture 42 - For KF902.36

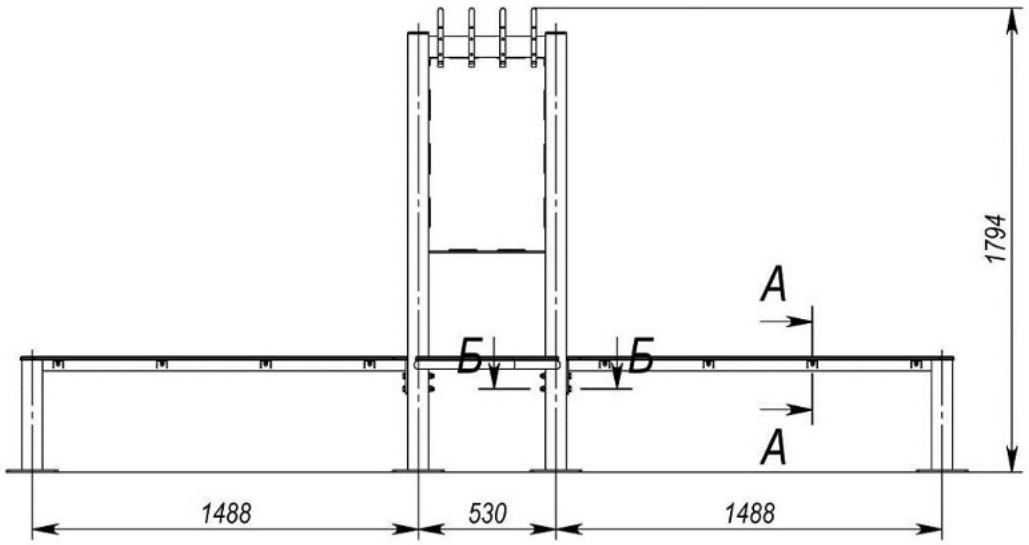


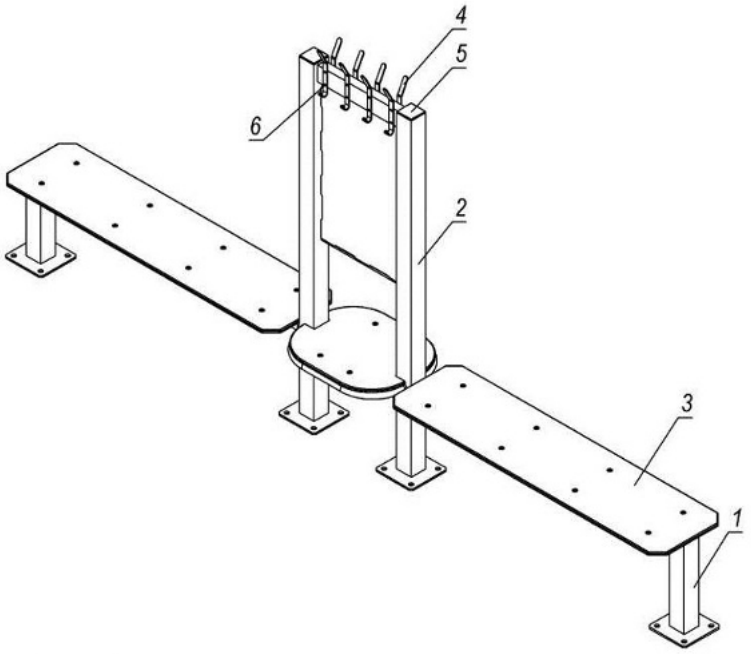
Picture 43 - For KF902.51

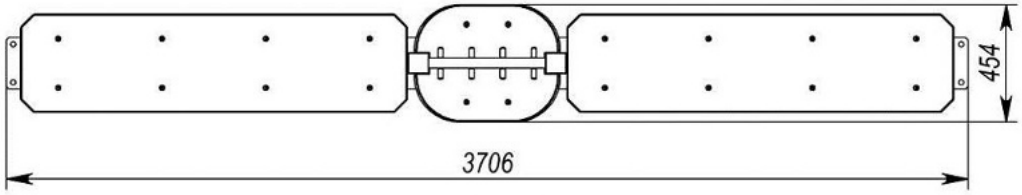


Picture 44 - Concreting scheme

Appendix

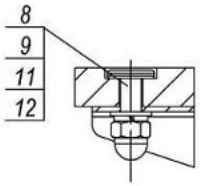


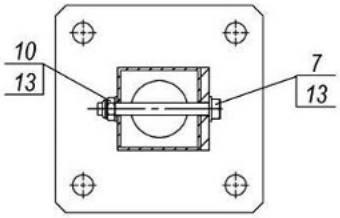




А-А (1 : 2)

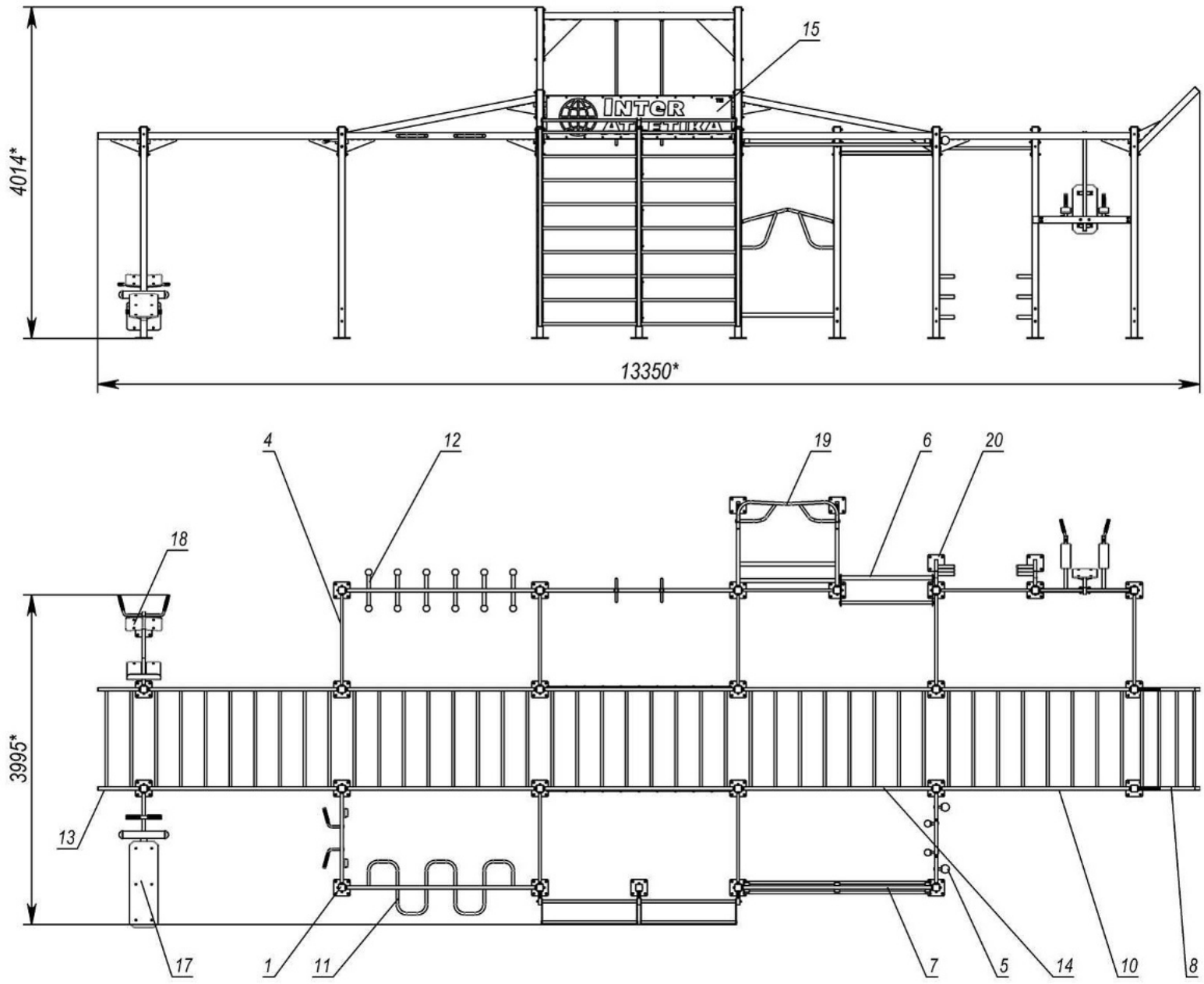
Б-Б (1 : 5)



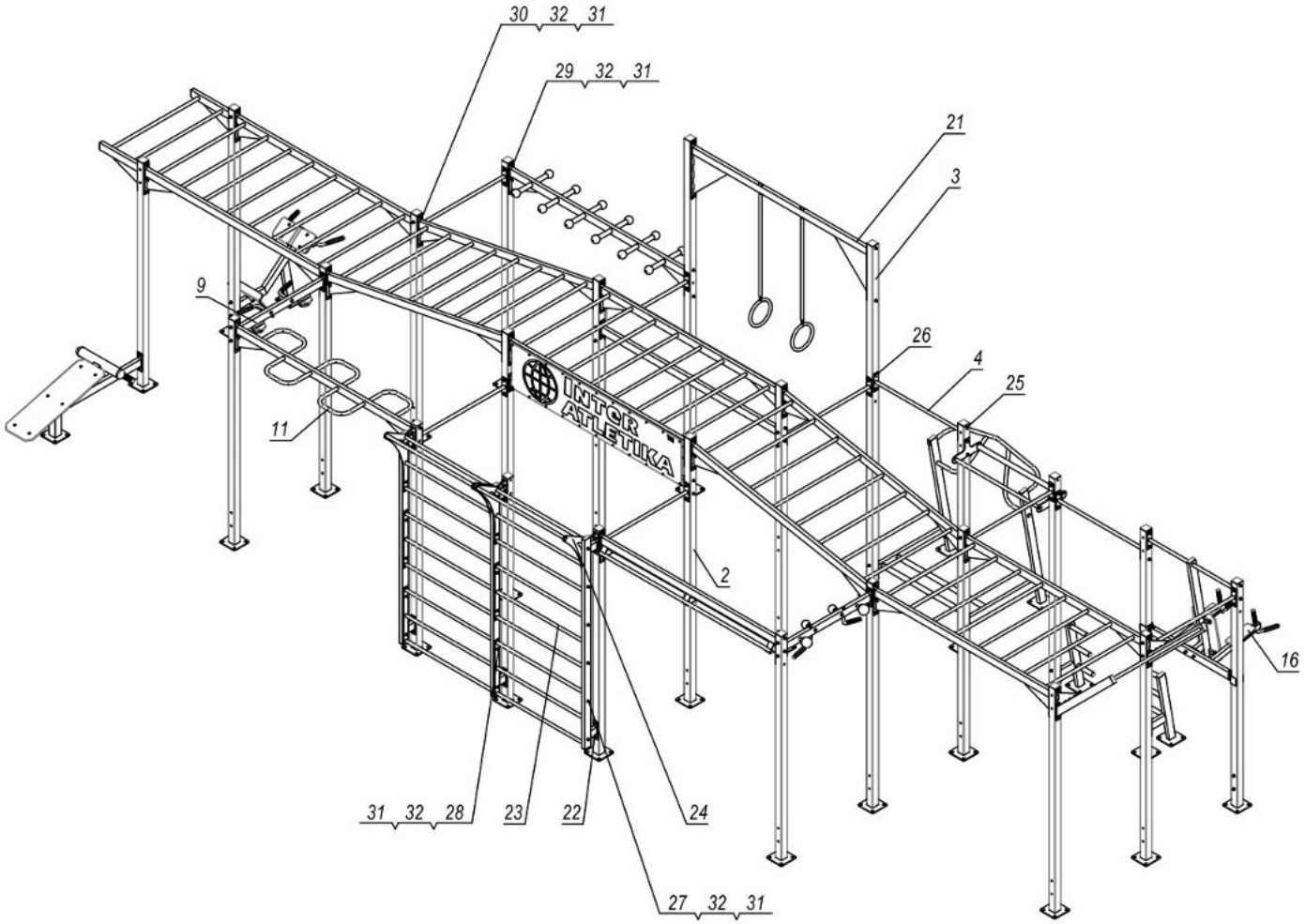


Pos.	Name	Weight, kg	Q-ty
1	Bench frame	14	2
2	Stand frame	41	1
3	Backrest	8	2
4	Hook		8
5	Plug ZK 80x80 (internal)		2
6	Rivet 4.8x16 DIN7337		16
7	Bolt M12*110 GOST 7798		4
8	Furniture stud M8x25		20
9	Cap nut M8 DIN1587		20
10	Nut M12 DIN985		4
11	Washer 8 GOST6402		20
12	Washer 8 GOST11371		20
13	Washer 12 GOST11371		8
14	Backrest	3	1

Picture 45 – KF900.422

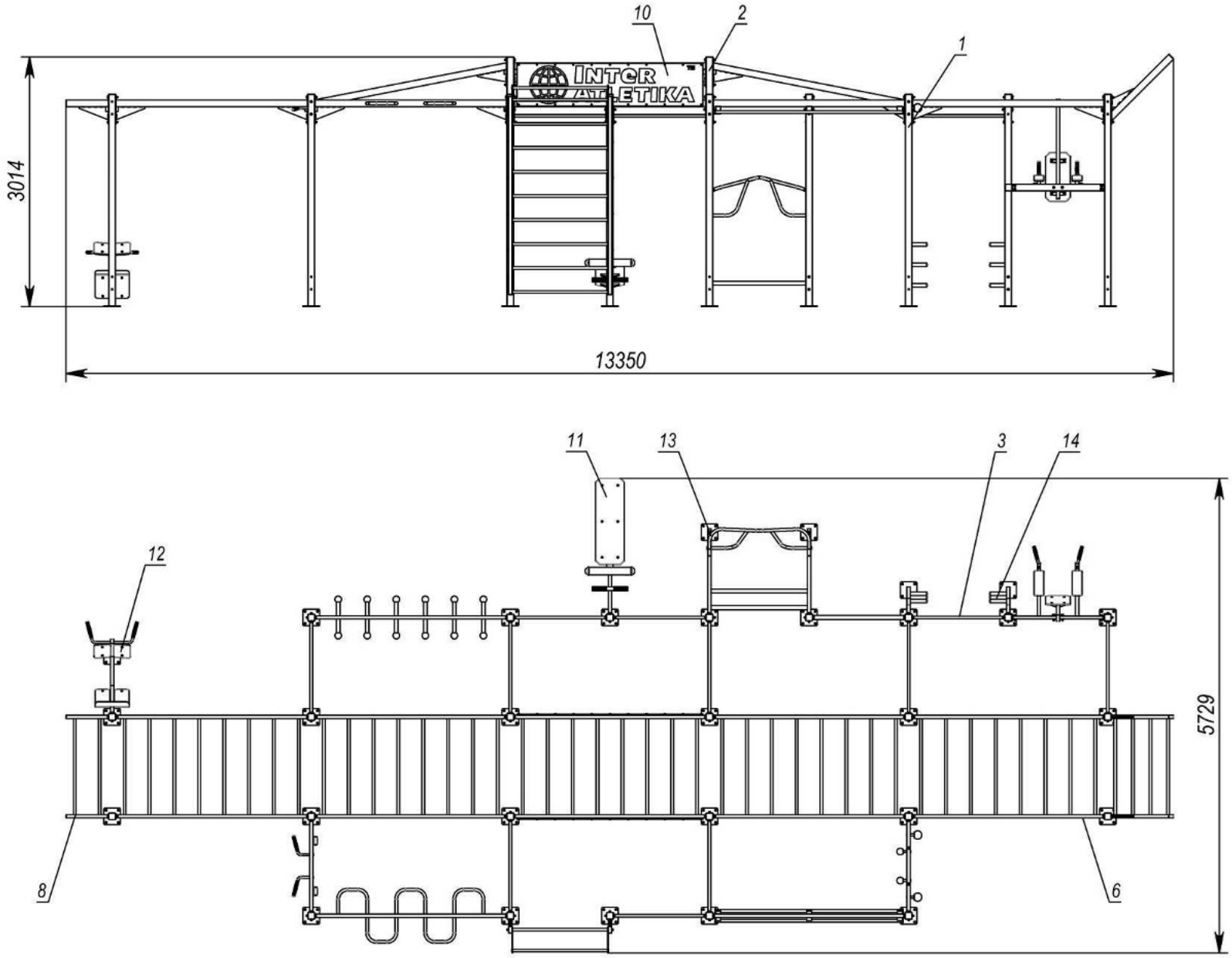


Picture 46 – KF902

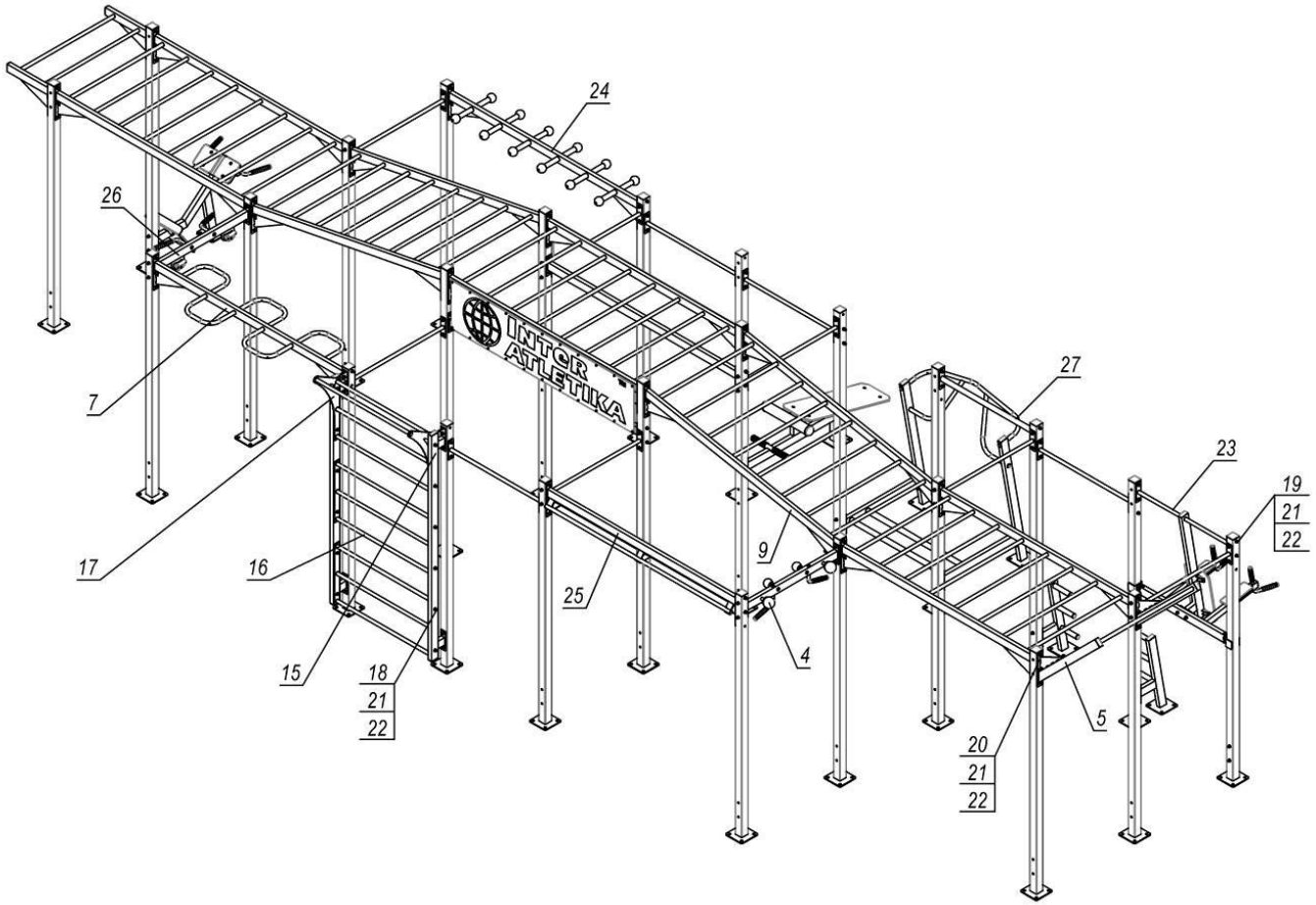


Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6m assembly	21	18
2	Rack 3.0m assembly	24	4
3	Rack 4.0m assembly	31	2
4	Horizontal bar 1.12m	4	9
5	Horizontal bar with balls assembly	14	1
6	Horizontal bar with thick crossbars	11	1
7	Horizontal bar 2.4m for functional loops assembly	27	1
8	Horizontal bar ladder assembly	29	1
9	Horizontal bar	13	1
10	Monkey bar straight 2.4m	63	2
11	Monkey bar 2.4m	27	1
12	Monkey bar with balls	29	1
13	Monkey bar attachment assembly	18	1
14	Monkey bar sloping	63	2
15	Monkey bar with commercial	121	1
16	Parallel bars attachment	36	1
17	Incline bench for abdominals attachment	30	1
18	Hyperextension attachment	28	1
19	Australian horizontal bar attachment	47	1
20	Push-up support attachment	20	1
21	Horizontal bar rings	36	1
22	Rack portable assembly	15	3
23	Wall bar triple section	14	4
24	Wall bar section assembly	22	2
25	Cap 19	3	138
26	Cap 19 S	2	138
27	Bolt M12*70 GOST 7798		12
28	Bolt M12*80 GOST 7798		6
29	Bolt M12*110 GOST 7798		87
30	Bolt M12*120 GOST 7798		33
31	Nut M12 DIN985		138
32	Washer 12 GOST11371		276

Picture 47 – Completeness KF902

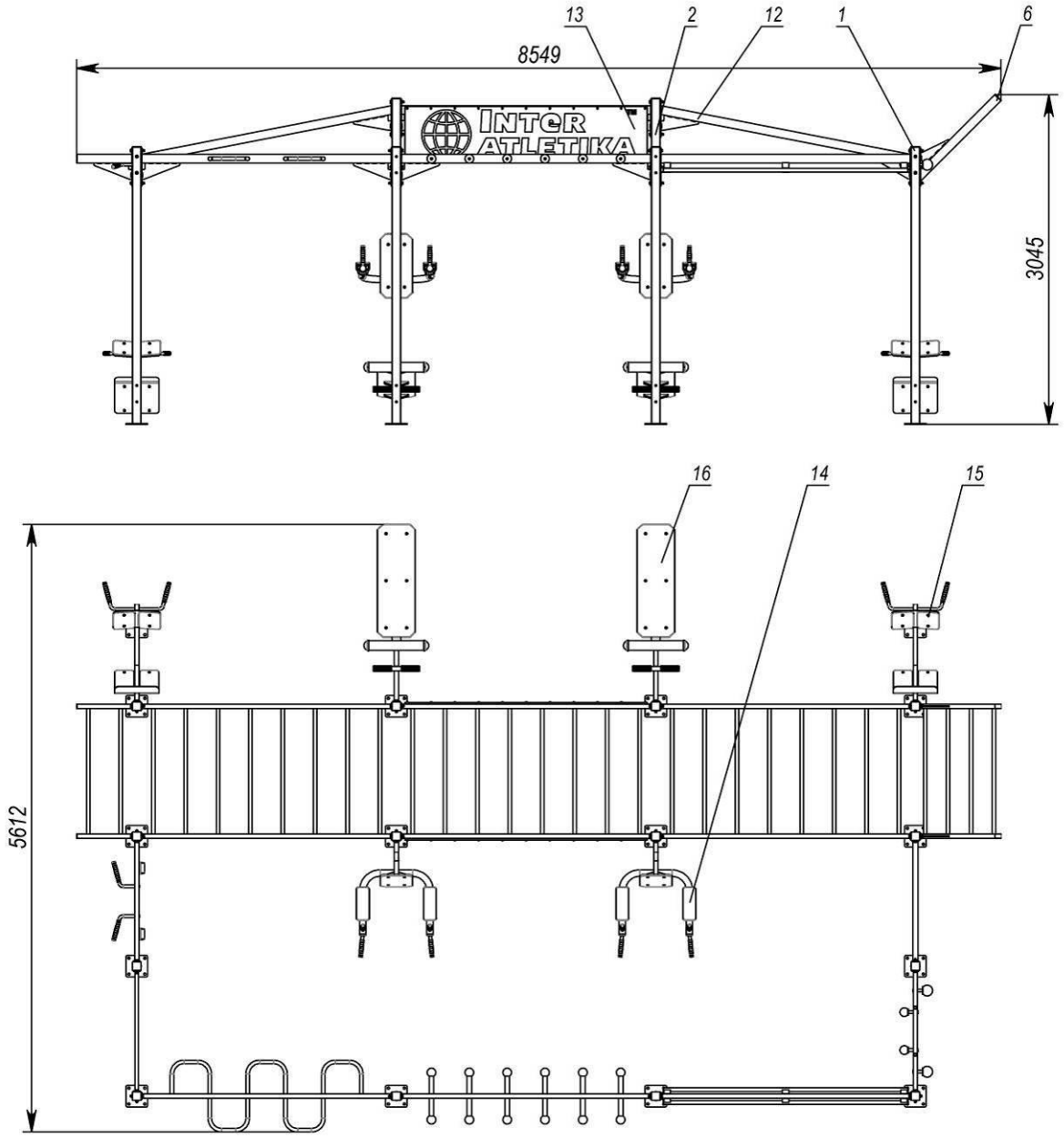


Picture 48 – KF902.11

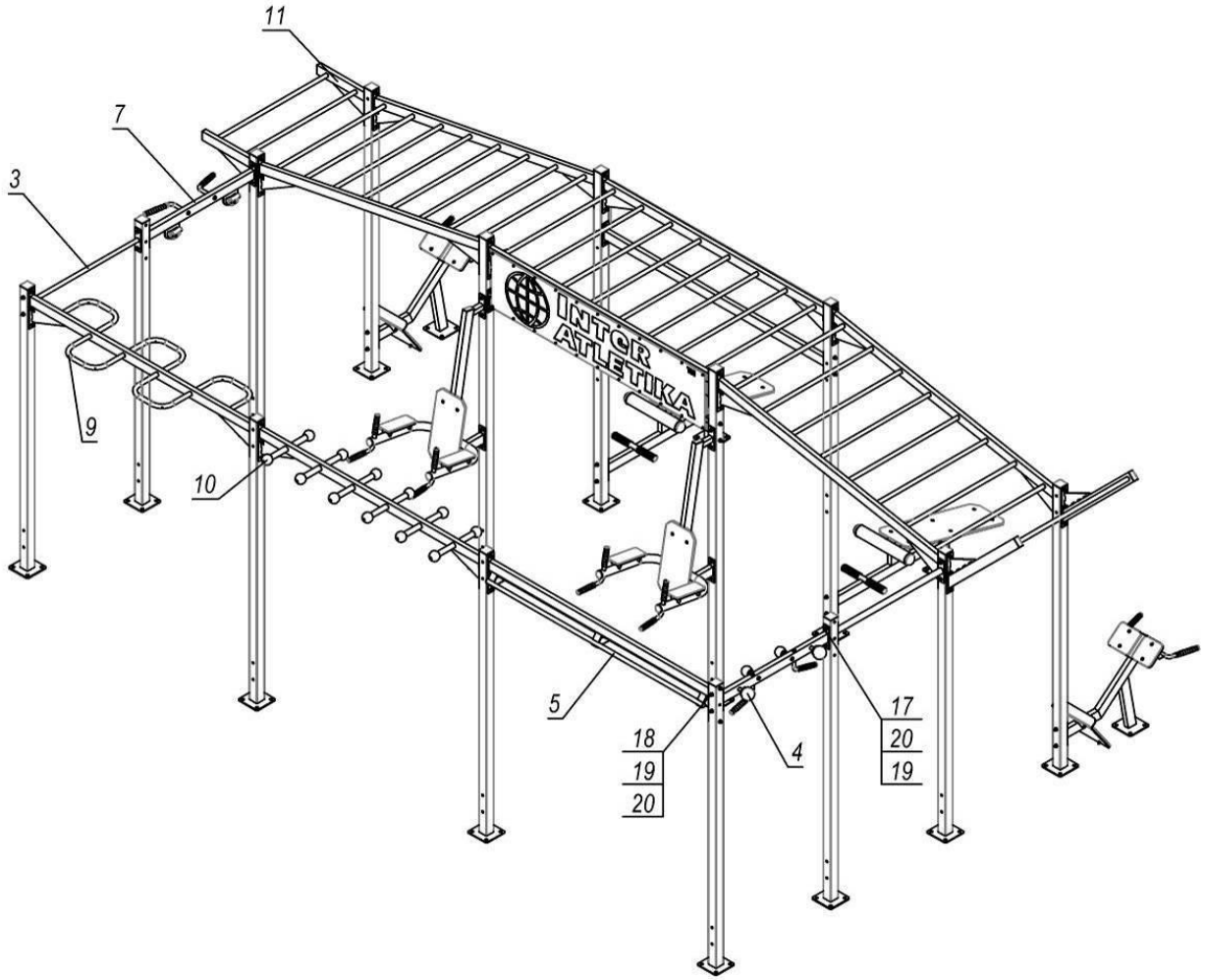


Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6m assembly	21	21
2	Rack 3.0m assembly	24	4
3	Horizontal bar 1.12m	4	11
4	Horizontal bar with balls assembly	14	1
5	Horizontal bar ladder assembly	29	1
6	Monkey bar straight 2.4m	63	2
7	Monkey bar 2.4m	27	1
8	Monkey bar attachment assembly	18	1
9	Monkey bar sloping	63	2
10	Monkey bar with commercial	121	1
11	Incline bench for abdominals attachment	30	1
12	Hyperextension attachment	28	1
13	Australian horizontal bar attachment	47	1
14	Push-up supports attachment	20	1
15	Rack portable assembly	15	2
16	Swedish ladder triple section	14	2
17	Swedish ladder section assembly	22	1
18	Bolt M12*70 GOST 7798		12
19	Bolt M12*110 GOST 7798		82
20	Bolt M12*120 GOST 7798		36
21	Nut M12 DIN985		130
22	Washer 12 GOST11371		260
23	Parallel bars attachment	36	1
24	Monkey bar with balls	29	1
25	Horizontal bar 2.4m for functional loops assembly	27	1
26	Horizontal bar	13	1
27	Horizontal bar with thick crossbar	5	1

Picture 49 – Completeness KF902.11

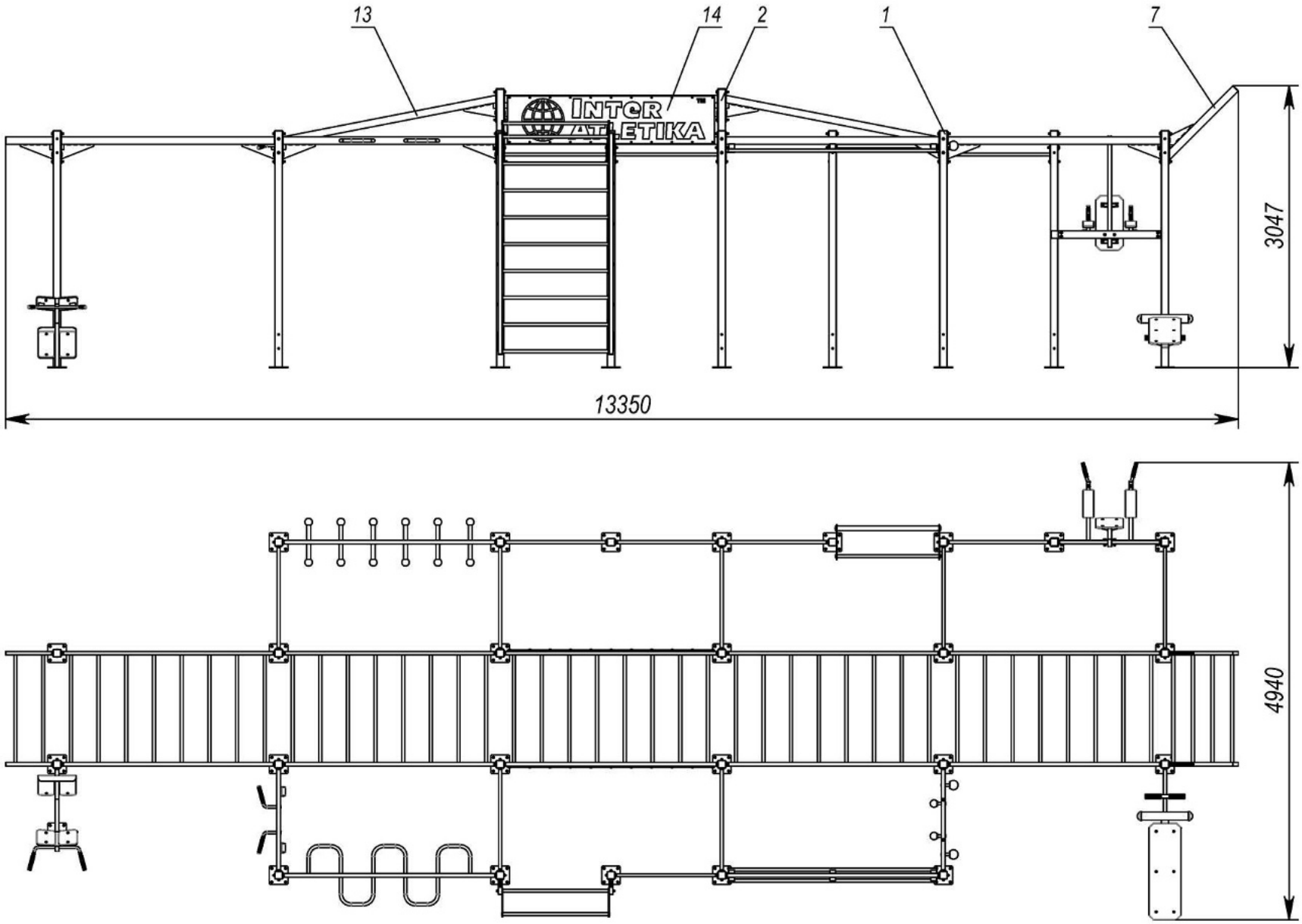


Picture 50 – KF902.12

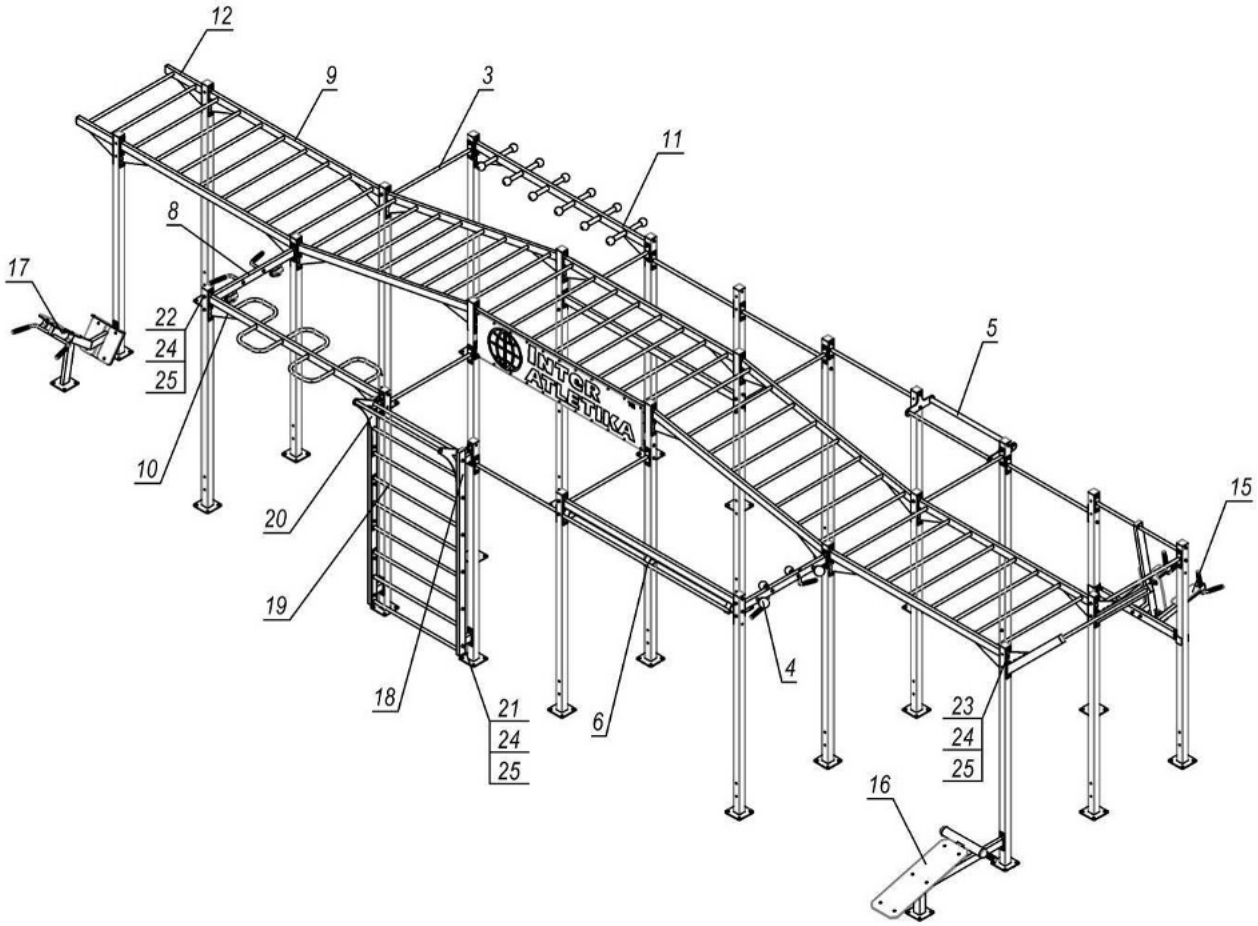


Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6m assembly	21	10
2	Rack 3.0m assembly	24	4
3	Horizontal bar 1.12m	4	1
4	Horizontal bar with balls assembly	14	1
5	Horizontal bar 2.4m for functional loops assembly	27	1
6	Horizontal bar ladder assembly	29	1
7	Horizontal bar	13	1
8	Horizontal bar with thick crossbar	5	1
9	Monkey bar 2.4m	27	1
10	Monkey bar with balls	29	1
11	Monkey bar attachment assembly	18	1
12	Monkey bar sloping	63	2
13	Monkey bar with commercial	121	1
14	Combo rack attachment	29	2
15	Hyperextension attachment	28	2
16	Incline bench for abdominals attachment	30	2
17	Bolt M12*120 GOST 7798		24
18	Bolt M12*110 GOST 7798		36
19	Nut M12 DIN985		60
20	Washer 12 GOST11371		120

Picture 51 – Completeness KF902.12

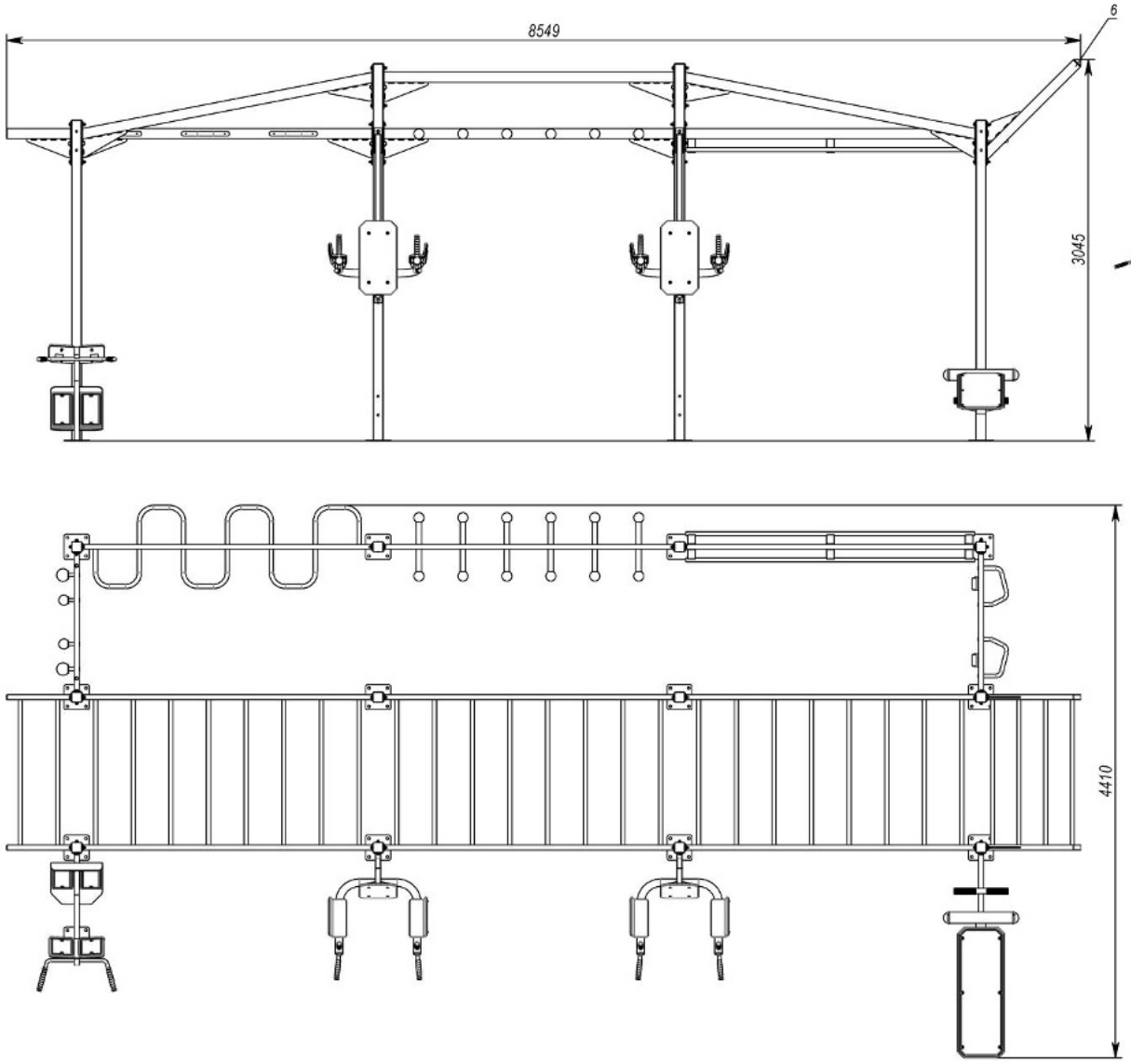


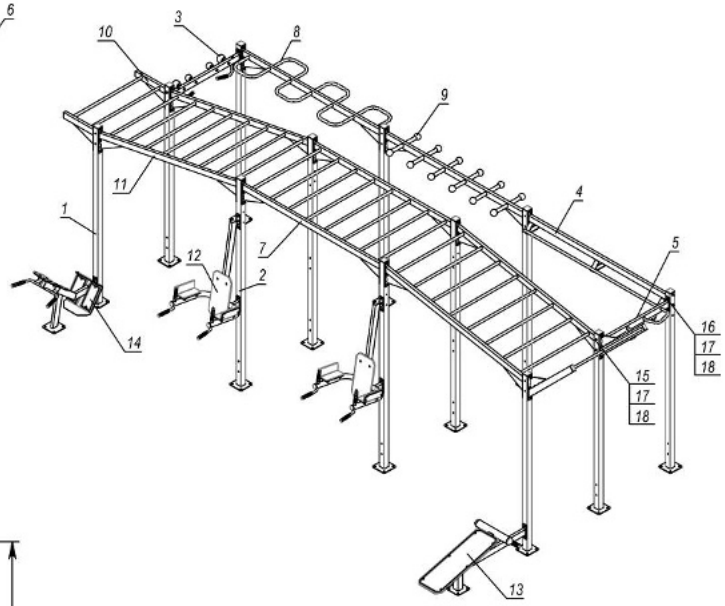
Picture 52 – KF902.13



Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6m assembly	21	21
2	Rack 3.0m assembly	24	4
3	Horizontal bar 1.12m	4	12
4	Horizontal bar with balls assembly	14	1
5	Horizontal bar with thick crossbar	11	1
6	Horizontal bar 2.4m for functional loops assembly	27	1
7	Horizontal bar ladder assembly	29	1
8	Horizontal bar	13	1
9	Monkey bar straight 2.4m	63	3
10	Monkey bar 2.4m	27	1
11	Monkey bar with balls	29	1
12	Monkey bar attachment assembly	18	1
13	Monkey bar sloping	63	2
14	Monkey bar with commercial	121	1
15	Parallel bar attachment	36	1
16	Incline bench for abdominals attachment	30	1
17	Hyperextension attachment	28	1
18	Portable rack assembly	15	2
19	Swedish ladder triple section	14	2
20	Swedish ladder section	22	1
21	Bolt M12*70 GOST 7798		12
22	Bolt M12*110 GOST 7798		74
23	Bolt M12*120 GOST 7798		37
24	Nut M12 DIN985		123
25	Washer 12 GOST11371		246

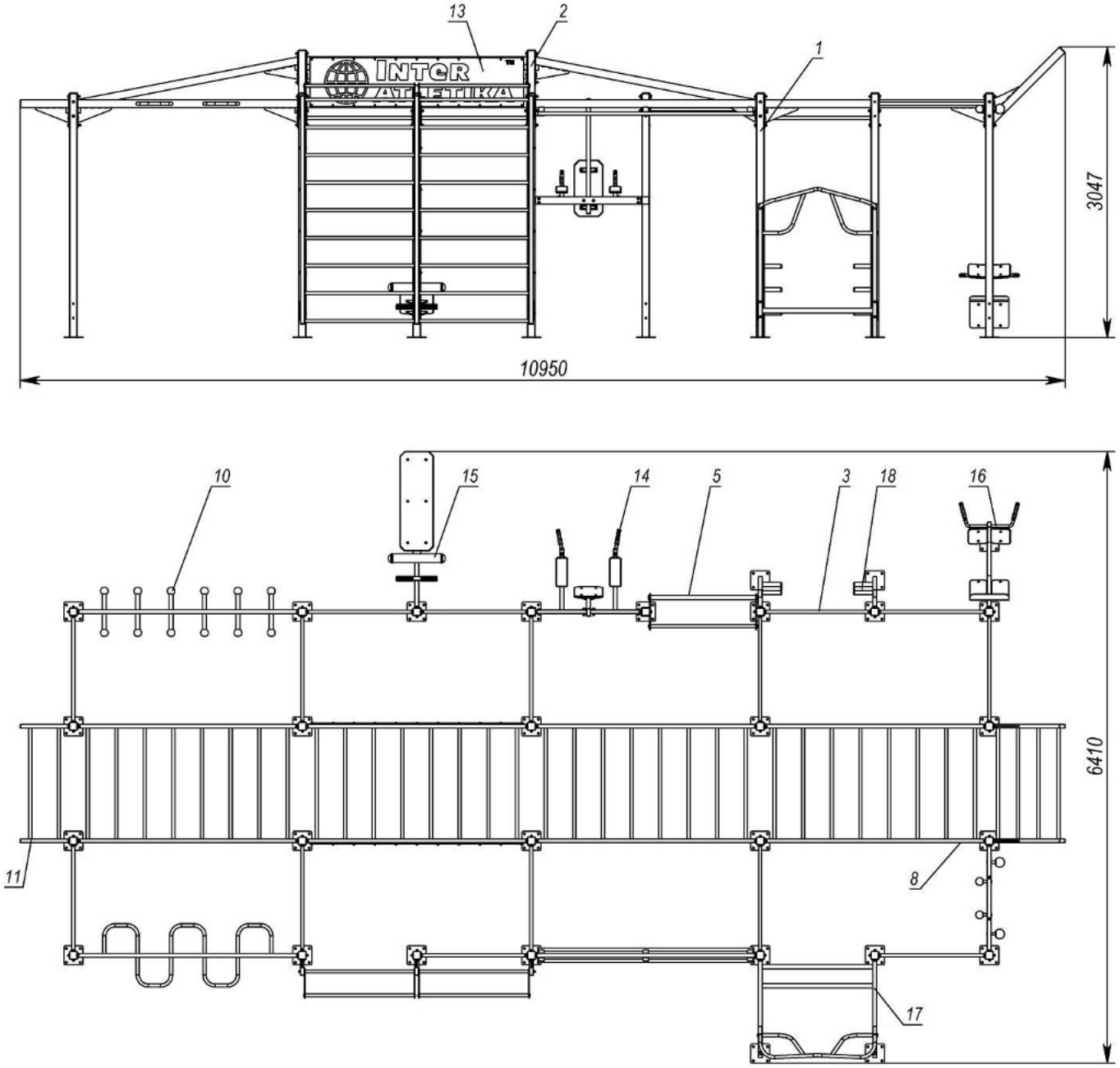
Picture 53 – Completeness KF902.13



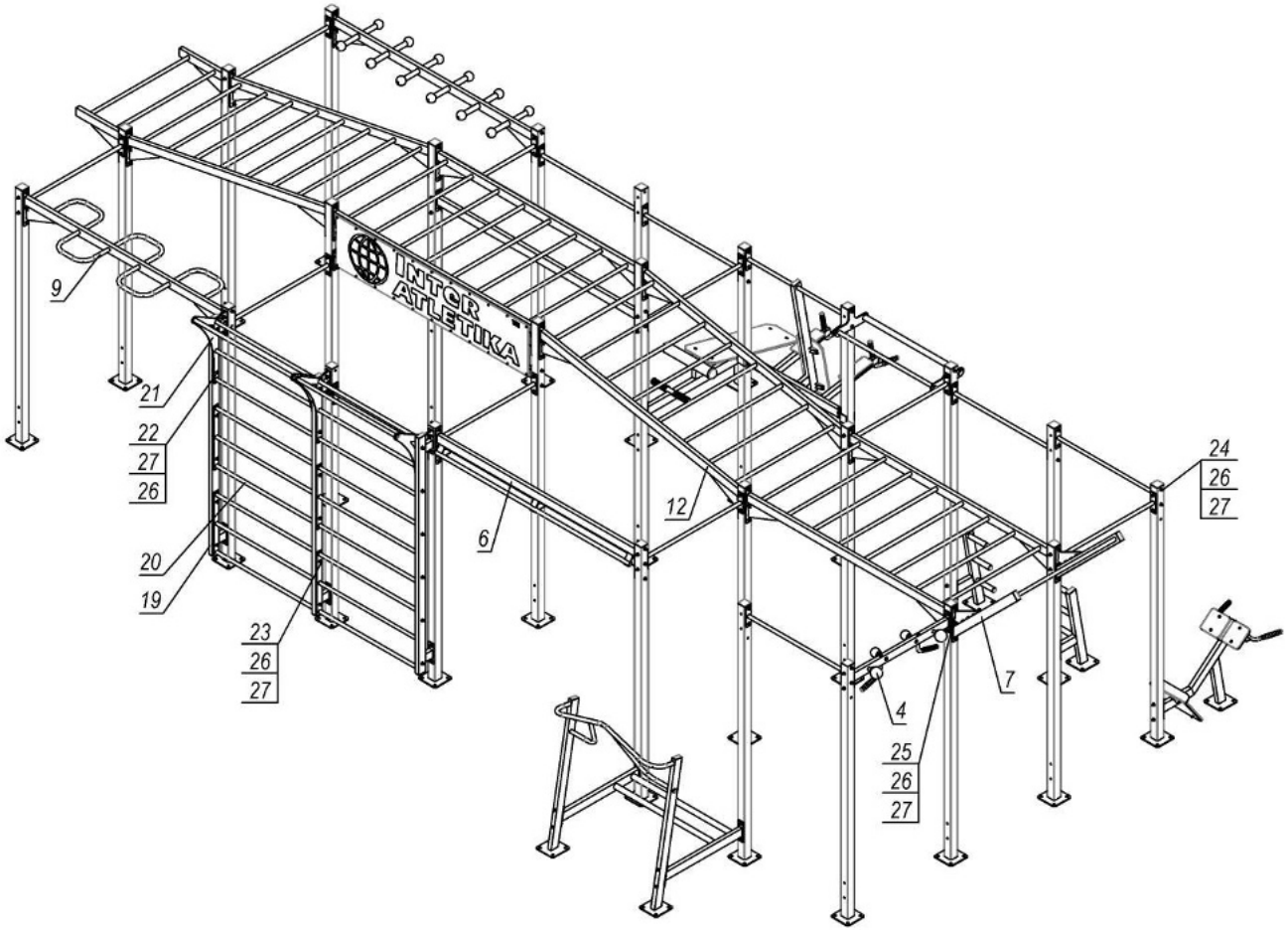


Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6m assembly	21	8
2	Rack 3.0m assembly	24	4
3	Horizontal bar with balls assembly	15	1
4	Horizontal bar 2.4m for functional loops assembly	48	1
5	Horizontal bar	17	1
6	Horizontal bar ladder assembly	29	1
7	Monkey bar straight 2.4m	63	1
8	Monkey bar 2.4m	29	1
9	Monkey bar with balls	28	1
10	Monkey bar attachment assembly	18	1
11	Monkey bar sloping	63	2
12	Combo rack attachment	32	2
13	Incline bench for abdominals attachment	30	1
14	Hyperextension attachment	30	1
15	Bolt M12*110 GOST 7798		22
16	Bolt M12*120 GOST 7798		23
17	Nut M12 DIN985		45
18	Washer 12 GOST11371		90

Picture 54 – Completeness KF902.14

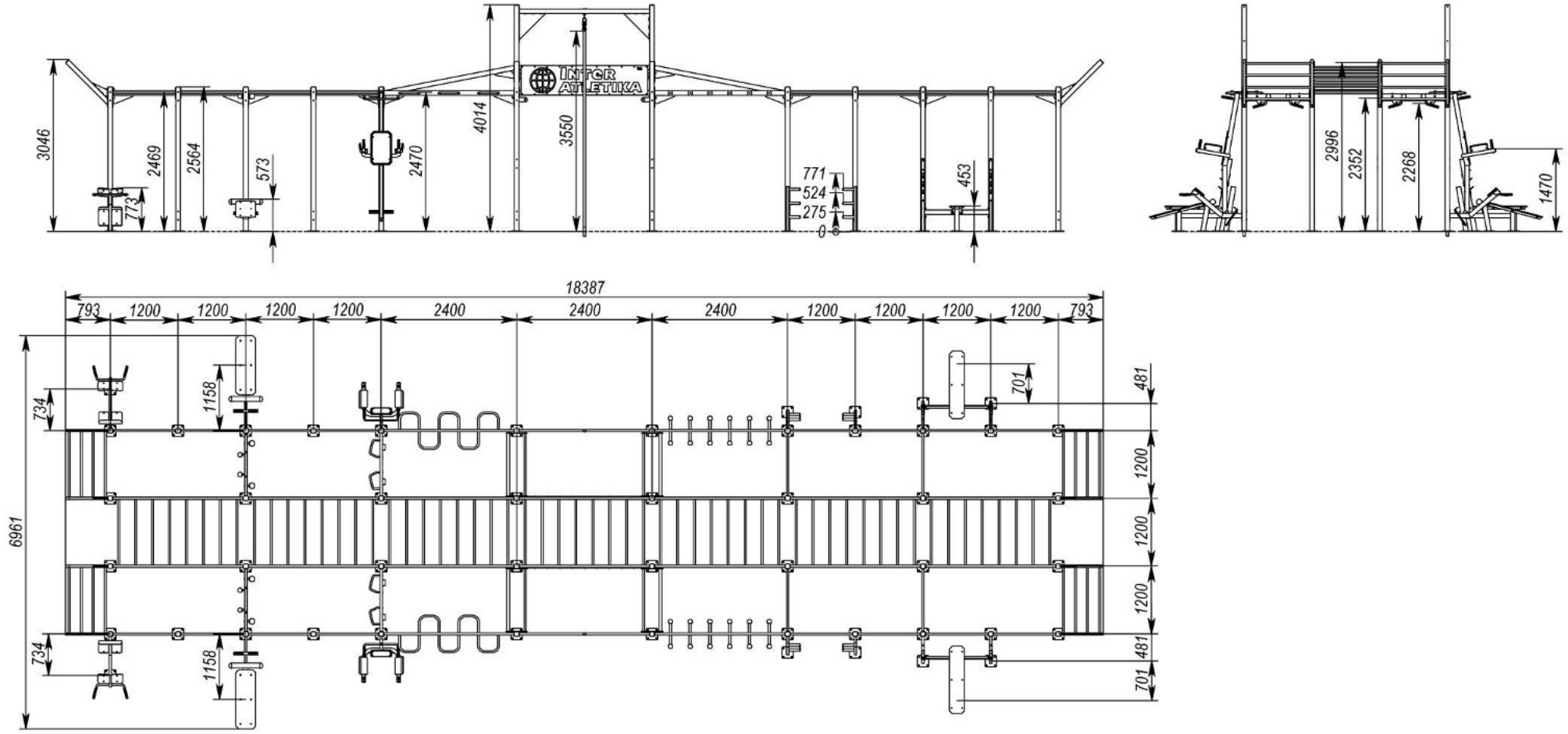


Picture 55 – KF902.16

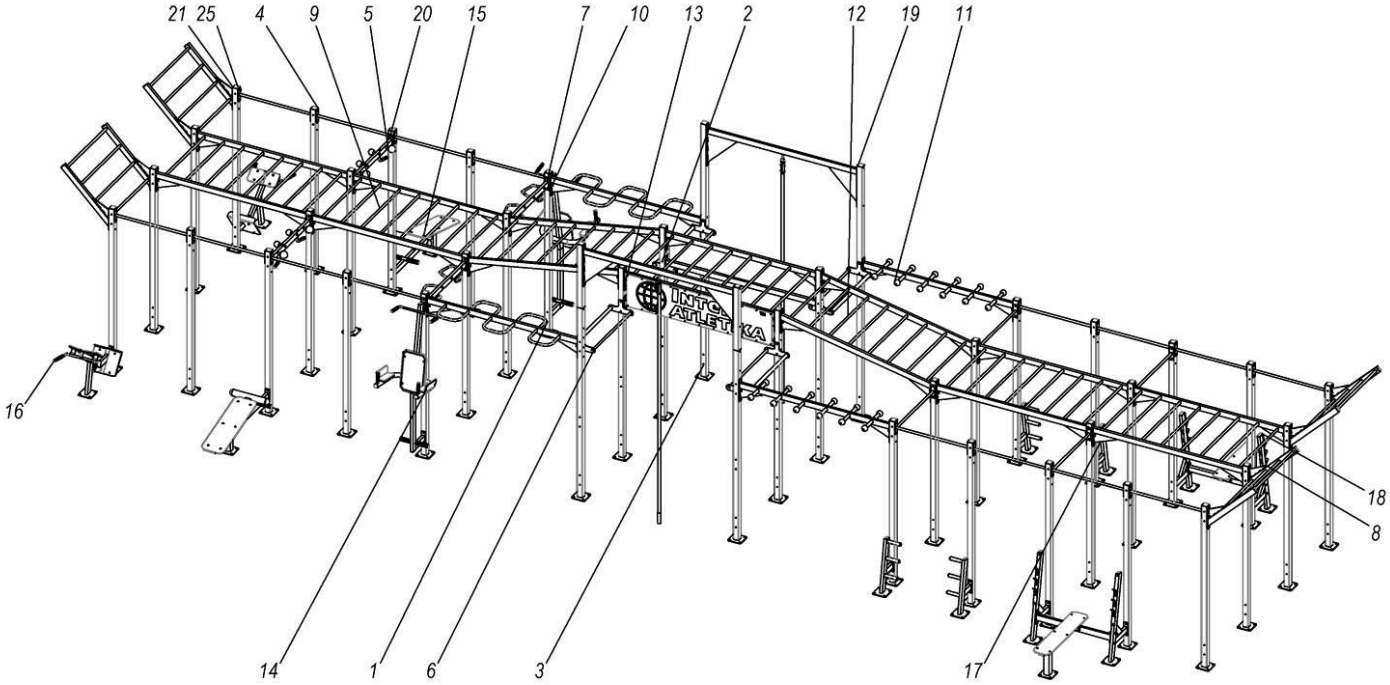


Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6m assembly	21	21
2	Rack 3.0m assembly	24	4
3	Horizontal bar 1.12m	4	15
4	Horizontal bar with balls assembly	14	1
5	Horizontal bar with thick crossbars	11	1
6	Horizontal bar 2.4m for functional loops assembly	27	1
7	Horizontal bar ladder assembly	29	1
8	Monkey bar straight 2.4m	63	1
9	Monkey bar 2.4m	27	1
10	Monkey bar with balls	29	1
11	Monkey bar attachment assembly	18	1
12	Monkey bar sloping	63	2
13	Monkey bar with commercial	121	1
14	Parallel bar attachment	36	1
15	Incline bench for abdominals attachment	30	1
16	Hyperextension attachment	28	1
17	Australian horizontal bar attachment	47	1
18	Push-up supports attachment	20	1
19	Portable rack assembly	15	3
20	Swedish ladder triple section	14	4
21	Swedish ladder section	22	2
22	Bolt M12*70 GOST 7798		12
23	Bolt M12*80 GOST 7798		6
24	Bolt M12*110 GOST 7798		90
25	Bolt M12*120 GOST 7798		34
26	Nut M12 DIN985		142
27	Washer 12 GOST11371		284

Picture 56 – Completeness KF902.16

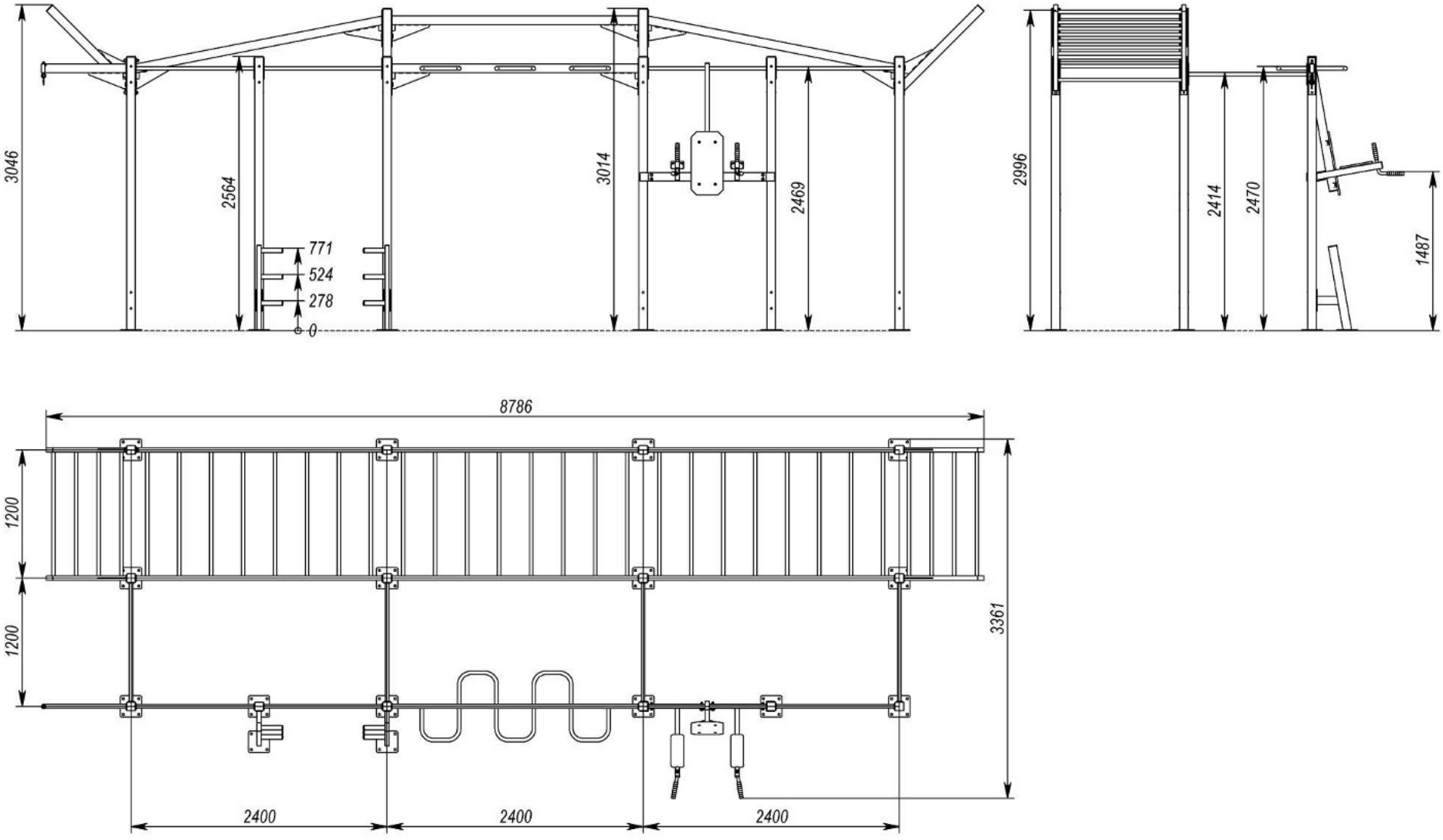


Picture 57 – KF902.17

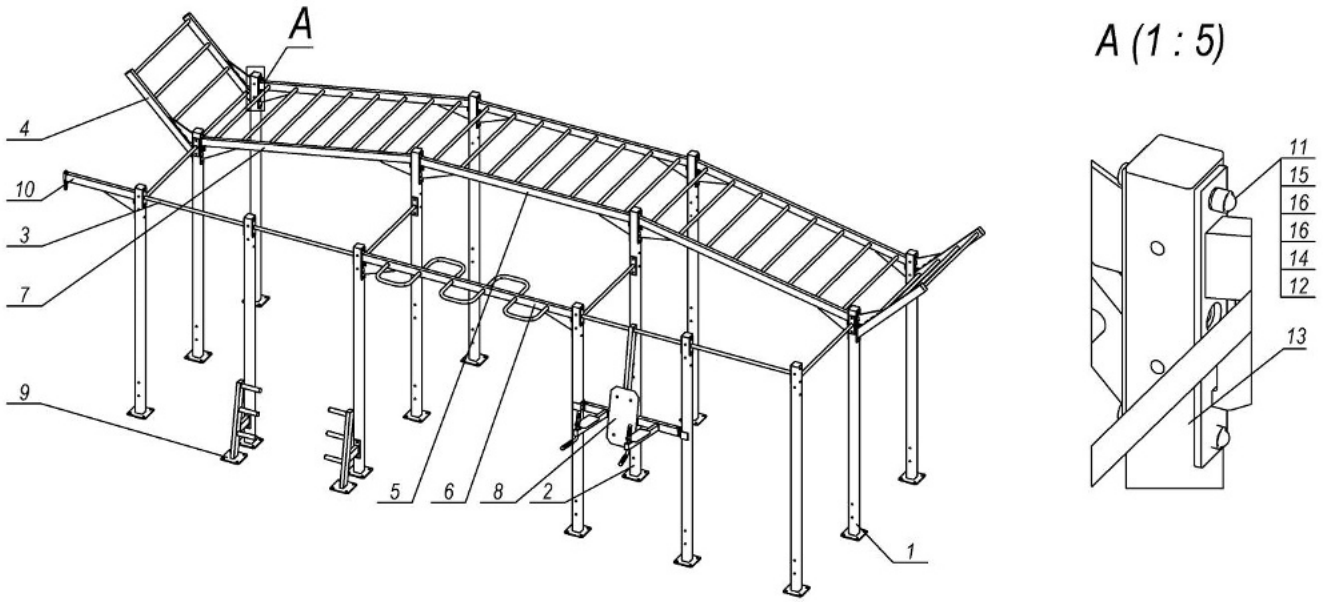


Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6m	21	32
2	Rack 3.0m	24	6
3	Rack 4.0m	31	4
4	Horizontal bar 1.12m	4	20
5	Horizontal bar with balls	14	2
6	Horizontal bar F32/F48 mm	11	4
7	Horizontal bar with stones	15	2
8	Horizontal bar – ladder	29	4
9	Monkey bar straight 2.4 m	63	4
10	Monkey bar 2.4 m	27	2
11	Monkey bar with balls	29	2
12	Monkey bar sloping 2.4 m	63	2
13	Monkey bar with commercial	121	1
14	Combo rack attachment	44	2
15	Incline bench for abdominals attachment	30	2
16	Hyperextension attachment	28	2
17	Push-up supports attachment	20	2
18	Press bench attachment	56	2
19	Crossbar with a rope	35	2
20	Cap 19 f.		170
21	Cap 19 S		170
22	Bolt M12*110 DIN 933 (full thread)		90
23	Bolt M12*120 DIN 933 (full thread)		80
24	Nut M12 DIN 985 (lock nut)		170
25	Washer 12 DIN 125 (flat)		340

Picture 58 – Completeness KF902.17

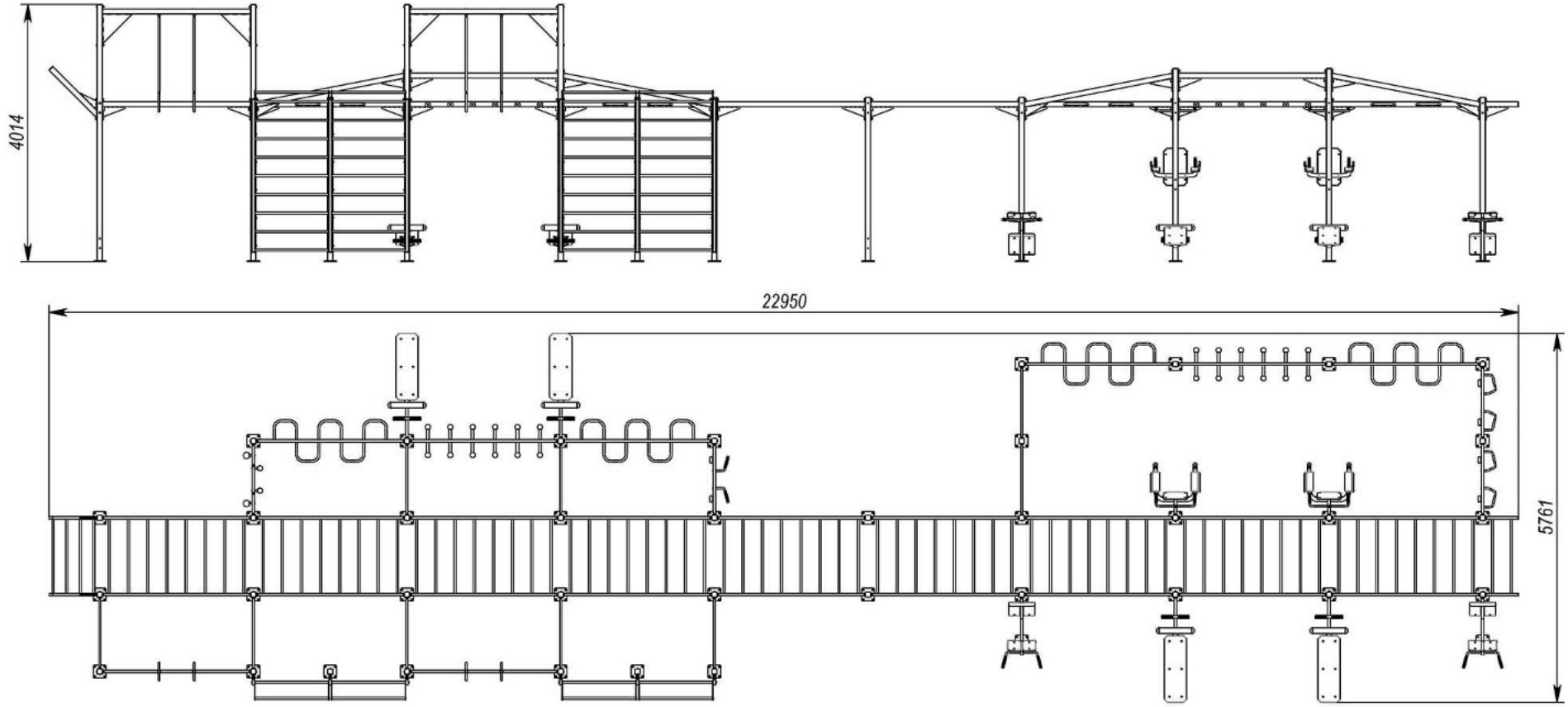


Picture 59 – KF902.18

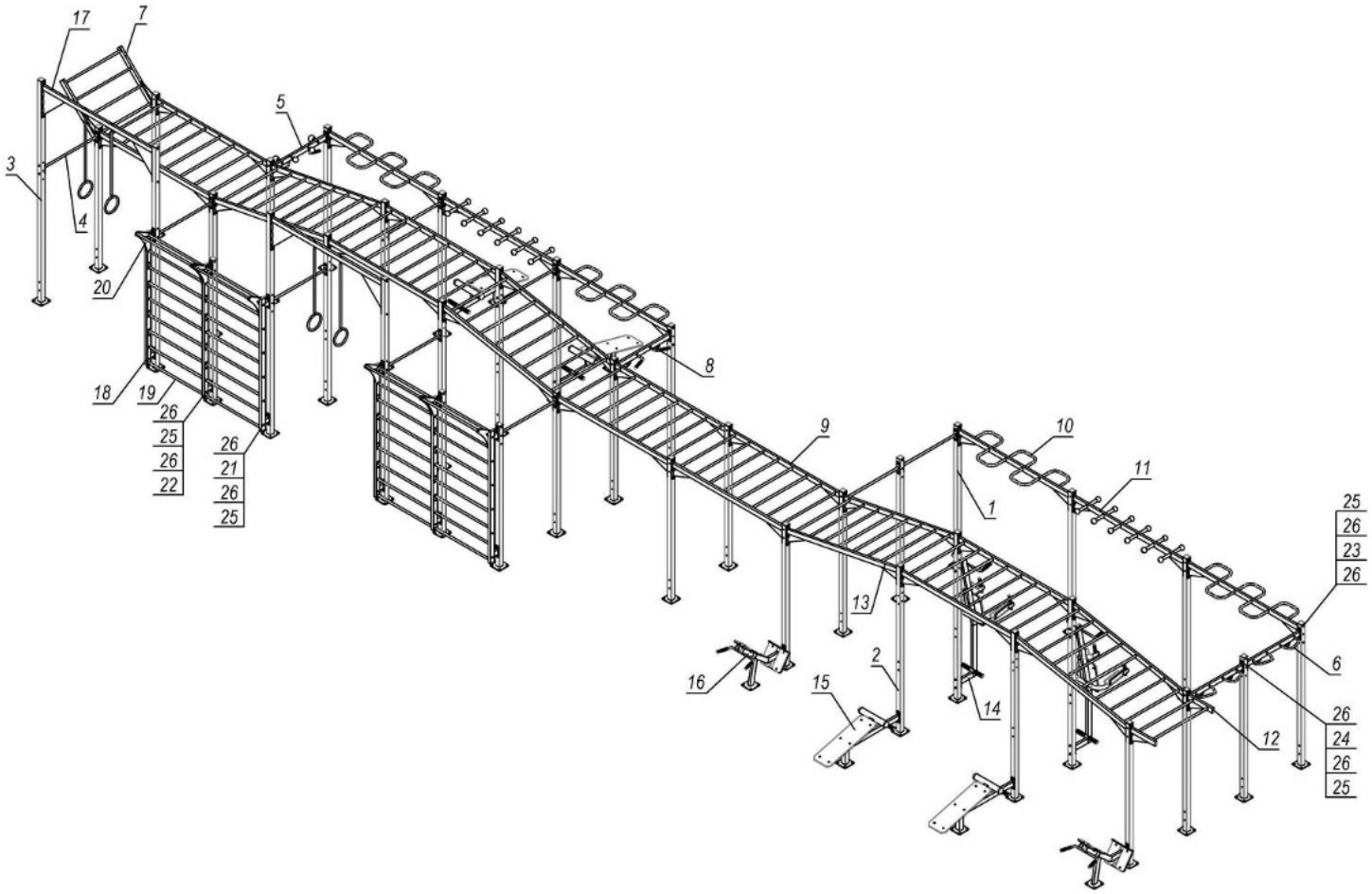


Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6 m	21	10
2	Rack 3.0 m	24	4
3	Horizontal bar 1.12m	4	8
4	Horizontal bar-ladder	29	2
5	Monkey bar straight 2.4 m	63	1
6	Monkey bar 2.4 m	27	1
7	Monkey bar sloping 2.4 m	63	2
8	Parallel bar attachment	36	1
9	Push-up supports attachment	20	1
10	Console for the punching bag 0.8 m	8	1
11	Cap 19 f		50
12	Cap 19 S		50
13	Bolt M12*110 DIN 933 (full thread)		25
14	Bolt M12*120 DIN 933 (full thread)		25
15	Nut M12 DIN 985 (lock nut)		50
16	Washer 12 DIN 125 (flat)		100

Picture 60 – Completeness KF902.18

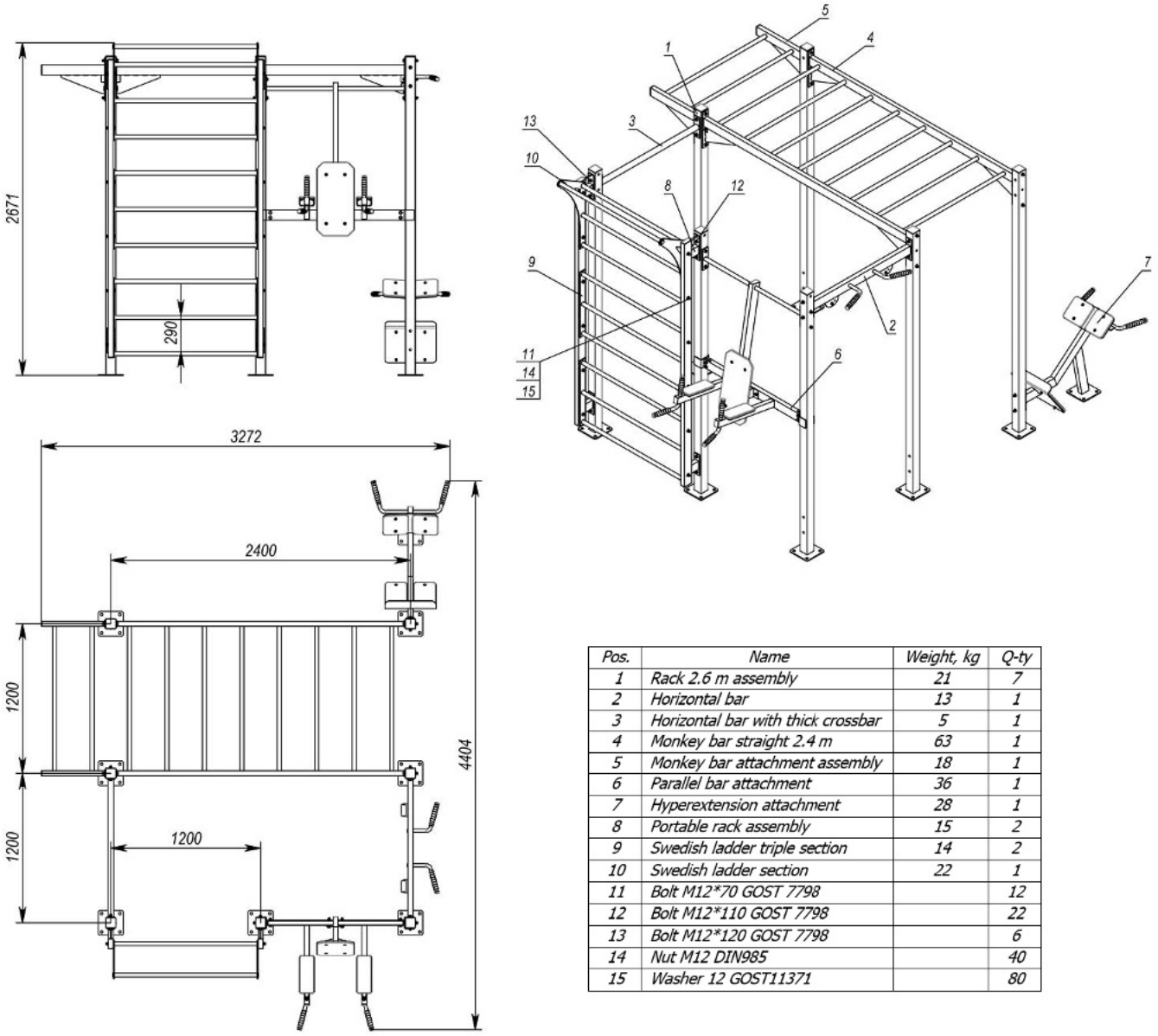


Picture 61 –KF902.19



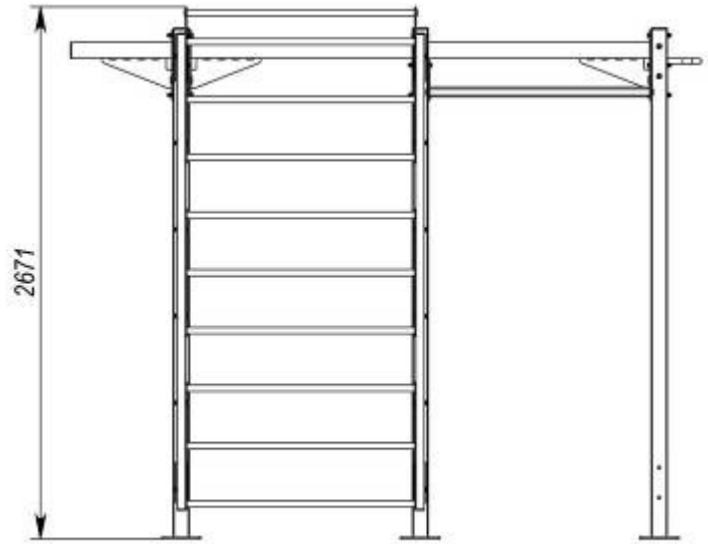
Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6m	20	25
2	Rack 3.0m	24	8
3	Rack 4.0m	31	4
4	Horizontal bar 1.12m	4	9
5	Horizontal bar with balls	14	1
6	Horizontal bar with stones	15	2
7	Horizontal bar – ladder	29	1
8	Horizontal bar with stone	13	1
9	Monkey bar straight 2.4 m	63	5
10	Monkey bar 2.4 m	27	4
11	Monkey bar with balls	29	2
12	Monkey bar attachment assembly	18	1
13	Monkey bar sloping 2.4 m	63	4
14	Combo rack attachment	45	2
15	Incline bench for abdominals attachment	30	4
16	Hyperextension attachment	28	2
17	Horizontal bar rings	36	2
18	Portable rack assembly	15	6
19	Swedish ladder triple section	14	8
20	Swedish ladder section	22	4
21	Bolt M12*70 DIN 933 (full thread)		24
22	Bolt M12*80 DIN 933 (full thread)		12
23	Bolt M12*110 DIN 933 (full thread)		88
24	Bolt M12*120 DIN 933 (full thread)		60
25	Nut M12 DIN 985 (lock nut)		184
26	Washer 12 DIN 125 (flat)		368

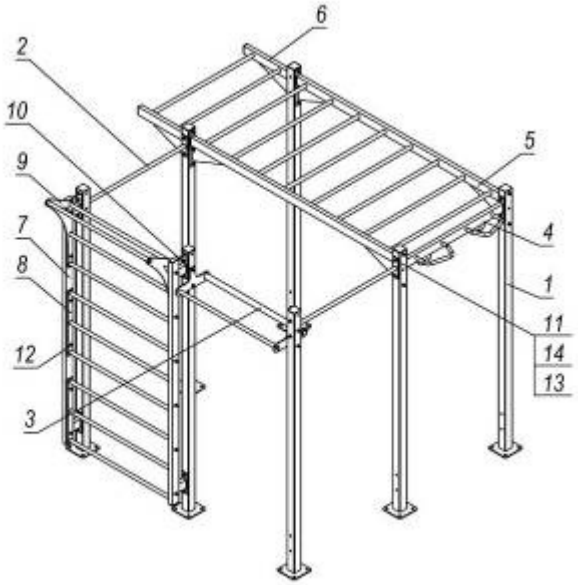
Picture 62 – Completeness KF902.19

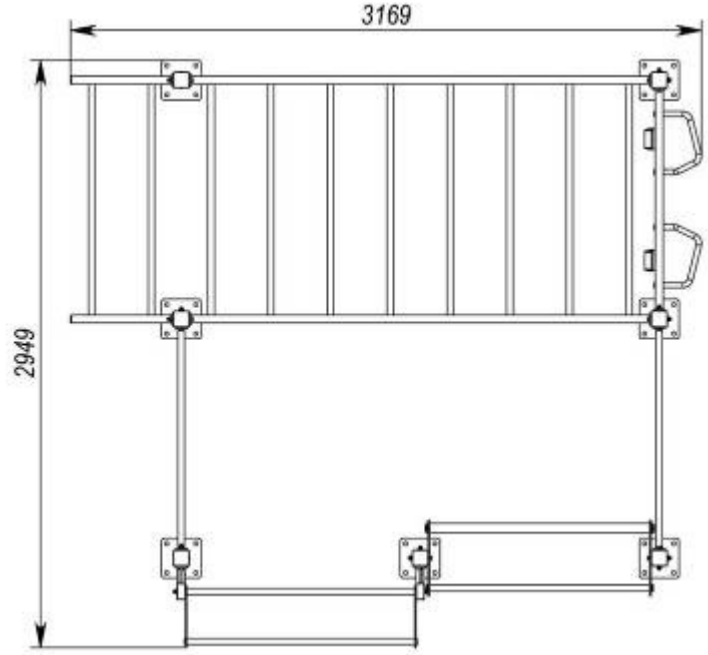


Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6 m assembly	21	7
2	Horizontal bar	13	1
3	Horizontal bar with thick crossbar	5	1
4	Monkey bar straight 2.4 m	63	1
5	Monkey bar attachment assembly	18	1
6	Parallel bar attachment	36	1
7	Hyperextension attachment	28	1
8	Portable rack assembly	15	2
9	Swedish ladder triple section	14	2
10	Swedish ladder section	22	1
11	Bolt M12*70 GOST 7798		12
12	Bolt M12*110 GOST 7798		22
13	Bolt M12*120 GOST 7798		6
14	Nut M12 DIN985		40
15	Washer 12 GOST11371		80

Picture 63 – Completeness KF902.21

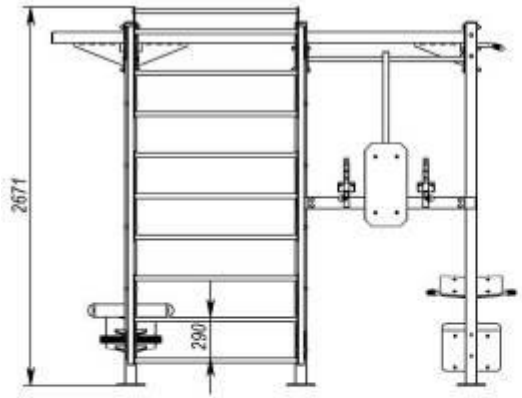


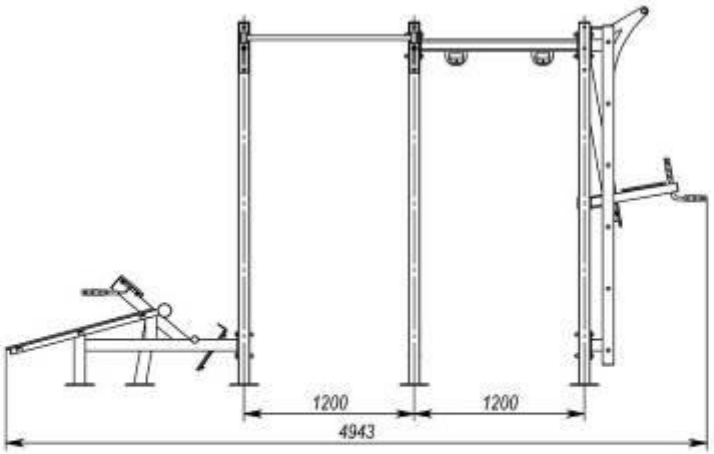


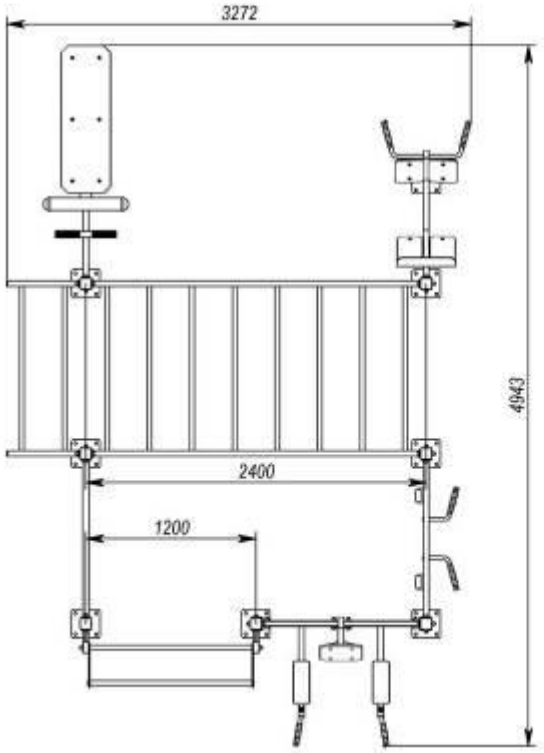


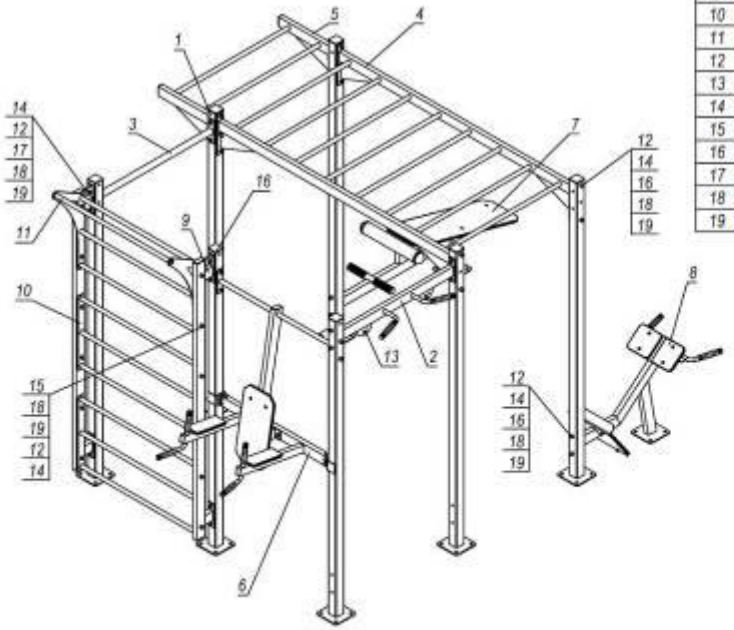
Pos.	Name	Weig.	Q-ty
1	Rack 2,6m	21	7
2	Chin-up bar 1,12m	4	2
3	Chin-up bar D32/D48 mm	11	1
4	Chin up with stones	15	1
5	Straight monkey bars assembly	63	1
6	Monkey bars attach. assembly	18	1
7	Rack assembly	15	2
8	Wallladder section 3-edged	14	2
9	Wall ladder section assembly	22	1
10	Bolt M12*110 DIN933 (full thread)		20
11	Bolt M12*120 DIN933 (full thread)		8
12	Bolt M12*70 DIN933 (full thread)		12
13	Nut M12 DIN 985 (lock)		40
14	Washer 12 DIN 125 (flat)		80

Picture 64 – Completeness KF902.22



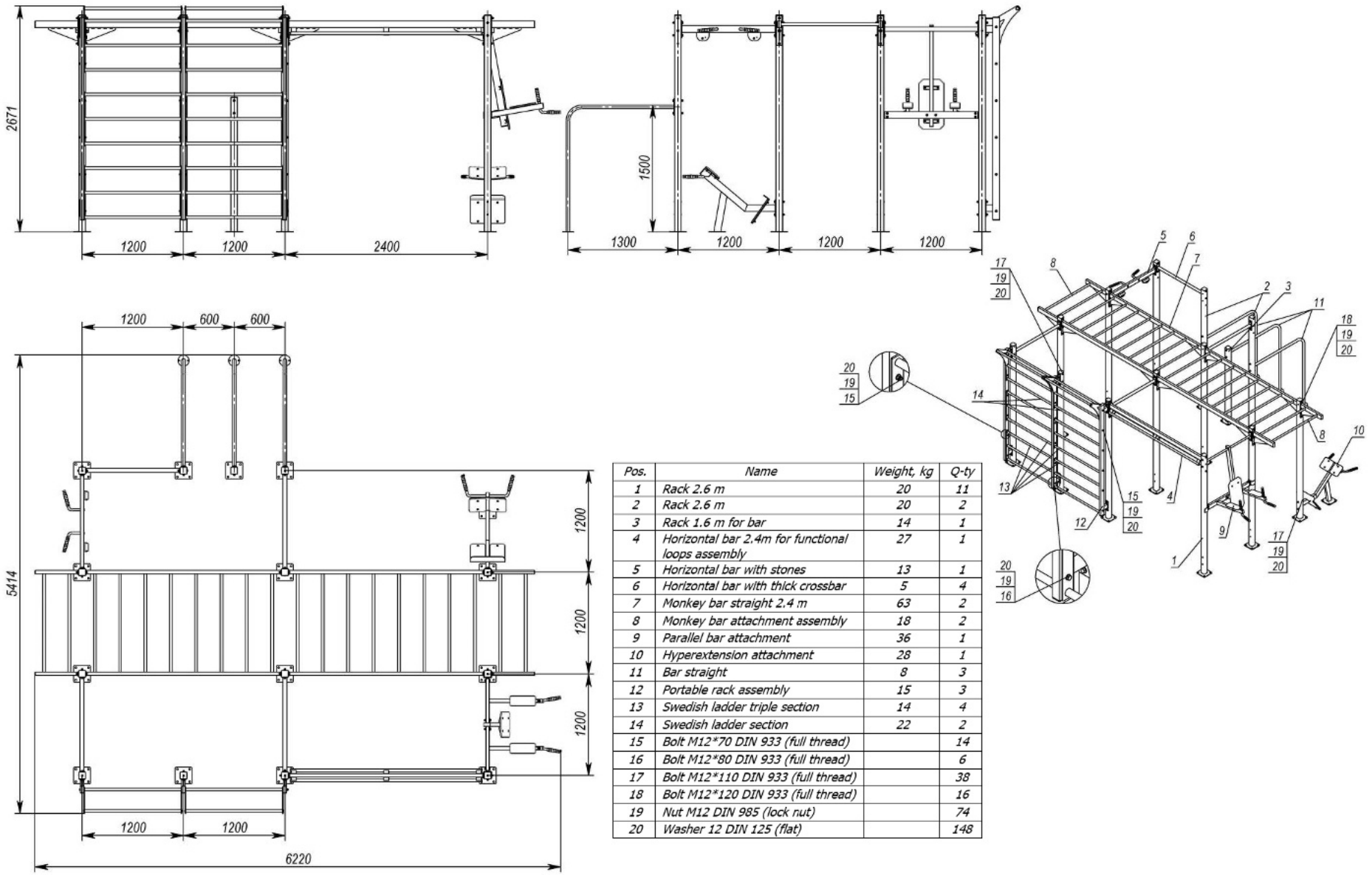






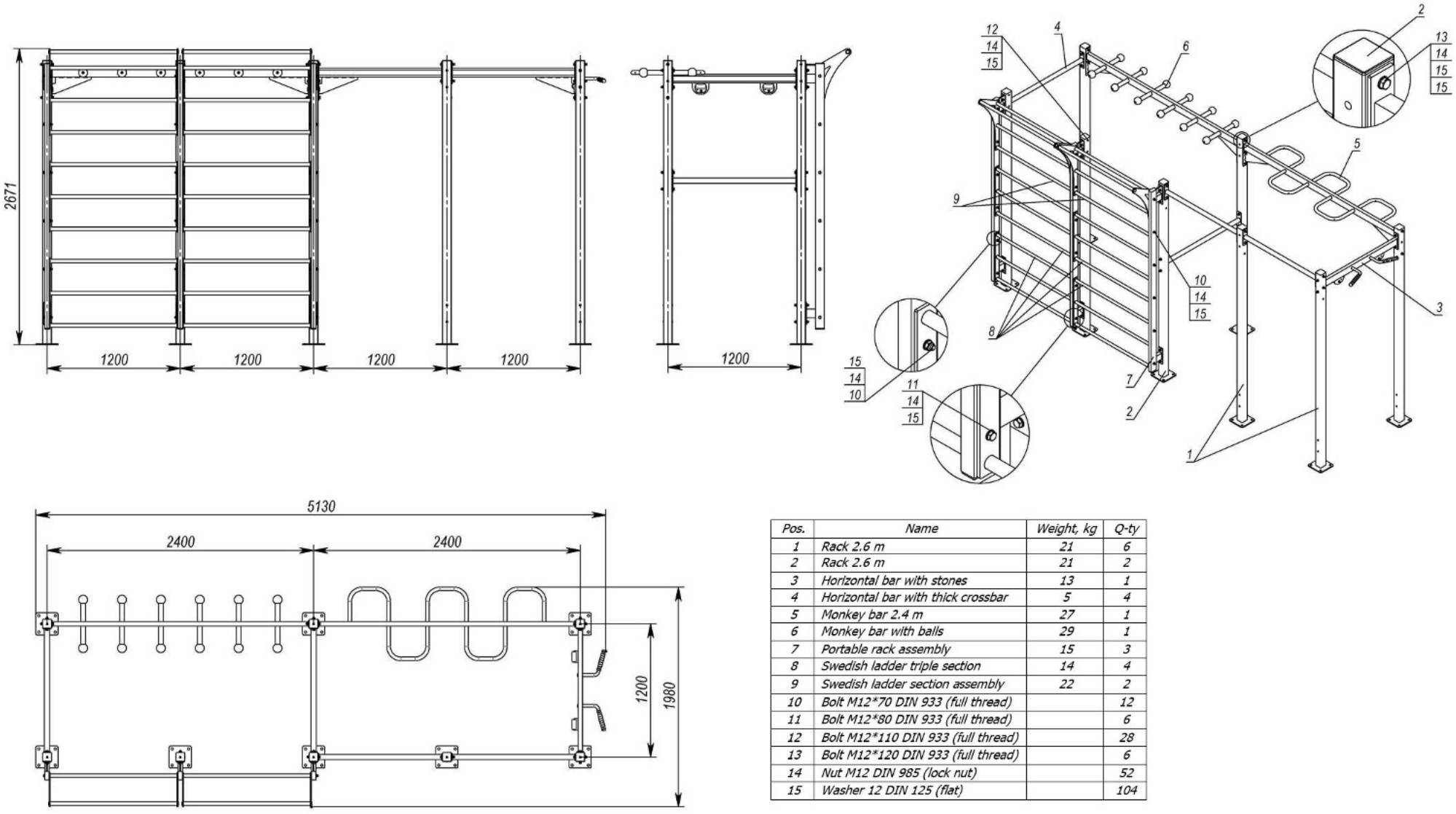
Pos	Name		
1	Rack 2,6m	21	7
2	Chin up bar with stones	13	1
3	Chin up bar with a thick beam	5	1
4	Straight monkey bars 2,4m	63	1
5	Monkey bar attach. assembly	18	1
6	Attach. Beams	36	1
7	Attach. Abdominal bench adjust.	30	1
8	Attach. Hyperextension	28	1
9	Rack movable assembly	15	2
10	3-edged wall bars section	14	2
11	Wall ladder section assembly	22	1
12	Cap 19 fig.		48
13	Cap 517 (fig.)		2
14	Cap 19 pl.		48
15	Bolt M12*70 DIN933 (full thread)		12
16	Bolt M12*110 DIN933(full thread)		24
17	Bolt M12*120 DIN933(full thread)		6
18	Nut M12 DIN985 (lock)		42
19	Washer 12 DIN 125 (flat)		84

Picture 65 – Completeness KF902.23



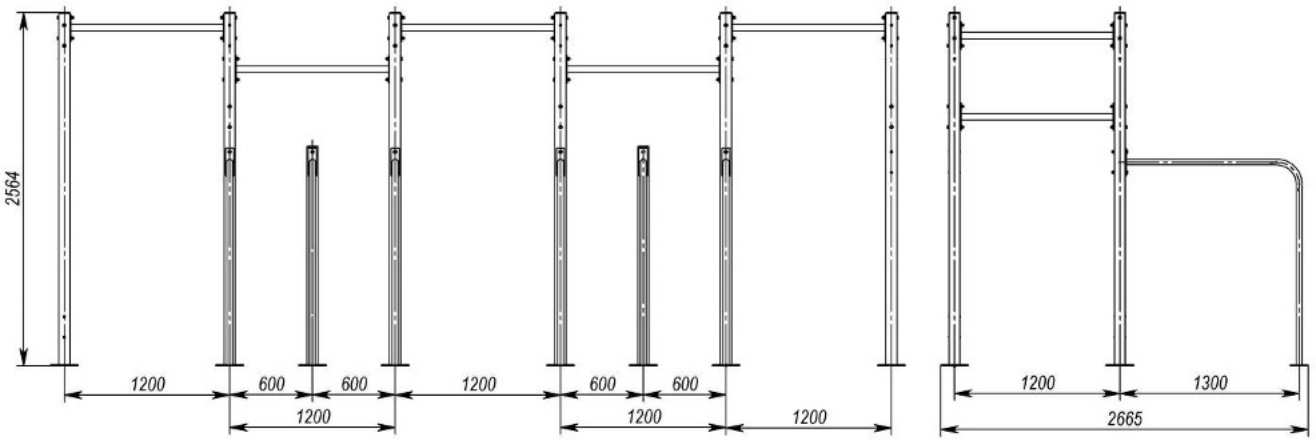
Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6 m	20	11
2	Rack 2.6 m	20	2
3	Rack 1.6 m for bar	14	1
4	Horizontal bar 2.4m for functional loops assembly	27	1
5	Horizontal bar with stones	13	1
6	Horizontal bar with thick crossbar	5	4
7	Monkey bar straight 2.4 m	63	2
8	Monkey bar attachment assembly	18	2
9	Parallel bar attachment	36	1
10	Hyperextension attachment	28	1
11	Bar straight	8	3
12	Portable rack assembly	15	3
13	Swedish ladder triple section	14	4
14	Swedish ladder section	22	2
15	Bolt M12*70 DIN 933 (full thread)		14
16	Bolt M12*80 DIN 933 (full thread)		6
17	Bolt M12*110 DIN 933 (full thread)		38
18	Bolt M12*120 DIN 933 (full thread)		16
19	Nut M12 DIN 985 (lock nut)		74
20	Washer 12 DIN 125 (flat)		148

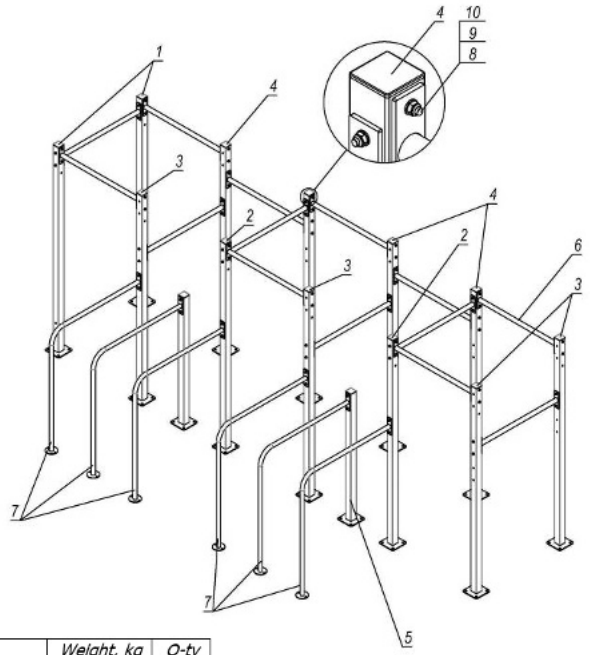
Picture 66 – Completeness KF902.24

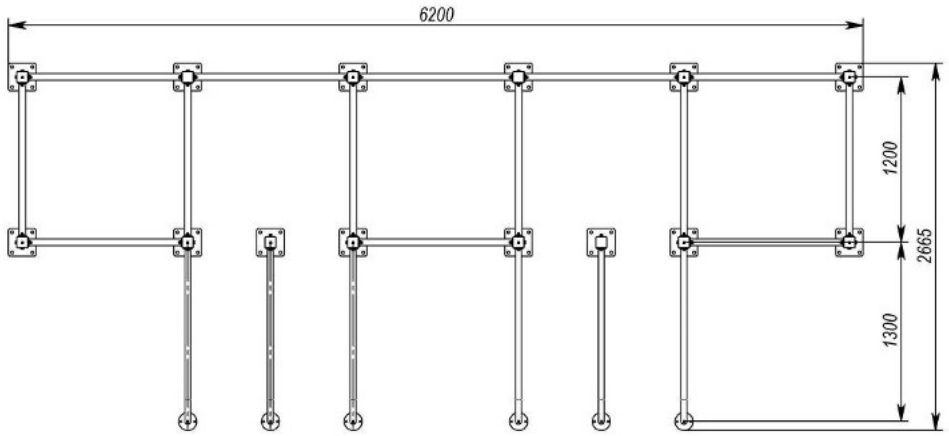


Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6 m	21	6
2	Rack 2.6 m	21	2
3	Horizontal bar with stones	13	1
4	Horizontal bar with thick crossbar	5	4
5	Monkey bar 2.4 m	27	1
6	Monkey bar with balls	29	1
7	Portable rack assembly	15	3
8	Swedish ladder triple section	14	4
9	Swedish ladder section assembly	22	2
10	Bolt M12*70 DIN 933 (full thread)		12
11	Bolt M12*80 DIN 933 (full thread)		6
12	Bolt M12*110 DIN 933 (full thread)		28
13	Bolt M12*120 DIN 933 (full thread)		6
14	Nut M12 DIN 985 (lock nut)		52
15	Washer 12 DIN 125 (flat)		104

Picture 67 – Completeness KF902.25

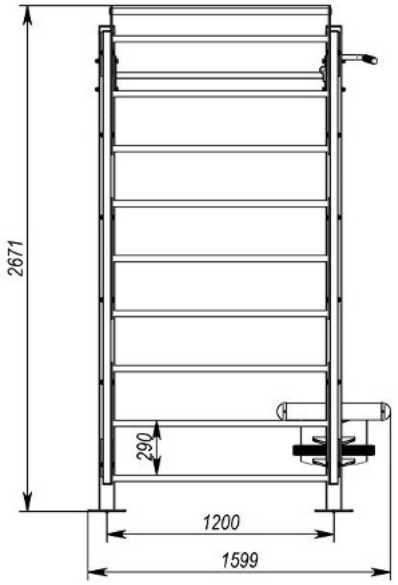


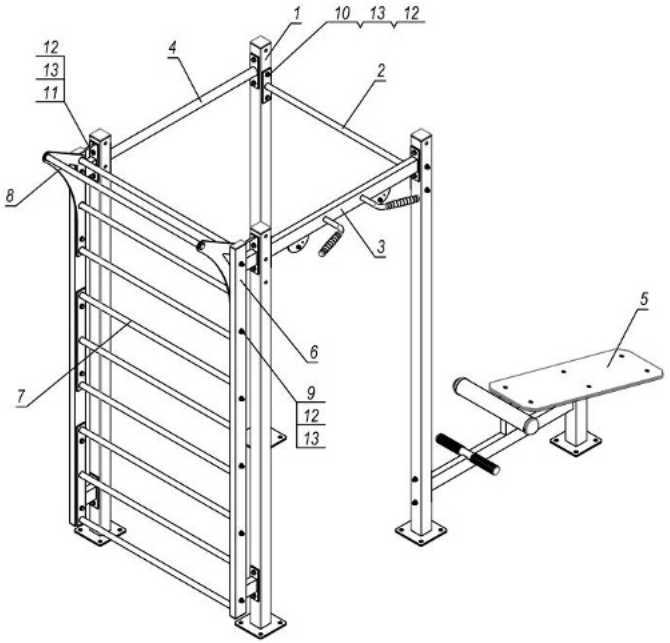


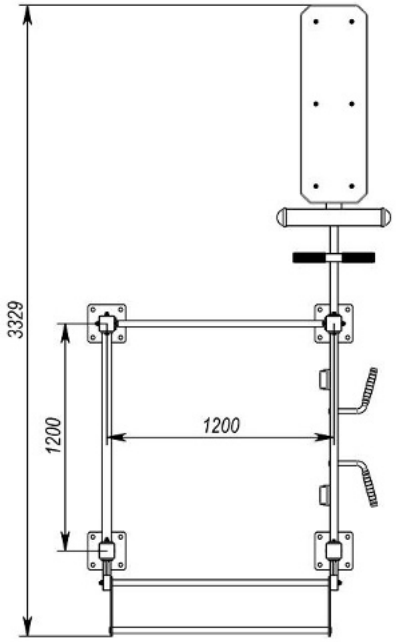


Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6 m	21	2
2	Rack 2.6 m	21	2
3	Rack 2.6 m for bar and crossbar	21	4
4	Rack 2.6 m for 1.8 m	21	4
5	Rack 1.6 m for bar	14	2
6	Horizontal bar with thick crossbar	5	14
7	Bar straight	8	6
8	Bolt M12*110 DIN 933 (full thread)		68
9	Nut M12 DIN 985 (lock nut)		68
10	Washer 12 DIN 125 (flat)		136

Picture 68 – Completeness KF902.26

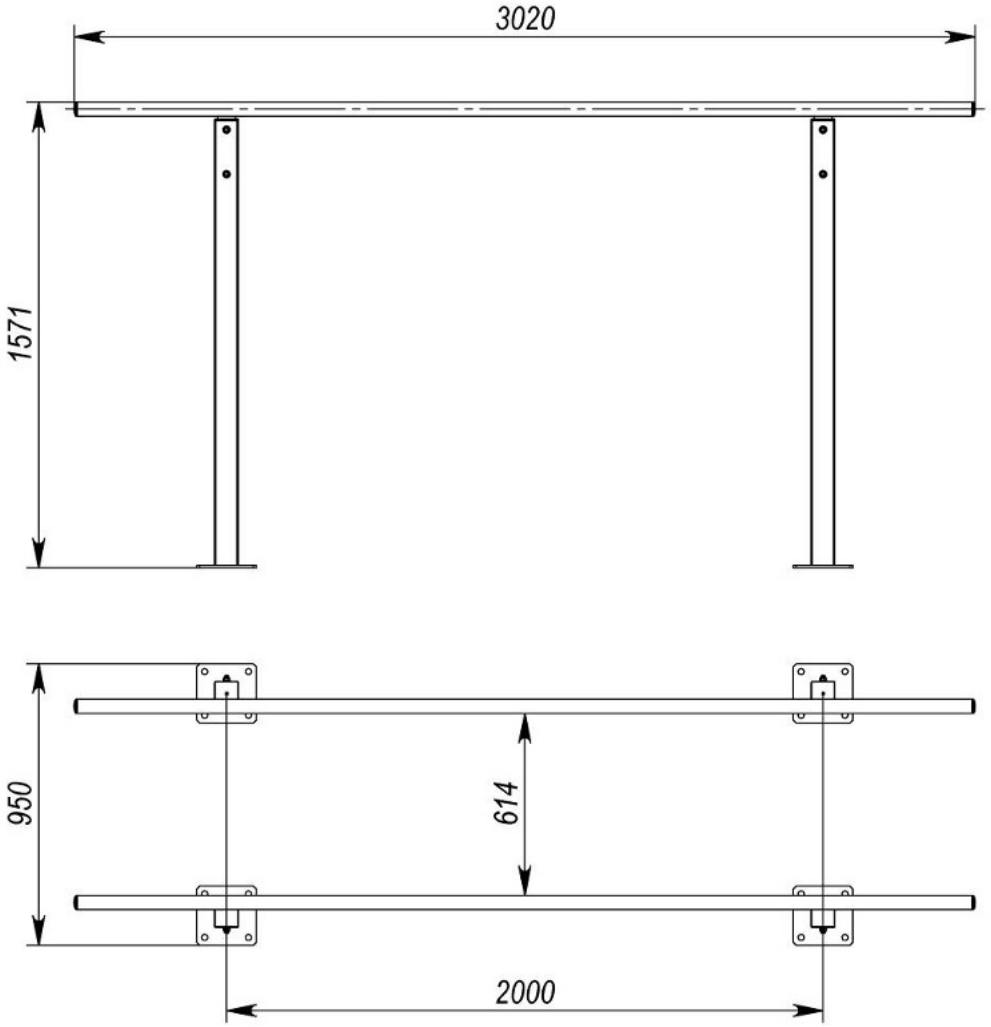


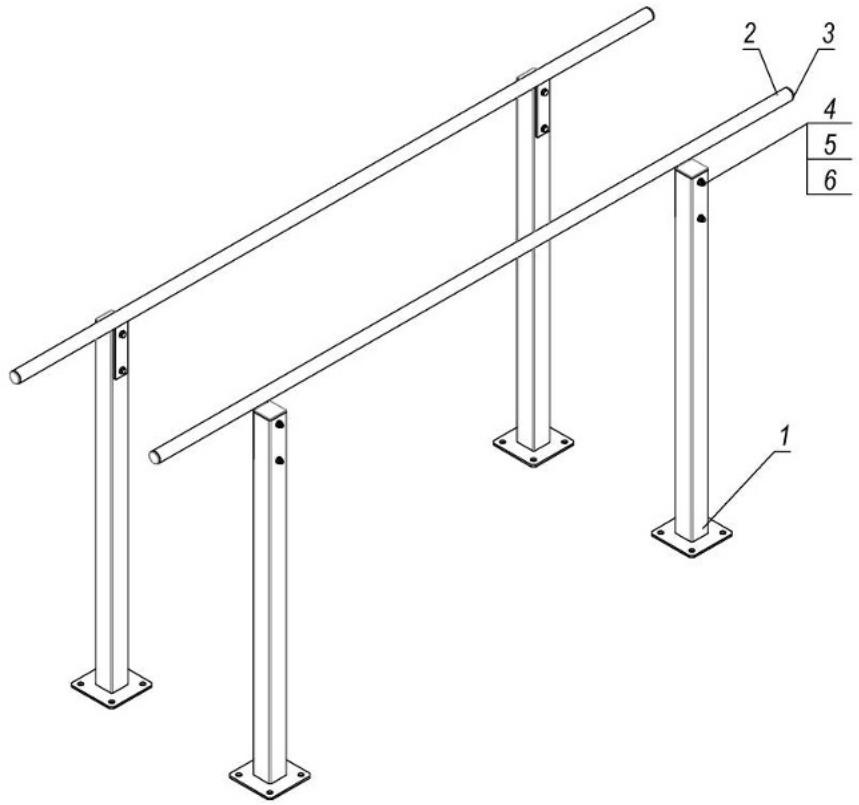




Pos.	Name	Weight, kg	Q-ty
1	Rack 2.6 m assembly	21	4
2	Horizontal bar 1.12m	4	1
3	Horizontal bar	13	1
4	Horizontal bar with thick crossbar	5	1
5	Incline bench for abdominals attachment	30	1
6	Portable rack assembly	15	2
7	Swedish ladder triple section	14	2
8	Swedish ladder section assembly	22	1
9	Bolt M12*70 GOST 7798		12
10	Bolt M12*110 GOST 7798		16
11	Bolt M12*120 GOST 7798		2
12	Nut M12 DIN985		30
13	Washer 12 GOST11371		60

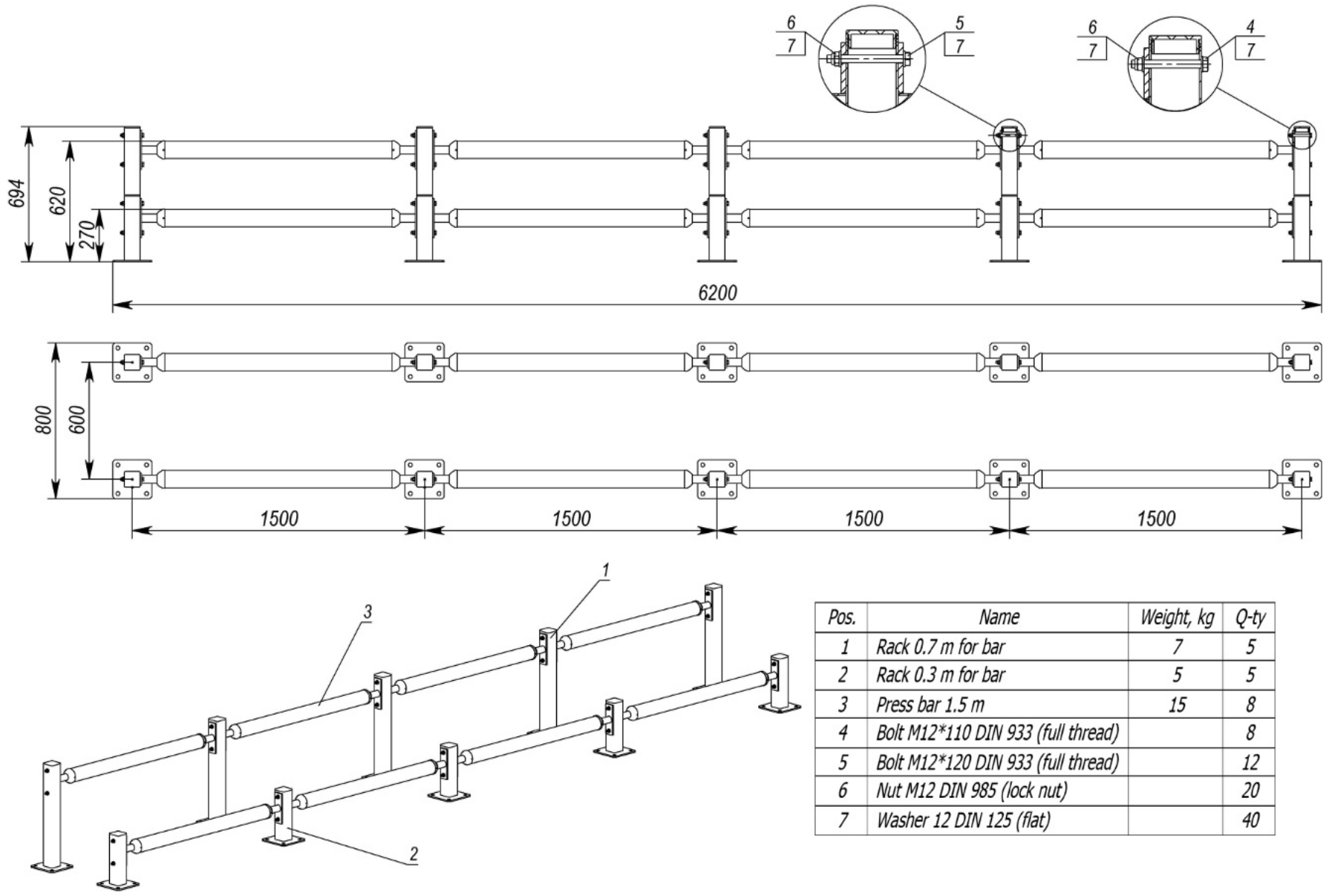
Picture 69 – Completeness KF902.31





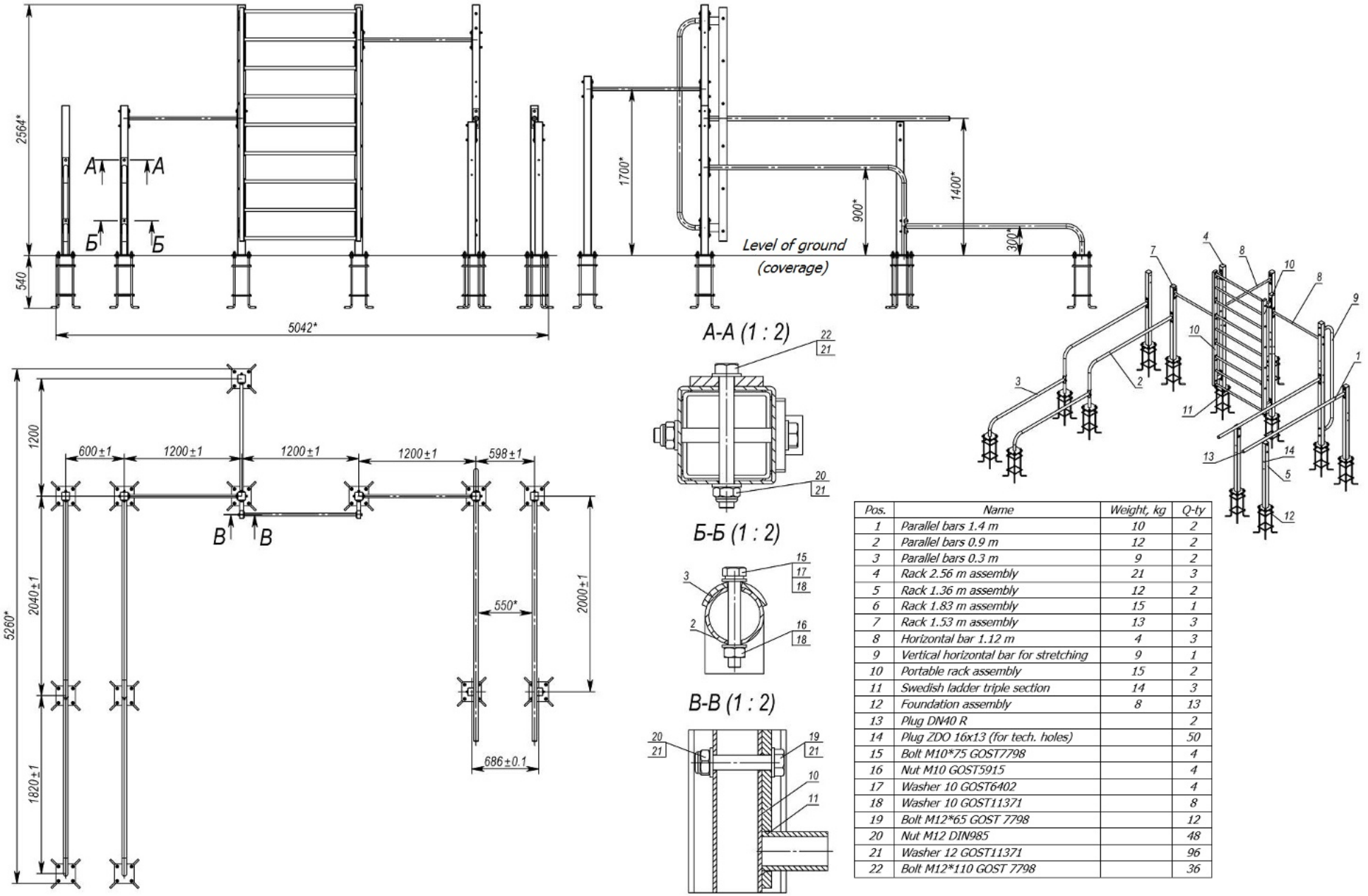
Pos.	Name	Weight, kg	Q-ty
1	Rack 1.5m assembly	13	4
2	Parallel bars	12	2
3	Plug DN40 R		4
4	Bolt M12*110 DIN 933 (full thread)		8
5	Nut M12 DIN 985 (lock nut)		8
6	Washer 12 DIN 125 (flat)		16

Picture 70 – Completeness KF902.34



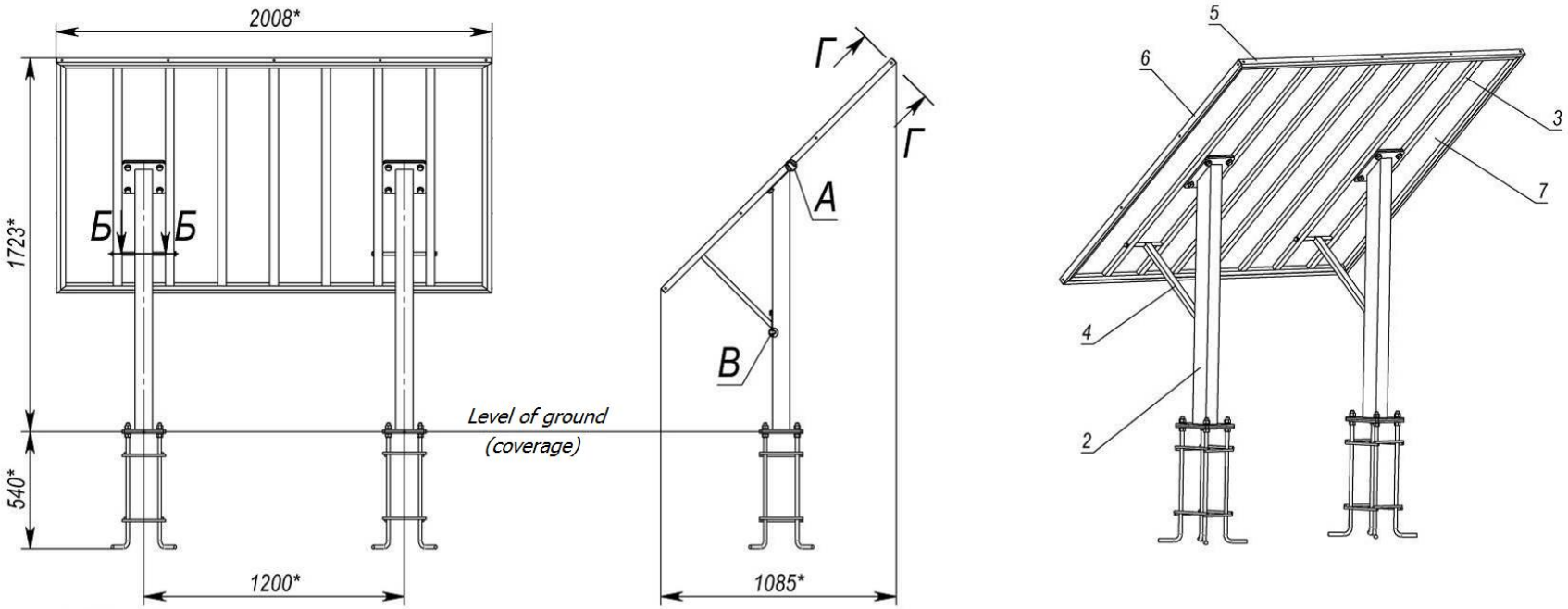
Pos.	Name	Weight, kg	Q-ty
1	Rack 0.7 m for bar	7	5
2	Rack 0.3 m for bar	5	5
3	Press bar 1.5 m	15	8
4	Bolt M12*110 DIN 933 (full thread)		8
5	Bolt M12*120 DIN 933 (full thread)		12
6	Nut M12 DIN 985 (lock nut)		20
7	Washer 12 DIN 125 (flat)		40

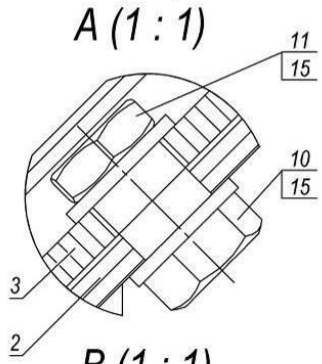
Picture 71 – Completeness KF902.36

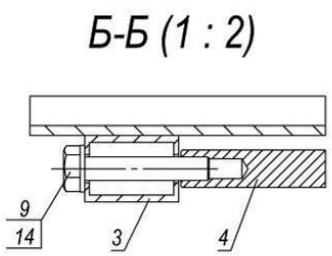


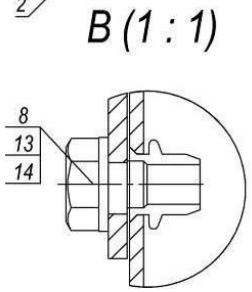
Pos.	Name	Weight, kg	Q-ty
1	Parallel bars 1.4 m	10	2
2	Parallel bars 0.9 m	12	2
3	Parallel bars 0.3 m	9	2
4	Rack 2.56 m assembly	21	3
5	Rack 1.36 m assembly	12	2
6	Rack 1.83 m assembly	15	1
7	Rack 1.53 m assembly	13	3
8	Horizontal bar 1.12 m	4	3
9	Vertical horizontal bar for stretching	9	1
10	Portable rack assembly	15	2
11	Swedish ladder triple section	14	3
12	Foundation assembly	8	13
13	Plug DN40 R		2
14	Plug ZDO 16x13 (for tech. holes)		50
15	Bolt M10*75 GOST7798		4
16	Nut M10 GOST5915		4
17	Washer 10 GOST6402		4
18	Washer 10 GOST11371		8
19	Bolt M12*65 GOST 7798		12
20	Nut M12 DIN985		48
21	Washer 12 GOST11371		96
22	Bolt M12*110 GOST 7798		36

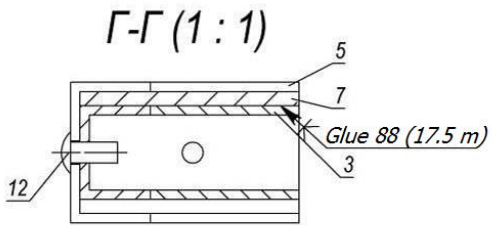
Picture 72 – Completeness KF902.51







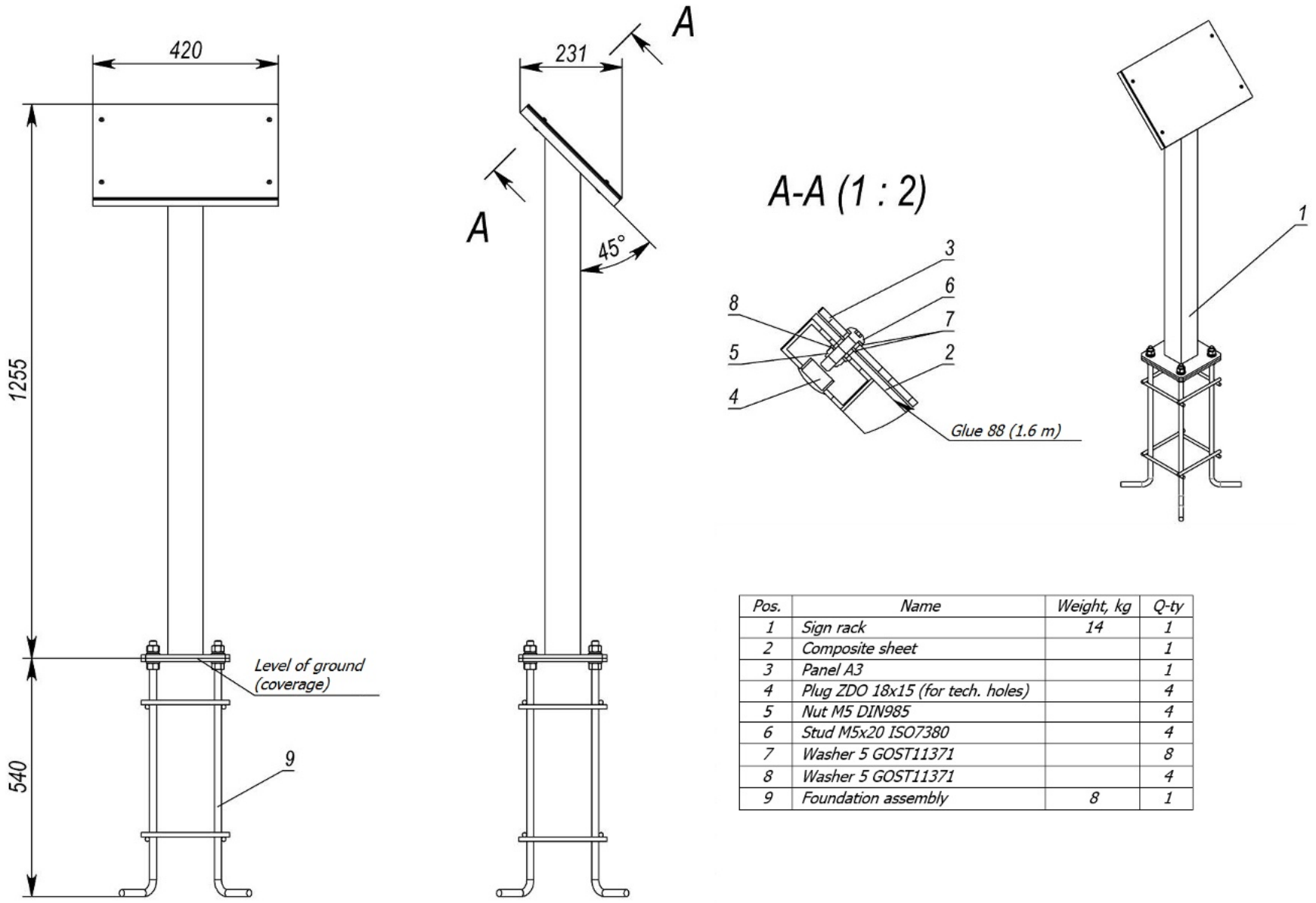




Holes F5 for rivets pos. 12 must be drilled during assembly.

Pos.	Name	Weight, kg	Q-ty
1	Foundation assembly	8	2
2	Rack 1.5 m	13	2
3	Stand frame	34	1
4	Support	1	2
5	Abut 2000mm		2
6	Abut 1500mm		2
7	Composite sheet 1500x2000x3	12	1
8	Bolt M10*20 GOST 7798		4
9	Bolt M10*55 GOST 7798		4
10	Bolt M16*30 GOST 7798		8
11	Nut M16 DIN936		8
12	Rivet 4.8x12 DIN7337		18
13	Rivet-nut M10 (countersunk)		4
14	Washer 10 GOST11371		8
15	Washer 16 GOST11371		16

Picture 73 – Completeness KF902.52



Pos.	Name	Weight, kg	Q-ty
1	Sign rack	14	1
2	Composite sheet		1
3	Panel A3		1
4	Plug ZDO 18x15 (for tech. holes)		4
5	Nut M5 DIN985		4
6	Stud M5x20 ISO7380		4
7	Washer 5 GOST11371		8
8	Washer 5 GOST11371		4
9	Foundation assembly	8	1

Picture 74 – Completeness KF902.53